

**TEST REPORT  
COMPLIANCE EMISSION TEST  
MAT ASPHALT, LLC  
ASPHALT PLANT DRUM MIXER BAGHOUSE  
CHICAGO, ILLINOIS**

Prepared For:

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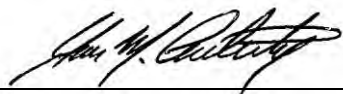
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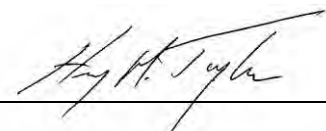
## REVIEW AND CERTIFICATION

All work, calculations, and other activities and tasks performed and presented in this document were carried out by me or under my direction and supervision. I hereby certify that, to the best of my knowledge, Montrose operated in conformance with the requirements of the Montrose Quality Management System and ASTM D7036-04 during this test project.

Signature:  Date: January 11, 2019

Name: Steve Flaherty, QSTI Title: District Manager

I have reviewed, technically and editorially, details, calculations, results, conclusions, and other appropriate written materials contained herein. I hereby certify that, to the best of my knowledge, the presented material is authentic, accurate, and conforms to the requirements of the Montrose Quality Management System and ASTM D7036-04.

Signature:  Date: January 11, 2019

Name: Henry M. Taylor, QSTO Title: Quality Assurance Manager

## 1.0 SUMMARY OF TEST PROGRAM AND RESULTS

### 1.1 TEST PROGRAM OBJECTIVES

Montrose Air Quality Services, LLC (Montrose) was contracted by MAT Asphalt, LLC to perform a compliance emission test at their facility located in Chicago, Illinois.

The test was conducted to determine the concentration and emission rate of particulate matter (PM) as well as the opacity of visible emissions (VE) from the asphalt plant drum mixer baghouse stack. The purpose of the test was to demonstrate compliance with the testing requirements of Illinois Environmental Protection Agency (IEPA) Construction Permit No. 17070024 (I.D. No. 031600QKI).

The test was conducted in accordance with the sampling and analytical procedures presented in Test Plan No. 024AS-473273-PP-68 dated August 23, 2018. A summary of the test program is presented in Table 1-1.

**TABLE 1-1  
SUMMARY OF TEST PROGRAM**

Date	Source	Activity/ Pollutants	Test Methods	No. of Runs	Run Duration
12/11/18	Baghouse Stack	Compliance/PM, VE	1, 2, 3, 4, 5, 9	3	60 Minutes

### 1.2 TEST PROGRAM PARTICIPANTS

A list of project participants is included below:

#### Facility Information

Source Location: MAT Asphalt, LLC  
IEPA Permit I.D. No.: 031600QKI  
2055 West Pershing Road  
Chicago, IL 60609  
Project Contact: Mr. Joe Haughey  
Telephone: 773-617-0789  
Email: jhaughey@matasphalt.com

#### Testing Company Information

Testing Firm: Montrose Air Quality Services, LLC  
Contact: Mr. Steve Flaherty  
Title: District Manager  
Telephone: 847-487-1580 Ext. 12417  
Email: sflaherty@montrose-env.com

Mr. Joseph Haughey of MAT Asphalt, LLC coordinated the test and monitored process operations during testing. Mr. Steve Flaherty, Mr. Rob Burton, and Mr. Alan Morales of Montrose performed the test. Mr. Steve Flaherty was the onsite field test supervisor and qualified source testing individual for the test.

### 1.3 SUMMARY OF TEST RESULTS

The test results are detailed in Section 4.0 of this document. The test results indicate that PM and VE were within their respective permit compliance limits. A summary of the test results is presented in Table 1-2.

**TABLE 1-2  
SUMMARY OF COMPLIANCE TEST RESULTS**

TEST RUN NO. :	1	3	4		Permit Compliance Limit
TEST DATE :	12/11/18	12/11/18	12/11/18		
TEST TIME :	08:00-09:15	12:32-13:39	14:10-15:15	Average	
<b>Particulate Matter</b>					
Concentration, gr/dscf	0.0177	0.0221	0.0210	0.0203	0.04
Emission rate, lb/hr	4.41	5.04	4.97	4.81	30.59
Emission rate, lb/ton	0.0148	0.0170	0.0166	0.0161	
TEST RUN NO. :	1	2	3		Compliance Limit
TEST DATE :	12/11/18	12/11/18	12/11/18		
TEST TIME :	08:05-09:05	10:05-11:05	12:40-13:40	Average	
<b>Visible Emissions</b>					
Opacity, Highest 6-min. avg. %	1.0	0.8	0.4	0.7	20

## 2.0 SOURCE DESCRIPTION

### 2.1 FACILITY AND SOURCE DESCRIPTION

The compliance test was conducted on the baghouse stack at the MAT Asphalt, LLC asphalt plant in Chicago, Illinois for PM and VE determination. The source is a 400 ton/hr Natural Gas/Distillate Oil-Fired Drum Mix Asphalt Plant Mixer controlled by a Baghouse with Knockout Box and Fabric Filter.

### 2.2 SAMPLING LOCATIONS

The sampling location and number of sampling points were as follows:

Sampling Location	Stack Diameter (inches)	Port Location Upstream from Disturbance (inches)	Port Location Downstream from Disturbance (inches)	No. of Ports	Sampling Points per Port	Total Points
Baghouse Stack	60.5	84	300	2	12	24

### 2.3 OPERATING CONDITIONS AND PROCESS DATA

Plant personnel established the test conditions and collected all applicable process and control equipment operating data.

### **3.0 TEST METHOD DETAILS**

#### **3.1 LIST OF TEST METHODS**

Testing was conducted pursuant to the following procedures:

- Code of Federal Regulations, Title 40, Part 60 (40 CFR 60), Appendix A, USEPA Methods 1, 2, 3, 4, 5, and 9
- Quality Assurance Handbook for Air Pollution Measurement Systems, Volume III, Stationary Source Specific Methods

##### **3.1.1 Sampling Locations (USEPA Method 1)**

The sampling point locations were determined following the procedural requirements of USEPA Method 1. The sampling location and number of sampling points are provided in Subsection 2.2.

##### **3.1.2 Volumetric Flow Rate (USEPA Method 2)**

Gas velocity and volumetric flow rate were determined following USEPA Method 2 procedures. Velocity traverses were performed using a Type-S pitot tube. Temperature measurements were conducted using a digital read-out meter and a chromel-alumel (Type-K) thermocouple.

##### **3.1.3 Molecular Weight (USEPA Method 3)**

The stack gas molecular weight was determined following USEPA Method 3. Gas samples were collected in 16-liter Tedlar bags using an integrated bag collection system. The samples were analyzed for oxygen (O<sub>2</sub>) and carbon dioxide (CO<sub>2</sub>) concentrations using an Orsat analyzer.

##### **3.1.4 Moisture Content (USEPA Method 4)**

The stack gas moisture content was determined in conjunction with the USEPA Method 5 sampling train in accordance with USEPA Method 4, Section 16.1.

##### **3.1.5 Particulate Matter Determination (USEPA Method 5)**

PM was determined following the procedures described in USEPA Method 5 - Determination of Particulate Emissions from Stationary Sources.

###### **3.1.5.1 Sampling Apparatus**

The PM sampling train met design specifications established by the USEPA and consisted of the following:

- Nozzle - Borosilicate glass with sharp, tapered leading edge.
- Probe - With a heating system capable of maintaining a probe exit temperature of 248 °F ± 25 °F.
- Pitot Tube - Type-S attached to probe for monitoring stack gas velocity.



- Heated Filter Holder - Borosilicate glass with a 4-in. Teflon frit filter support and a silicone rubber gasket. The holder design provides a positive seal against leakage from the outside or around the filter. A quartz-fiber filter meeting the specifications in USEPA Method 5 was installed in the filter holder. The filter holder was heated to  $248\text{ }^{\circ}\text{F} \pm 25\text{ }^{\circ}\text{F}$ . A thermocouple was placed in the back half of the filter support in direct contact with the sample stream.
- Draft Gauge - Inclined manometer with a readability of 0.01-in.  $\text{H}_2\text{O}$  in the 0 to 10-in. range.
- Impingers - Four impingers connected in series with glass ball joints. The first, third, and fourth impingers were of the Greenburg-Smith design, but modified by replacing the standard tip with a  $\frac{1}{2}$ -in. I.D. glass tube extending to within  $\frac{1}{2}$ -in. of the bottom of the impinger flask. The second impinger was of the Greenburg-Smith design with a standard tip.
- Metering System - Apex Model 522, vacuum gauge, leak-free pump, thermometers capable of measuring temperature to within  $5\text{ }^{\circ}\text{F}$ , dry gas meter with  $\pm 2$  percent accuracy, and related equipment as required to maintain an isokinetic sampling rate and to determine sample volume.

### 3.1.5.2 Sampling Procedures

Approximately 200 grams of silica gel was weighed and placed in a sealed impinger prior to each test run. Quartz-fiber filters were initially heated to  $248\text{ }^{\circ}\text{F} \pm 25\text{ }^{\circ}\text{F}$  for 2 to 3 hours, desiccated for at least 2 hours, and tare weighed to the nearest 0.1 mg on an analytical balance. The sampling train was set up with the probe as shown in Figure 3-1. The first and second impingers each contained 100 milliliters (mL) of deionized/distilled water, the third impinger was initially empty, and the fourth impinger contained silica gel.

The sampling train was leak-checked at the sampling site prior to each test run by plugging the inlet to the nozzle and pulling a 15-in. Hg vacuum, and at the conclusion of the test by plugging the inlet to the nozzle and pulling a vacuum equal to the highest vacuum reached during the test run.

The pitot tube and lines were leak-checked at the test site prior to and at the conclusion of each test run. The check was made by blowing into the impact opening of the pitot tube until 3 or more inches of water was recorded on the manometer and then capping the impact opening and holding it for 15 seconds to assure it was leak-free. The static pressure side of the pitot tube was leak-checked by the same procedure, except suction was used to obtain the 3-in.  $\text{H}_2\text{O}$  manometer reading. Crushed ice was placed around the impingers to keep the temperature of the gases leaving the last impinger at  $68\text{ }^{\circ}\text{F}$  or less.

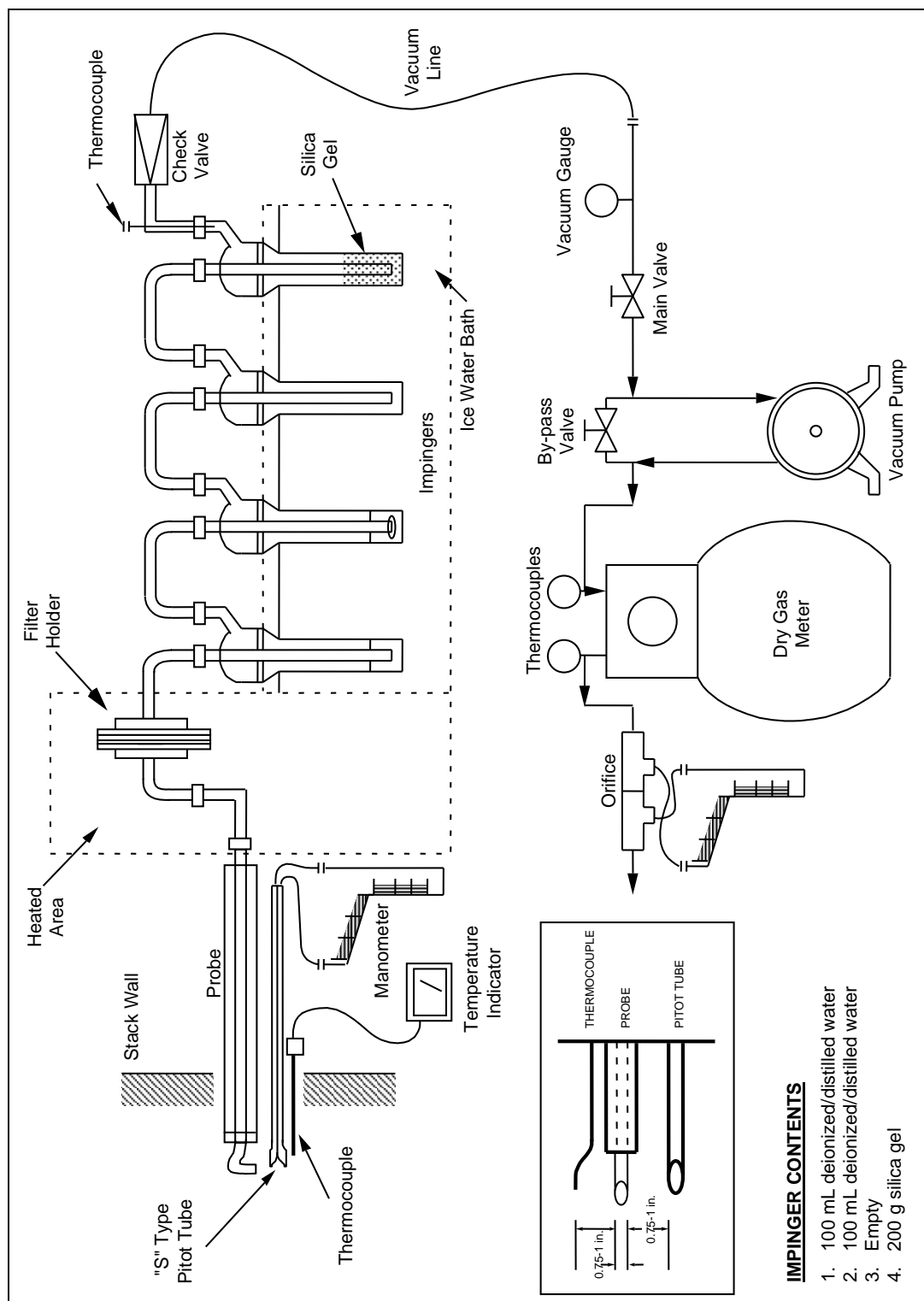
During sampling, stack gas and sampling train data were recorded at each sampling point and whenever significant changes occurred in stack flow conditions. Isokinetic sampling rates were set throughout the sampling period with the aid of a calculator.

### 3.1.5.3 Sample Recovery Procedures

After sampling was completed, the sampling train was moved carefully from the test site to the cleanup area. The sample fractions were recovered as follows:

Container 1 - The filter was removed from its holder, placed in a petri dish, and sealed.

**FIGURE 3-1**  
**USEPA METHOD 5 PARTICULATE MATTER SAMPLING TRAIN**



Container 2 - PM was removed from the probe with the aid of a brush and acetone rinsing. Loose PM and acetone washings from all sample-exposed surfaces prior to the filter were placed in a glass jar, sealed, and labeled. The liquid level was marked after the container was sealed.

Container 3 - 200 mL of acetone was taken for the blank analysis. The blank was obtained and treated in a similar manner as the contents of Container 2.

Contents of the first three impingers were measured for volume and discarded. The contents of the fourth impinger (silica gel) were placed in a polyethylene bottle for subsequent weighing to the nearest 0.5 gram.

#### **3.1.5.4 Analytical Procedures**

The analytical procedures followed those described in USEPA Method 5.

Container 1 - The filter and any loose PM from this sample container were placed in a glass weighing dish, dried at 105 °C for 2 hours, placed in a desiccator for 24 hours, and weighed to a constant weight to the nearest 0.1 mg.

Container 2 - The acetone washings were transferred to a beaker with a tared Teflon liner, evaporated to dryness at ambient temperature and pressure, placed in a desiccator for 24 hours, and weighed to a constant weight to the nearest 0.1 mg.

Container 3 - The acetone blank was transferred to a beaker with a tared Teflon liner, evaporated to dryness at ambient temperature and pressure, placed in a desiccator for 24 hours, and weighed to a constant weight to the nearest 0.1 mg.

The term "constant weight" means a difference of no more than 0.5 mg or 1 percent of the total weight less tare weight, whichever is greater between two consecutive readings, with no less than 6 hours of desiccation between weighings.

#### **3.1.6 Visible Emissions Determination (USEPA Method 9)**

Visual opacity of emissions was determined in accordance with USEPA Method 9. A certified VE observer visually monitored and recorded the emission opacity (%) at 15-second intervals during each test run.

## 4.0 TEST RESULTS

The test results are presented in Table 4-1<sup>1</sup>.

The calculation summaries, field data, laboratory data, process data, calibration data, and test program qualifications are included in the appendices.

## DISCUSSION

A total of four Method 5 PM test runs were conducted. Following the second test run, the Method 5 sampling train failed the post-test leak check, and an additional test run was conducted. Therefore, Table 4-1 presents the PM results for Test Run Nos. 1, 3, and 4.

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### <sup>1</sup> MEASUREMENT UNCERTAINTY STATEMENT

Both qualitative and quantitative factors contribute to field measurement uncertainty and should be taken into consideration when interpreting the results contained within this report. Whenever possible, Montrose personnel reduce the impact of these uncertainty factors through the use of approved and validated test methods. In addition, Montrose personnel perform routine instrument and equipment calibrations and ensure that the calibration standards, instruments, and equipment used during test events meet, at a minimum, test method specifications as well as the specifications of the Montrose Quality Manual and ASTM D7036-04. The limitations of the various methods, instruments, equipment, and materials utilized during this test have been reasonably considered, but the ultimate impact of the cumulative uncertainty of this project is not fully identified within the results of this report

**TABLE 4-1  
BAGHOUSE STACK PM AND VE TEST RESULTS**

TEST RUN NO. :	1	3	4	
TEST DATE :	12/11/18	12/11/18	12/11/18	
TEST TIME :	08:00-09:15	12:32-13:39	14:10-15:15	Average
<b>Plant Production Data</b>				
Truck loads	24	27	18	23
Average ton/hr	298.4	297.1	298.9	298.1
<b>Stack Gas Parameters</b>				
Temperature, av. °F	253.8	267.4	271.0	264.1
Velocity, av. ft/sec	49.2	45.1	47.2	47.1
Volumetric flow, acfm	58,880	53,998	56,545	56,474
Volumetric flow, scfm	43,019	38,715	40,342	40,692
Volumetric flow, dscfh	1,742,412	1,593,668	1,656,583	1,664,221
Moisture, av. % vol.	32.5	31.4	31.6	31.8
Carbon dioxide, av. % vol. db	5.6	5.9	6.2	5.9
Oxygen, av. % vol. db	10.1	10.0	9.9	10.0
<b>Particulate Sample</b>				
Time, min.	60.0	60.0	60.0	
Volume, dscf	40.895	36.137	36.817	37.949
Filter media PM collected, mg	31.0	29.5	23.3	27.9
Probe wash PM collected, mg	15.9	22.4	26.9	21.7
Total filterable PM collected, mg	46.9	51.9	50.1	49.6
Isokinetic ratio, %	108.9	105.2	103.1	105.7
<b>Filterable PM</b>				
Concentration, grains/dscf	0.0177	0.0221	0.0210	0.0203
Concentration, x10 <sup>-6</sup> lb/dscf	2.529	3.164	3.003	2.899
Emission rate, lb/hr	4.41	5.04	4.97	4.81
Emission rate, lb/ton	0.0148	0.0170	0.0166	0.0161
TEST RUN NO. :	1	2	3	
TEST DATE :	12/11/18	12/11/18	12/11/18	
TEST TIME :	08:05-09:05	10:05-11:05	12:40-13:40	Average
<b>Visible Emissions</b>				
Opacity, Highest 6-min. avg. %	1.0	0.8	0.4	0.7

## **APPENDIX A CALCULATION SUMMARIES**

# USEPA Method 4 Moisture Determination Sample Calculations

Client: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Date: 12/11/2018  
Run #: 1

## Data Input:

Volume metered ( $V_m$ ):	38.760 ft <sup>3</sup>
Meter calibration coefficient ( $Y_d$ ):	0.995 dimensionless
Barometric pressure ( $P_{bar}$ ):	29.56 inches Hg
Meter sample rate ( $\Delta H$ ):	1.52 inches H <sub>2</sub> O
Meter inlet/outlet temperature ( $T_m$ ):	33.8 °F
Volume of moisture collected ( $V_{ic}$ ):	418.2 milliliters
Stack Temperature ( $T_s$ ):	253.8 °F
Static Pressure ( $St$ ):	-0.1 inches H <sub>2</sub> O

## Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):

### Volume of sample, dry basis:

$$V_{mstd} = V_m \times Y_d \times \left( \frac{528.0^\circ R}{29.92 \text{ "Hg}} \right) \times \left( \frac{P_{bar} + \frac{\Delta H}{13.6}}{T_m + 460} \right) = 40.895 \text{ dscf}$$

### Volume of water vapor in sample:

$$V_{wstd} = \frac{0.04707 \text{ ft}^3}{\text{ml}} \times V_{ic} = 19.685 \text{ scf}$$

### Fractional moisture content of stack gas:

$$B_{ws} = \frac{V_{wstd}}{(V_{mstd} + V_{wstd})} = 0.3249 B_{wo}$$

### Percent Moisture:

$$\% \text{moisture} = B_{ws} \times 100 = 32.49 \%$$

### Fractional moisture content of stack gas at saturated conditions:

$$T_{s(K)} = ((T_s - 32) \times 0.5556) + 273 = 396.2 \text{ °Kelvin}$$

$$P_{s(\text{mmHg})} = \left( P_{bar} + \frac{St}{13.6} \right) \times 25.401 = 750.85 \text{ mm Hg}$$

$$B_{wos} = \frac{\sqrt[10]{\left( 10^{\left( A \left( \frac{B}{(T_{s(K)} - C)} \right) \right)} \right)}}{P_{s(\text{mmHg})}} \quad \begin{array}{l} \text{where:} \\ A = 8.361 \\ B = 1893.5 \\ C = 27.65 \end{array} = 1.0000$$

### Percent moisture at saturated conditions:

$$\% \text{moisture}_{\text{saturated}} = B_{wos} \times 100 = 100.00 \%$$

### Percent moisture used for emissions calculations:

$$= 32.49 \%$$

**USEPA Method 2**  
**Volumetric Flow Rate Sample Calculations (Circular Ducts)**

Client: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Date: 12/11/2018  
Run #: 1

**Data Input**

Carbon Dioxide (CO <sub>2</sub> ):	5.6 %
Oxygen (O <sub>2</sub> ):	10.1 %
Nitrogen (N <sub>2</sub> ):	84.3 %
Fractional Moisture Content (B <sub>ws</sub> ):	0.3249 dimensionless
Stack Temperature (T <sub>s</sub> ):	253.8 °F
Pitot Coefficient (C <sub>p</sub> ):	0.84 dimensionless
Average square root of ΔP	0.7051 inches H <sub>2</sub> O
Barometric Pressure (P <sub>bar</sub> ):	29.56 inches Hg
Static Pressure (S <sub>t</sub> ):	-0.10 inches H <sub>2</sub> O
Stack diameter:	60.50 inches
Stack area (A <sub>s</sub> ):	19.9636 ft <sup>2</sup>

**Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):**

**Dry molecular weight of stack gas:**

$$M_d = (0.44 \times \%CO_2) + (0.32 \times \%O_2) + (0.28 \times \%N_2) = 29.300 \text{ lb/lb-mole}$$

**Molecular weight of stack gas, wet basis:**

$$M_s = (M_d \times (1 - B_{ws})) + (18 \times B_{ws}) = 25.628 \text{ lb/lb-mole}$$

**Absolute stack gas pressure:**

$$P_s = P_{bar} + \left( \frac{S_t}{13.6} \right) = 29.553 \text{ inches H}_2\text{O}$$

**Stack gas velocity:**

$$V_s = 85.49 \times C_p \times \sqrt{\Delta P} \times \sqrt{\frac{(T_s + 460)}{(P_s \times M_s)}} = 49.156 \text{ feet/second}$$

**Stack gas volumetric flow rate:**

$$Q_a = A_s \times V_s \times 60 = 58,880 \text{ acfm}$$

**Stack gas volumetric flow rate, wet basis:**

$$Q_{sw} = Q_a \times \left[ \left( \frac{528^\circ R}{29.92 \text{ in. Hg}} \right) \times \left( \frac{P_s}{T_s + 460} \right) \right] = 43,019 \text{ scfm}$$

$$Q_{sw} = Q_a \times \left[ \left( \frac{528^\circ R}{29.92 \text{ in. Hg}} \right) \times \left( \frac{P_s}{T_s + 460} \right) \right] \times 60 = 2,581,117 \text{ scfh}$$

**Stack gas volumetric flow rate, dry basis:**

$$Q_{std} = Q_{sw} \times (1 - B_{ws}) = 29,040 \text{ dscfm}$$

$$Q_{std} = Q_{sw} \times (1 - B_{ws}) \times 60 = 1,742,412 \text{ dscfh}$$



# USEPA Method 5 Particulate Calculation Summary

Client: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Date: 12/11/2018  
Run #: 1

## Data Input

Barometric pressure ( $P_{bar}$ ):	29.56 inches Hg	<b>Particulate Weight:</b>	
Stack pressure ( $P_s$ ):	29.55 Inches Hg Abs.	Filter	31.00 milligrams
Test length ( $\theta$ ):	60.0 minutes	Probe Wash	15.91 milligrams
Sample nozzle diameter ( $D_n$ ):	0.2810 inches	Total weight ( $M_n$ ):	46.91 milligrams
Sample nozzle area ( $A_n$ ):	0.000431 ft <sup>2</sup>		
Stack temperature ( $T_s$ ):	253.8 °F		
Volume metered ( $V_{mstd}$ ):	40.895 dscf		
Stack gas velocity ( $V_s$ ):	49.156 ft/sec		
Stack gas volumetric flow ( $Q_{std}$ ):	1,742,412 dscfh		
Fractional Moisture content ( $B_{ws}$ ):	0.3249		

## Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):

### Percent Isokinetic:

$$\% \text{Isokinetic} = \frac{0.0945 \times V_{mstd} \times (T_s + 460)}{P_s \times V_s \times \theta \times A_n \times (1 - B_{ws})} = 108.9 \% \text{ isokinetic}$$

### Total particulate concentration:

$$C_s = \frac{\left( \frac{0.01543 \text{ grains}}{\text{mg}} \times M_n \right)}{V_{mstd}} = 0.0177 \text{ gr/dscf}$$

$$C_s^1 = \frac{\left( \frac{2.205 \times 10^{-6} \text{ lb}}{\text{mg}} \times M_n \right)}{V_{mstd}} = 2.529 \times 10^{-6} \text{ lb/dscf}$$

### Total particulate emission rate:

$$E_p = C_s^1 \times Q_{std} = 4.407 \text{ lb/hr}$$

# USEPA Method 4 Moisture Determination Sample Calculations

Client: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Date: 12/11/2018  
Run #: 3

## Data Input:

Volume metered ( $V_m$ ):	35.195 ft <sup>3</sup>
Meter calibration coefficient ( $Y_d$ ):	1.013 dimensionless
Barometric pressure ( $P_{bar}$ ):	29.56 inches Hg
Meter sample rate ( $\Delta H$ ):	1.13 inches H <sub>2</sub> O
Meter inlet/outlet temperature ( $T_m$ ):	56.1 °F
Volume of moisture collected ( $V_{lc}$ ):	351.3 milliliters
Stack Temperature ( $T_s$ ):	267.4 °F
Static Pressure ( $St$ ):	-0.1 inches H <sub>2</sub> O

## Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):

### Volume of sample, dry basis:

$$V_{m_{std}} = V_m \times Y_d \times \left( \frac{528.0^\circ R}{29.92 \text{ "Hg}} \right) \times \left( \frac{P_{bar} + \frac{\Delta H}{13.6}}{T_m + 460} \right) = 36.137 \text{ dscf}$$

### Volume of water vapor in sample:

$$V_{wstd} = \frac{0.04707 \text{ ft}^3}{\text{ml}} \times V_{lc} = 16.536 \text{ scf}$$

### Fractional moisture content of stack gas:

$$B_{ws} = \frac{V_{wstd}}{(V_{mstd} + V_{wstd})} = 0.3139 B_{wo}$$

### Percent Moisture:

$$\% \text{moisture} = B_{ws} \times 100 = 31.39 \%$$

### Fractional moisture content of stack gas at saturated conditions:

$$T_{s(K)} = ((T_s - 32) \times 0.5556) + 273 = 403.8 \text{ °Kelvin}$$

$$P_{s(\text{mmHg})} = \left( P_{bar} + \frac{St}{13.6} \right) \times 25.401 = 750.85 \text{ mm Hg}$$

$$B_{wos} = \frac{\sqrt[10]{10^{\left( A \left( \frac{B}{(T_{s(K)} - C) \right) \right)}}}{P_{s(\text{mmHg})}} \quad \begin{array}{l} \text{where:} \\ A = 8.361 \\ B = 1893.5 \\ C = 27.65 \end{array} = 1.0000$$

### Percent moisture at saturated conditions:

$$\% \text{moisture}_{\text{saturated}} = B_{wos} \times 100 = 100.00 \%$$

### Percent moisture used for emissions calculations:

$$= 31.39 \%$$

# USEPA Method 2

## Volumetric Flow Rate Sample Calculations (Circular Ducts)

**Client:** MAT Asphalt  
**Location:** Chicago, IL  
**Source:** Baghouse Exhaust  
**Date:** 12/11/2018  
**Run #:** 3

### Data Input

Carbon Dioxide (CO <sub>2</sub> ):	5.9 %
Oxygen (O <sub>2</sub> ):	10.0 %
Nitrogen (N <sub>2</sub> ):	84.1 %
Fractional Moisture Content (B <sub>ws</sub> )	0.3139 dimensionless
Stack Temperature (T <sub>s</sub> ):	267.4 °F
Pitot Coefficient (C <sub>p</sub> ):	0.84 dimensionless
Average square root of ΔP	0.6425 inches H <sub>2</sub> O
Barometric Pressure (P <sub>bar</sub> ):	29.56 inches Hg
Static Pressure (S <sub>t</sub> )	-0.09 inches H <sub>2</sub> O
Stack diameter:	60.50 inches
Stack area (A <sub>s</sub> ):	19.9636 ft <sup>2</sup>

### Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):

#### Dry molecular weight of stack gas:

$$M_d = (0.44 \times \%CO_2) + (0.32 \times \%O_2) + (0.28 \times \%N_2) = 29.344 \text{ lb/lb-mole}$$

#### Molecular weight of stack gas, wet basis:

$$M_s = (M_d \times (1 - B_{ws})) + (18 \times B_{ws}) = 25.783 \text{ lb/lb-mole}$$

#### Absolute stack gas pressure:

$$P_s = P_{bar} + \left( \frac{S_t}{13.6} \right) = 29.553 \text{ inches H}_2\text{O}$$

#### Stack gas velocity:

$$V_s = 85.49 \times C_p \times \sqrt{\Delta P} \times \sqrt{\frac{(T_s + 460)}{(P_s \times M_s)}} = 45.080 \text{ feet/second}$$

#### Stack gas volumetric flow rate:

$$Q_a = A_s \times V_s \times 60 = 53,998 \text{ acfm}$$

#### Stack gas volumetric flow rate, wet basis:

$$Q_{sw} = Q_a \times \left[ \left( \frac{528^\circ R}{29.92 \text{ in. Hg}} \right) \times \left( \frac{P_s}{T_s + 460} \right) \right] = 38,715 \text{ scfm}$$

$$Q_{sw} = Q_a \times \left[ \left( \frac{528^\circ R}{29.92 \text{ in. Hg}} \right) \times \left( \frac{P_s}{T_s + 460} \right) \right] \times 60 = 2,322,906 \text{ scfh}$$

#### Stack gas volumetric flow rate, dry basis:

$$Q_{std} = Q_{sw} \times (1 - B_{ws}) = 26,561 \text{ dscfm}$$

$$Q_{std} = Q_{sw} \times (1 - B_{ws}) \times 60 = 1,593,668 \text{ dscfh}$$

# USEPA Method 5 Particulate Calculation Summary

Client: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Date: 12/11/2018  
Run #: 3

## Data Input

Barometric pressure ( $P_{bar}$ ):	29.56 inches Hg	<u>Particulate Weight:</u>	
Stack pressure ( $P_s$ ):	29.55 Inches Hg Abs.	Filter	29.45 milligrams
Test length ( $\theta$ ):	60.0 minutes	Probe Wash	22.40 milligrams
Sample nozzle diameter ( $D_n$ ):	0.2810 inches	Total weight ( $M_n$ ):	51.85 milligrams
Sample nozzle area ( $A_n$ ):	0.000431 ft <sup>2</sup>		
Stack temperature ( $T_s$ ):	267.4 °F		
Volume metered ( $V_{mstd}$ ):	36.137 dscf		
Stack gas velocity ( $V_s$ ):	45.080 ft/sec		
Stack gas volumetric flow ( $Q_{std}$ ):	1,593,668 dscfh		
Fractional Moisture content ( $B_{ws}$ ):	0.3139		

## Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):

### Percent Isokinetic:

$$\%Isokinetic = \frac{0.0945 \times V_{mstd} \times (T_s + 460)}{P_s \times V_s \times \theta \times A_n \times (1 - B_{wo})} = 105.2 \% \text{ isokinetic}$$

### Total particulate concentration:

$$C_s = \frac{\left( \frac{0.01543 \text{ grains}}{\text{mg}} \times M_n \right)}{V_{mstd}} = 0.0221 \text{ gr/dscf}$$

$$C_s^1 = \frac{\left( \frac{2.205 \times 10^{-6} \text{ lb}}{\text{mg}} \times M_n \right)}{V_{mstd}} = 3.164 \times 10^{-6} \text{ lb/dscf}$$

### Total particulate emission rate:

$$E_p = C_s^1 \times Q_{std} = 5.042 \text{ lb/hr}$$

# USEPA Method 4 Moisture Determination Sample Calculations

Client: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Date: 12/11/2018  
Run #: 4

## Data Input:

Volume metered ( $V_m$ ):	36.362 ft <sup>3</sup>
Meter calibration coefficient ( $Y_d$ ):	1.013 dimensionless
Barometric pressure ( $P_{bar}$ ):	29.56 inches Hg
Meter sample rate ( $\Delta H$ ):	1.23 inches H <sub>2</sub> O
Meter inlet/outlet temperature ( $T_m$ ):	63.5 °F
Volume of moisture collected ( $V_{lc}$ ):	360.7 milliliters
Stack Temperature ( $T_s$ ):	271.0 °F
Static Pressure ( $St$ ):	-0.1 inches H <sub>2</sub> O

## Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):

### Volume of sample, dry basis:

$$V_{m_{std}} = V_m \times Y_d \times \left( \frac{528.0^\circ R}{29.92 \text{ Hg}} \right) \times \left( \frac{P_{bar} + \frac{\Delta H}{13.6}}{T_m + 460} \right) = 36.817 \text{ dscf}$$

### Volume of water vapor in sample:

$$V_{wstd} = \frac{0.04707 \text{ ft}^3}{\text{ml}} \times V_{lc} = 16.978 \text{ scf}$$

### Fractional moisture content of stack gas:

$$B_{ws} = \frac{V_{wstd}}{(V_{mstd} + V_{wstd})} = 0.3156 B_{wo}$$

### Percent Moisture:

$$\% \text{moisture} = B_{ws} \times 100 = 31.56 \%$$

### Fractional moisture content of stack gas at saturated conditions:

$$T_{s(K)} = ((T_s - 32) \times 0.5556) + 273 = 405.8 \text{ °Kelvin}$$

$$P_{s(\text{mmHg})} = \left( P_{bar} + \frac{S_t}{13.6} \right) \times 25.401 = 750.85 \text{ mm Hg}$$

$$B_{wos} = \frac{\sqrt[10]{10^{\left( A \left( \frac{B}{(T_{s(K)} - C) \right) \right)}}}{P_{s(\text{mmHg})}} \quad \begin{array}{l} \text{where:} \\ A = 8.361 \\ B = 1893.5 \\ C = 27.65 \end{array} = 1.0000$$

### Percent moisture at saturated conditions:

$$\% \text{moisture}_{\text{saturated}} = B_{wos} \times 100 = 100.00 \%$$

### Percent moisture used for emissions calculations:

$$= 31.56 \%$$

**USEPA Method 2**  
**Volumetric Flow Rate Sample Calculations (Circular Ducts)**

Client: MAT Asphalt  
 Location: Chicago, IL  
 Source: Baghouse Exhaust  
 Date: 12/11/2018  
 Run #: 4

**Data Input**

Carbon Dioxide (CO <sub>2</sub> ):	6.2 %
Oxygen (O <sub>2</sub> ):	9.9 %
Nitrogen (N <sub>2</sub> ):	83.9 %
Fractional Moisture Content (B <sub>ws</sub> )	0.3156 dimensionless
Stack Temperature (T <sub>s</sub> ):	271.0 °F
Pitot Coefficient (C <sub>p</sub> ):	0.84 dimensionless
Average square root of ΔP	0.6713 inches H <sub>2</sub> O
Barometric Pressure (P <sub>bar</sub> ):	29.56 inches Hg
Static Pressure (S <sub>t</sub> )	-0.09 inches H <sub>2</sub> O
Stack diameter:	60.50 inches
Stack area (A <sub>s</sub> ):	19.9636 ft <sup>2</sup>

**Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):**

**Dry molecular weight of stack gas:**

$$M_d = (0.44 \times \%CO_2) + (0.32 \times \%O_2) + (0.28 \times \%N_2) = 29.388 \text{ lb/lb-mole}$$

**Molecular weight of stack gas, wet basis:**

$$M_s = (M_d \times (1 - B_{ws})) + (18 \times B_{ws}) = 25.794 \text{ lb/lb-mole}$$

**Absolute stack gas pressure:**

$$P_s = P_{bar} + \left( \frac{S_t}{13.6} \right) = 29.553 \text{ inches H}_2\text{O}$$

**Stack gas velocity:**

$$V_s = 85.49 \times C_p \times \sqrt{\Delta P} \times \sqrt{\frac{(T_s + 460)}{(P_s \times M_s)}} = 47.207 \text{ feet/second}$$

**Stack gas volumetric flow rate:**

$$Q_a = A_s \times V_s \times 60 = 56,545 \text{ acfm}$$

**Stack gas volumetric flow rate, wet basis:**

$$Q_{sw} = Q_a \times \left[ \left( \frac{528^\circ R}{29.92 \text{ in. Hg}} \right) \times \left( \frac{P_s}{T_s + 460} \right) \right] = 40,342 \text{ scfm}$$

$$Q_{sw} = Q_a \times \left[ \left( \frac{528^\circ R}{29.92 \text{ in. Hg}} \right) \times \left( \frac{P_s}{T_s + 460} \right) \right] \times 60 = 2,420,526 \text{ scfh}$$

**Stack gas volumetric flow rate, dry basis:**

$$Q_{std} = Q_{sw} \times (1 - B_{ws}) = 27,610 \text{ dscfm}$$

$$Q_{std} = Q_{sw} \times (1 - B_{ws}) \times 60 = 1,656,583 \text{ dscfh}$$

# USEPA Method 5 Particulate Calculation Summary

Client: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Date: 12/11/2018  
Run #: 4

## Data Input

Barometric pressure ( $P_{bar}$ ):	29.56 inches Hg	Particulate Weight:	
Stack pressure ( $P_s$ ):	29.55 Inches Hg Abs.	Filter	23.25 milligrams
Test length ( $\theta$ ):	60.0 minutes	Probe Wash	26.89 milligrams
Sample nozzle diameter ( $D_n$ ):	0.2810 inches	Total weight ( $M_n$ ):	50.14 milligrams
Sample nozzle area ( $A_n$ ):	0.000431 ft <sup>2</sup>		
Stack temperature ( $T_s$ ):	271.0 °F		
Volume metered ( $V_{mstd}$ ):	36.817 dscf		
Stack gas velocity ( $V_s$ ):	47.207 ft/sec		
Stack gas volumetric flow ( $Q_{std}$ ):	1,656,583 dscfh		
Fractional Moisture content ( $B_{ws}$ ):	0.3156		

## Sample calculations @ standard conditions (29.92 inches Hg, 68.0 °F):

### Percent Isokinetic:

$$\% \text{Isokinetic} = \frac{0.0945 \times V_{mstd} \times (T_s + 460)}{P_s \times V_s \times \theta \times A_n \times (1 - B_{ws})} = 103.1 \% \text{ isokinetic}$$

### Total particulate concentration:

$$C_s = \frac{\left( \frac{0.01543 \text{ grains}}{\text{mg}} \times M_n \right)}{V_{mstd}} = 0.0210 \text{ gr/dscf}$$

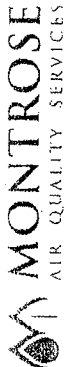
$$C'_s = \frac{\left( \frac{2.205 \times 10^{-6} \text{ lb}}{\text{mg}} \times M_n \right)}{V_{mstd}} = 3.003 \times 10^{-6} \text{ lb/dscf}$$

### Total particulate emission rate:

$$E_p = C'_s \times Q_{std} = 4.975 \text{ lb/hr}$$

## **APPENDIX B FIELD DATA**

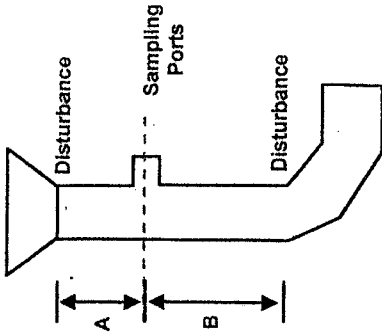




# MONTROSE TRAVERSE POINT LOCATIONS FOR CIRCULAR AND RECTANGULAR STACKS AND DUCTS

Facility MAF  
Date 12-11-18  
Sampling Location Beghouse Exh.  
Inside of Far Wall to  
Outside of Port (Distance C) 63.5 in.  
Inside of Near Wall to  
Outside of Port (Distance D) 3.0 in.  
Stack ID (Distance C-Distance D) 60.5 in.  
Port Distance Downstream From Disturbance (B) > 30.0 in.  
Port Distance Upstream From Disturbance (A) > 84.0 in.  
Equivalent Diameters Downstream From Disturbance (B) > 2.0 / 1.39  
Equivalent Diameters Upstream From Disturbance (A) 4.96 / (≥ 0.5)  
Number of Ports Used 2 Traverse Points / Port 12

Note: Sketch Stack/Ports/Control Device on Back of Form  
Equivalent Diameters Downstream From Disturbance (B) =  
[Distance B / Stack ID]  
Equivalent Diameters Upstream From Disturbance (A) =  
[Distance A / Stack ID]  
Equivalent Diameter For a Square or Rectangular Stack =  
[(2 x L x W) / (L + W)]  
Port ID \_\_\_\_\_ in. (for monorail bracket specs.)  
Port Length Outside of Stack \_\_\_\_\_ in. (for monorail bracket specs.)



Port Traverse Point Number	Fractional % of Stack I.D. (frac. %)	Stack I.D. (inches)	Product of Columns 2 and 3 (inches)	Port Depth (inches)	Traverse Point Location From Outside of Port (Sum of 4 and 5 in inches)
1	0.061	60.5	1.727	3.0	4.27
2	0.067	1	4.05		7.05
3	0.118	1	7.14		10.14
4	0.177	1	10.71		13.71
5	0.250	1	15.13		18.13
6	0.356	1	21.54		24.54
7	0.644	1	39.96		41.96
8	0.750	1	45.34		49.34
9	0.923	1	49.74		52.74
10	0.982	1	53.36		56.36
11	0.993	1	56.45		59.45
12	0.999	1	59.23		62.23

For Stacks / Ducts ≤ 24 inches ID - No traverse point shall be located less than 0.5 inches from stack wall

For Stacks / Ducts > 24 inches ID - No traverse point shall be located less than 1.0 inches from stack wall

QA/QC Check: SAH Legibility SAH Accuracy SAH Specifications SAH

Method 1 Calculator Signature/Date SAH 12/11/18

Field Supervisor Signature/Date SAH 12/12/18

LOCATION OF TRAVERSE POINTS IN CIRCULAR STACKS

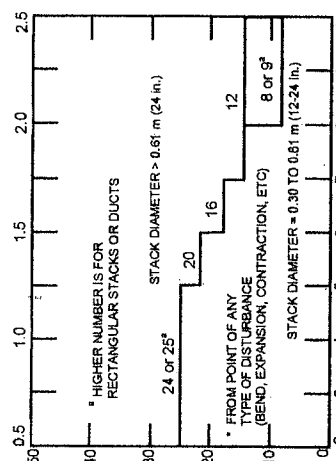
Port	4	6	8	10	12
1	6.7	4.4	3.2	2.6	2.1
2	25.0	14.6	10.5	8.2	6.7
3	75.0	28.8	18.4	14.6	11.8
4	83.3	70.4	32.3	22.6	17.7
5	85.4	67.7	34.2	25.0	20.0
6	85.6	80.6	66.8	35.6	35.6
7	88.5	77.4	84.4	84.4	84.4
8	96.8	85.4	75.0	75.0	75.0
9	91.8	91.8	91.8	91.8	91.8
10	97.4	97.4	97.4	97.4	97.4
11	93.3	93.3	93.3	93.3	93.3
12	97.9	97.9	97.9	97.9	97.9

LOCATION OF TRAVERSE POINTS IN RECTANGULAR STACKS

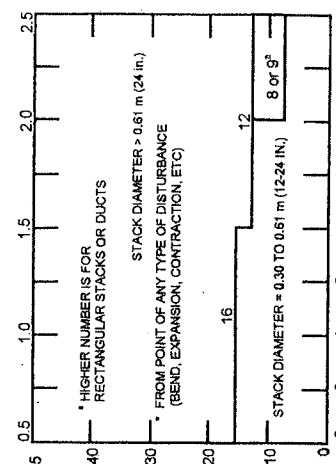
Port	2	3	4	5	6	7	8	9
1	25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6
2	75.0	50.0	37.5	30.0	25.0	21.4	18.8	16.7
3	63.3	62.5	50.0	41.7	35.7	31.3	27.8	24.8
4	87.5	70.0	58.3	50.0	43.8	38.9	34.3	30.0
5	90.0	75.0	64.3	56.3	50.0	44.3	39.6	35.0
6	91.7	78.6	68.3	61.1	55.0	49.3	44.3	39.6
7	92.9	81.3	72.2	64.3	58.3	53.0	48.3	43.8
8	93.8	83.3	75.0	67.5	61.1	55.0	50.0	45.0
9	94.4	84.4	76.2	68.8	62.5	56.3	51.1	46.3

\*3 point CEMS RATA traverse point locations (valid for rectangular and round stacks)

DUCT DIAMETERS UPSTREAM FROM FLOW DISTURBANCE\* (DISTANCE A)



DUCT DIAMETERS DOWNSTREAM FROM FLOW DISTURBANCE\* (DISTANCE B)



USEPA METHOD 5 FIELD DATA

## USEPA METHOD

PLANT	AMBIENT TEMPERATURE	PROBE HEATER SETTING	FILTER TARE, mg	NOZZLE ID
DATE	12-11-18	HEATER BOX SETTING	FILTER LOT NO.	DIA. 1, in.
LOCATION	Glennville	METER $\Delta H_0$	FILTER PETRI LABEL NO.	DIA. 2, in.
OPERATOR	S. R. H. H. H.	C <sub>p</sub> FACTOR	ACETONE LOT NO.	DIA. 3, in.
STACK NO.	B.H.S. track	Y <sub>6</sub> FACTOR	HEXANE LOT NO.	DIA. AVG. in.
RUN NO.	1	PROBE/PITOT NO.	DI WATER LOT NO.	AD $\leq$ 0.004 in.
SAMPLE BOX NO.	APPX	MAGNETIC GAUGE ID	ISOPROPANOL LOT NO.	DENTS
METER BOX NO.	0805021	ALNOR ID	TOLUENE LOT NO.	SHARP EDGE
START TIME	0800	GAUGE SENSITIVITY, in H <sub>2</sub> O	NIST REFERENCE TIC ID	UNDAMAGED

CLOCK TIME (Hrs)	TRAVERSE POINT NUMBER	SAMPLING TIME (Q) min.	STATIC PRESSURE (in. H <sub>2</sub> O)	STACK TEMP (T <sub>st</sub> ) °F	VELOCITY HEAD (AP) in. H <sub>2</sub> O (AP)		DGM ORIFICE (in. H <sub>2</sub> O) ACTUAL DESIRED		GAS SAMPLE VOLUME (V <sub>m</sub> ) ft <sup>3</sup>	DGM TEMPERATURE INLET (T <sub>m,i</sub> ) °F	OUTLET (T <sub>m,o</sub> ) °F	FILTER EXIT °F	PROBE TEMP °F	AUXILIARY EXIT °F	FINAL IMPINGER °F	PUMP VACUUM (in. Hg)
					AP	SQ RT (AP)	ACTUAL	DESIRED								
0800	501	0	-0.10	255	0.55		1.7	1.67	787.588	30	AVG	236	251		29	3
0805	2	2.5		256	0.57		1.7	1.73	789.3	30	GENEW	233	252		30	3
	3	5		259	0.53		1.6	1.61	794.0	30		246	250		32	2
	8	2.5		257	0.52		1.7	1.73	792.5	30	←	250	251		36	2
0810	5	1.0		257	0.52		1.6	1.58	794.3	31		256	249		37	3
	6	12.5		257	0.50		1.5	1.52	796.0	31		258	250		39	2
0815	2	15		254	0.56		1.7	1.70	797.7	31		260	250		56	2
	8	12.5		253	0.49		1.5	1.49	799.1	32		260	239		54	3
0820	9	20		251	0.45		1.4	1.37	800.7	32		257	238		52	2
	10	22.5		251	0.46		1.4	1.40	802.3	33		255	239		53	2
0825	11	25		250	0.41		1.2	1.25	804.1	33		252	238		51	2
	12	27.5		248	0.42		1.3	1.28	805.6	33		249	238		50	2
0830/0840	15-1	30		255	0.63		1.9	1.92	807.2	34		255	239		53	3
	2	32.5		259	0.64		2.0	1.95	808.6	34		261	239		55	3
0845	3	35		260	0.61		1.9	1.86	810.9	36		268	238		59	3
	4	37.5		261	0.57		1.7	1.73	812.5	36		270	241		64	2
0850	5	40		260	0.53		1.6	1.61	814.2	37		256	242		64	3
	6	47.5		258	0.51	0.42	1.3	1.28	815.9	37		252	243		65	2
0855/0900	7	43		258	0.41		1.2	1.25	817.6	37		252	241		48	2
	8	42.5		256	0.39		1.2	1.19	818.9	36		252	241		51	2
0905	9	50		257	0.40		1.2	1.22	820.2	37		252	242		50	2
	10	52.5		257	0.47		1.3	1.28	821.8	37		251	241		49	2
0910	11	55		256	0.46		1.4	1.43	823.0	37		249	242		48	2
	12	57.5		255	0.49		1.5	1.53	824.6	38		243	241		46	2
0915		60						826.348								
AVERAGE	12	60	-0.10	253.8	—	0.7051	25.1	—	38.760	33.8	—	~220	~250	—	~56.5	MAX 3

ALT-011 T/C CALIBRATION CHECK	TRAIN T/C, °F	30
DIFFERENCE MUST BE $\leq$ ( $\pm 2.0$ °F)	REF T/C °F	30

TRAIN TIC, °F					
30	30	31	30		30
30	30	30	30		30

PIMPGERS		VOLUME (ml) OR WEIGHT (g)				S.G. WEIGHT
PIMPGER NO.		#1	#2	#3	#4	#5
FINAL		320	216	60	—	222.2
INITIAL		200	200	0	—	200.0
NET COLLECTED		120	116	60	—	22.2
TOTAL CONDENSATE COLLECTED (specific ml or g)						
						418.2

ORSAT	DATA	TIME	CO <sub>2</sub>	O <sub>2</sub>
	TRIAL 1	1730	5.6	10.1
	TRIAL 2	1735	5.6	10.1
	TRIAL 3	1740	5.6	10.1
	Average		5.6	10.1

LEAK CHECK

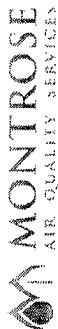
TRAIN PRE: 0.001 CFM@15"Hg

POST: 0.001 CFM@15"Hg

PITOT PRE: 5.000 @ > 3"H<sub>2</sub>O

POST: 5.000 @ > 3"H<sub>2</sub>O

\*Paused test to add ice to impinger bucket (5-mins total pause)



MONTROSE  
AIR QUALITY SERVICES

## USEPA METHOD 5 FIELD DATA

PLANT	MARTIN		AMBIENT TEMPERATURE	24.56	PROBE HEATER SETTING	250	FILTER TARE, mg	250	NOZZLE ID	0.231
DATE	12-11-18		BAROMETRIC PRESSURE	30	HEATER BOX SETTING	1.943	FILTER LOT NO.	174319	DIA. 1, in.	0.231
LOCATION	6200 IL		ASSUMED MOISTURE, %	34	METER $\Delta H$	0.231	FILTER PETRI LABEL NO.	174319	DIA. 2, in.	0.231
OPERATOR	S. F. ALLEN		PROBE LENGTH, in.	0.231	C <sub>p</sub> FACTOR	0.231	ACETONE LOT NO.	174319	DIA. 3, in.	0.231
STACK NO.	84500		NOZZLE DIAMETER, in.	0.231	Y <sub>d</sub> FACTOR	0.231	HEXANE LOT NO.	174319	DIA. AVG., in.	0.231
RUN NO.	2		STACK DIAMETER, in.	0.231	PROBE/PITOT NO.	506218281	DI WATER LOT NO.	174319	AD $\leq$ 0.004 in.	YES
SAMPLE BOX NO.	ALLEN		NUMBER OF PORTS	2	MAGNETIC GAUGE ID	NA	ISOPROPANOL LOT NO.	174319	DENTS	YES
METER BOX NO.	088824		TOTAL NUMBER OF POINTS	24	ALNOR ID	NA	TOLUENE LOT NO.	174319	SHARP EDGE	YES
START TIME	10:00		MINUTES PER POINT	2.5	GAUGE SENSITIVITY, in H <sub>2</sub> O	NA	NIST REFERENCE T/C ID	174319	UNDAMAGED	YES

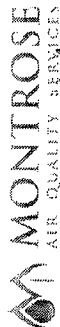
CLOCK TIME (hrs)	TRAVERSE POINT NUMBER	SAMPLING TIME (min)	STATIC PRESSURE (in. H <sub>2</sub> O)	STACK TEMP (T <sub>s</sub> ) °F	VELOCITY HEAD (AP) in. H <sub>2</sub> O	SQ RT (AP)	VELOCITY (ft/min)	DGM ORIFICE (AH) in. H <sub>2</sub> O	ACTUAL	DESIRED	GAS SAMPLE VOLUME (V <sub>m</sub> ) ft <sup>3</sup>	DGM INLET (T <sub>m</sub> ) °F	FILTER EXIT °F	PROBE TEMP °F	AUXILIARY EXIT °F	FINAL IMPINGER °F	PUMP VACUUM (in. Hg)
1000	SE 1	0	-0.09	261	0.65			1.8	1.8	1.8	824.031	37	254	242		35	1
1005	2	2.5		262	0.64			1.8	1.7	1.7	830.8	37	252	241		34	1
	3	5		261	0.62			1.7	1.73	1.73	832.6	37	262	240		34	1
1010	4	7.5		264	0.63			1.8	1.76	1.76	834.3	37	259	240		37	1
	5	10		264	0.61			1.7	1.70	1.70	836.0	38	263	251		38	1
1015	6	12.5		263	0.58			1.6	1.62	1.62	837.8	38	257	250		39	1
	7	15		263	0.55			1.5	1.54	1.54	839.4	38	249	236		42	1
1020	8	17.5		262	0.55			1.5	1.54	1.54	841.1	39	252	236		43	1
	9	20		263	0.52			1.5	1.46	1.46	842.7	40	253	237		45	1
1025	10	22.5		263	0.45			1.3	1.26	1.26	844.3	40	246	238		46	1
	11	25		264	0.43			1.2	1.21	1.21	845.8	41	241	237		47	1
1030/1035	SW 1	30		262	0.45			1.3	1.27	1.27	847.2	41	235	238		48	1
1040	2	32.5		248	0.47			1.4	1.35	1.35	848.72	41	234	248		41	1
	3	35		243	0.48			1.4	1.39	1.39	850.3	42	237	255		41	1
1045	4	37.5		245	0.49			1.4	1.42	1.42	851.8	42	237	253		41	1
	5	40		258	0.54			1.5	1.53	1.53	853.4	42	239	257		40	1
1050	6	42.5		261	0.48			1.4	1.36	1.36	855.0	43	242	235		41	1
	7	45		261	0.45			1.3	1.27	1.27	856.6	43	246	231		42	1
1055	8	47.5		261	0.45			1.3	1.27	1.27	858.1	43	241	233		43	1
	9	50		259	0.49			1.4	1.39	1.39	859.6	43	232	231		45	1
1100	10	52.5		257	0.47			1.3	1.34	1.34	861.1	44	231	252		46	1
	11	55		257	0.45			1.3	1.28	1.28	862.5	44	225	253		47	1
1105	12	57.5		257	0.41			1.2	1.17	1.17	864.1	44	226	252		48	1
				257	0.42			1.2	1.20	1.20	865.5	45	231	264		47	1
											867.005						
AVERAGE	24	60	-0.09	259.0	-	0.7185	-	1.45	-	-	37.974	40.8	-	250	-	49	MAV

ALT-011 T/C CALIBRATION CHECK		TRAIN T/C, °F		REF. T/C, °F	
DIFFERENCE MUST BE $\leq$ (± 2.0 °F)					

IMPINGERS		VOLUME (ml) OR WEIGHT (g)		S.G. WEIGHT	
IMPINGER NO.	#1	#2	#3	#4	#5
FINAL	300	300	20		
INITIAL	100	100	0		
NET COLLECTED	200	200	20		
TOTAL CONDENSATE COLLECTED (specify ml or g)					429.9

LEAK CHECK		TRAIN PRE: 0.021 CFM @ 15" Hg		POST: 0.032 CFM @ 15" Hg	
		PITOT PRE: 1/4" H <sub>2</sub> O @ 3" H <sub>2</sub> O		POST: 1/4" H <sub>2</sub> O @ 3" H <sub>2</sub> O	

ORSAT		TIME		CO <sub>2</sub>		O <sub>2</sub>	
DATA		1815		6.0		10.0	
TRIAL 1		1820		6.0		10.0	
TRIAL 2		1825		6.0		10.0	
Average				6.0		10.0	



MONTROSE  
AIR QUALITY SERVICES

# USEPA METHOD 5 FIELD DATA

PLANT MAT Asphalt  
DATE 12-11-18  
LOCATION Chittenden  
OPERATOR S. FLETCHER  
STACK NO. BA Exh.  
RUN NO. 3  
SAMPLE BOX NO. APX  
METER BOX NO. 54440000  
START TIME 6:47:57  
TOTAL NUMBER OF POINTS 12  
MINUTES PER POINT 1:33

AMBIENT TEMPERATURE 35  
BAROMETRIC PRESSURE 29.56  
ASSUMED MOISTURE, % 30  
PROBE LENGTH, in. 34  
NOZZLE DIAMETER, in. 0.251  
STACK DIAMETER, in. 60.5  
NUMBER OF PORTS 2  
TOTAL NUMBER OF POINTS 24  
MINUTES PER POINT 2.5

PROBE HEATER SETTING 250  
HEATER BOX SETTING 250  
METER  $H_2O$  1.816  
 $C_p$  FACTOR 0.84  
 $Y_d$  FACTOR 1.03  
PROBE/PITOT NO. 3281/5062  
MAGNETIC GAUGE ID DI WATER LOT NO.  
ALORID ID ISOPROPANOL LOT NO.  
GAUGE SENSITIVITY, in.  $H_2O$  0.01  
NIST REFERENCE T/C ID

NOZZLE ID  
DIA. 1, in. 0.251  
DIA. 2, in. 0.250  
DIA. 3, in. 0.252  
DIA. AVG., in. 0.251  
DENTS YES  
SHARP EDGE YES  
UNDAMAGED YES

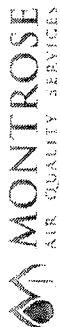
CLOCK TIME (Hrs)	TRAVEL TIME (min)	STATIC PRESSURE (in. $H_2O$ )	STACK TEMP (°F)	VELOCITY (ft/min)	SQ RT (AP)	DGM CRIFICE (in. $H_2O$ )	GAS SAMPLE VOLUME (Nm <sup>3</sup> )	DGM INLET TEMP (°F)	DGM OUTLET TEMP (°F)	FILTER EXIT °F	PROBE TEMP °F	AUXILIARY EXIT °F	FINAL IMPINGER °F	PUMP VACUUM (in. Hg)
1232	56.1	0	247	0.46		1.3	210.080	48		234	256		41	2
1232	3	5	251	0.46		1.2	211.6	49		233	258		59	2
1242	4	7.5	263	0.51		1.4	213.1	50		237	258		40	1
1242	5	10	263	0.40		1.1	214.7	50		233	260		40	1
1242	6	12.5	270	0.38		1.0	216.1	51		236	253		42	1
1242	7	15	271	0.37		0.98	217.5	52		210	253		44	1
1302	8	17.5	270	0.41		1.1	218.9	53		256	263		45	1
1302	9	20	268	0.40		1.1	220.7	54		257	237		46	1
1302	10	22.5	266	0.38		1.1	222.2	54		249	235		47	1
1302	11	25	266	0.35		0.94	223.3	55		239	236		48	1
1302	12	27.5	265	0.32		0.86	224.8	56		238	250		48	1
1314	1	30	264	0.31		0.84	226.2	56		228	247		48	1
1314	2	32.5	270	0.57		1.5	227.85	57		251	242		51	1
1314	3	35	270	0.58		1.6	229.0	58		244	250		51	1
1314	4	40	272	0.52		1.4	232.5	58		256	250		53	1
1324	5	45	273	0.48		1.3	234.2	58		263	251		55	1
1324	6	50	270	0.47		1.3	235.8	59		265	235		58	1
1324	7	55	273	0.35		0.94	237.4	60		262	233		61	1
1324	8	60	271	0.34		0.92	238.8	61		254	231		63	1
1334	9	65	271	0.34		0.92	240.1	61		254	230		63	1
1334	10	70	273	0.36		0.97	241.5	62		243	241		63	1
1334	11	75	272	0.34		0.92	242.8	63		237	236		63	1
1334	12	80	271	0.34		0.92	244.1	64		240	239		64	1
AVERAGE	24	60	267.4	0.6485	1.13	—	35.195	56.1	—	245	245		64	1

ALT-011 T/C CALIBRATION CHECK  
DIFFERENCE MUST BE  $\leq (\pm 2.0^\circ F)$   
TRAIN T/C, °F  
REF. T/C, °F

IMPINGERS	IMPINGER NO.	VOLUME (ml) OR WEIGHT (g)				S.G. WEIGHT
		#1	#2	#3	#5	
FINAL		330	200	12		209.3
INITIAL		700	700	0		200.0
NET COLLECTED		230	100	12		9.3
TOTAL CONDENSATE COLLECTED (specify ml or g)						351.3

LEAK CHECK		ORSAT		TIME		CO <sub>2</sub>		O <sub>2</sub>	
TRAIN PRE: 0.001 CFM@15"Hg		DATA		1745		5.9		10.0	
POST: 0.001 CFM@15"Hg		TRIAL 1		1750		5.9		10.0	
PITOT PRE: 41.044@ > 3"H <sub>2</sub> O		TRIAL 2		1755		5.9		10.0	
POST: 41.044@ > 3"H <sub>2</sub> O		TRIAL 3		Average		5.9		10.0	

TRAIN PRE: 0.001 CFM@15"Hg  
POST: 0.001 CFM@15"Hg  
PITOT PRE: 41.044@ > 3"H<sub>2</sub>O  
POST: 41.044@ > 3"H<sub>2</sub>O



PLANT  
DATE  
LOCATION  
OPERATOR  
STACK NO.  
RUN NO.  
SAMPLE BOX NO.  
METER BOX NO.  
START TIME

AMBIENT TEMPERATURE  
BAROMETRIC PRESSURE  
ASSUMED MOISTURE, %  
PROBE LENGTH, in.  
NOZZLE DIAMETER, in.  
STACK DIAMETER, in.  
NUMBER OF PORTS  
TOTAL NUMBER OF POINTS  
MINUTES PER POINT

## USEPA METHOD

## FIELD DATA

PROBE HEATER SETTING  
HEATER BOX SETTING  
METER  $\Delta H_0$   
C<sub>p</sub> FACTOR  
Y<sub>p</sub> FACTOR  
PROBE/PITOT NO.  
MAGNETIC GAUGE ID  
ALNOR ID  
GAUGE SENSITIVITY, in H<sub>2</sub>O

NOZZLE ID  
DIA. 1, in.  
DIA. 2, in.  
DIA. 3, in.  
DIA. AVG. in.  
AD  $\leq 0.004$  in.  
DENTS  
SHARP EDGE  
UNDAMAGED

CLOCK TIME (Hrs)	TRAVERSE POINT NUMBER	SAMPLING TIME (Q) min.	STATIC PRESSURE (in. H <sub>2</sub> O)	STACK TEMP (T <sub>s</sub> ) °F	VELOCITY HEAD (AP) in. H <sub>2</sub> O	DGM ORIFICE (ΔH) in. H <sub>2</sub> O		GAS SAMPLE VOLUME (Nm) ft <sup>3</sup>	DGM TEMPERATURE (T <sub>m</sub> ) °F		FILTER EXIT °F	PROBE TEMP °F	AUXILIARY EXIT °F	FINAL IMPINGER °F	PUMP VACUUM (in. Hg)
						ACTUAL	DESIRED		INLET	OUTLET (T <sub>mout</sub> ) °F					
1410	SE 1	0	-0.09	271	0.62	1.7	1.66	245.777	65		242	243		53	2
1415	2	2.5		272	0.63	1.7	1.70	247.5	65		243	243		52	2
	3	5		271	0.58	1.6	1.57	249.3	65		244	244		51	2
	4	7.5		271	0.54	1.5	1.54	251.1	65		246	245		50	2
1420	5	10		273	0.52	1.4	1.41	252.8	65		251	243		53	1
	6	12.5		272	0.50	1.4	1.35	254.4	65		252	242		55	1
1425	7	15		271	0.38	1.0	1.03	255.9	64		253	241		56	1
	8	17.5		271	0.35	0.95	0.95	257.4	64		254	240		56	1
1430	9	20		272	0.36	0.97	0.97	258.7	64		244	239		57	1
	10	22.5		272	0.37	1.0	1.00	260.1	64		243	241		57	1
1435	11	25		271	0.42	1.1	1.14	261.4	64		245	240		57	1
	12	27.5		270	0.40	1.1	1.08	262.9	63		248	242		58	1
1440/1445	SW 1	30		269	0.51	1.4	1.38	264.339	63		237	244		53	1
	2	32.5		270	0.54	1.5	1.46	266.1	63		239	242		54	1
1450	3	35		269	0.52	1.4	1.40	267.8	63		241	243		56	1
	4	37.5		272	0.53	1.4	1.43	269.4	63		242	241		58	1
1455	5	40		271	0.39	1.0	1.05	271.0	63		244	240		59	1
	6	42.5		274	0.39	1.1	1.05	272.4	63		244	244		61	1
1500	7	45		274	0.42	1.1	1.13	273.8	63		254	243		63	1
	8	47.5		271	0.45	1.2	1.21	275.3	63		253	243		64	1
1505	9	50		270	0.39	1.0	1.05	276.8	62		251	243		64	1
	10	52.5		269	0.39	1.1	1.05	278.3	62		248	242		63	1
1510	11	55		270	0.36	0.97	0.97	279.6	62		248	243		59	1
	12	57.5		269	0.33	0.89	0.89	280.9	62		245	244		56	1
1515		60						282.285							
AVERAGE	24	60	-0.09	271.0	—	0.673	1.23	36.362	63.5	—	0250	0250		≤ 64	MAX 2

Leak  
Check  
@ port  
change  
264.334  
264.485

ALT-011 TIC CALIBRATION CHECK  
DIFFERENCE MUST BE  $\leq (\pm 2.0^\circ\text{F})$

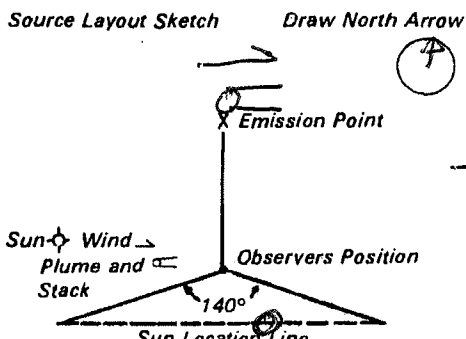
TRAIN TIC, °F	REF. TIC, °F

IMPINGERS	VOLUME (ml) OR WEIGHT (g)					S.G. WEIGHT
	#1	#2	#3	#4	#5	
FINAL	334	196	18	—	—	212.7
INITIAL	100	100	0	—	—	200.0
NET COLLECTED	234	96	18	—	—	12.7
TOTAL CONDENSATE COLLECTED (specify ml or g)						360.7

ORSAT	TIME	CO <sub>2</sub>	O <sub>2</sub>
DATA	1800	6.2	9.9
TRIAL 1	1805	6.2	10.0
TRIAL 2	1810	6.2	9.8
Average		6.2	9.9

LEAK CHECK
TRAIN PRE: 0.001 CFM @ 16" Hg
POST: 0.001 CFM @ 16" Hg
PITOT PRE: 1/10" @ 16" H <sub>2</sub> O
POST: 1/10" @ 16" H <sub>2</sub> O

## Visible Emission Observation Form

SOURCE NAME <b>MAT Asphalt</b>		OBSERVATION DATE <b>12-11-2018</b>		START TIME <b>8:05</b>		STOP TIME <b>9:05</b>	
ADDRESS <b>2055 W Pershing Road</b>		SEC MIN 0 15 30 45		SEC MIN 0 15 30 45			
CITY <b>Chicago</b>	STATE <b>IL</b>	ZIP <b>60609</b>					
PHONE	SOURCE ID NUMBER <b>02</b>						
PROCESS EQUIPMENT <b>Mix Drum</b>		OPERATING MODE <b>MAX</b>					
CONTROL EQUIPMENT <b>Baghouse</b>		OPERATING MODE <b>MAX</b>					
DESCRIBE EMISSION POINT							
START <b>Undisturbed</b> STOP <b>Undisturbed</b>							
HEIGHT ABOVE GROUND LEVEL		HEIGHT RELATIVE TO OBSERVER					
START <b>40ft</b> STOP <b>40ft</b>		START <b>35ft</b> STOP <b>35ft</b>					
DISTANCE FROM OBSERVER		DIRECTION FROM OBSERVER					
START <b>200ft</b> STOP <b>200ft</b>		START <b>NW</b> STOP <b>NW</b>					
DESCRIBE EMISSIONS							
START <b>Water Vapor</b> STOP <b>Water Vapor</b>							
EMISSION COLOR		PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/>					
START <b>N/A</b> STOP <b>N/A</b>		FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>					
WATER DROPLETS PRESENT: NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>		IF WATER DROPLET PLUME: ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>					
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED							
START <b>East end of Plume</b> STOP <b>East end of Plume</b>							
DESCRIBE BACKGROUND							
START <b>Clear</b> STOP <b>Clear</b>							
BACKGROUND COLOR		SKY CONDITIONS					
START <b>Sky Blue</b> STOP <b>Sky Blue</b>		START <b>clear</b> STOP <b>clear</b>					
WIND SPEED		WIND DIRECTION					
START <b>0mph</b> STOP <b>0mph</b>		START <b>East</b> STOP <b>East</b>					
AMBIENT TEMP.		WET BULB TEMP.		RH, percent			
START <b>24°F</b> STOP <b>24°F</b>							
Source Layout Sketch Draw North Arrow 		21		51			
		22		52			
		23		53			
		24		54			
		25		55			
		26		56			
		27		57			
		28		58			
		29		59			
		30		60			
AVERAGE OPACITY FOR HIGHEST PERIOD <b>0.8</b>		NUMBER OF READINGS ABOVE % WERE <b>7</b>					
RANGE OF OPACITY READINGS MINIMUM <b>0</b> MAXIMUM <b>5</b>							
OBSERVER'S NAME (PRINT) <b>Alan Morales</b>							
OBSERVER'S SIGNATURE <b>Alan Morales</b>		DATE <b>12-11-2018</b>					
ORGANIZATION <b>Montrose</b>							
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS SIGNATURE		CERTIFIED BY <b>Whitlow Green</b>		DATE <b>09-05-2018</b>			
TITLE		DATE		VERIFIED BY		DATE	

Visible Emission Observation Form

SOURCE NAME <u>Mt Asphelt</u>			OBSERVATION DATE <u>12-11-2018</u>		START TIME <u>10:05</u>		STOP TIME <u>11:05</u>	
ADDRESS <u>2055 W Pershing Road</u>			SEC MIN 0 15 30 45		SEC MIN 0 15 30 45			
CITY <u>Chicago</u>	STATE <u>IL</u>	ZIP <u>60609</u>	1 0 0 0 0		31 0 0 0 0			
PHONE	SOURCE ID NUMBER		2 0 0 0 0		32 0 0 0 0			
PROCESS EQUIPMENT <u>Mix Drum</u>		OPERATING MODE <u>MAX</u>	3 0 0 0 0		33 0 0 0 0			
CONTROL EQUIPMENT <u>baghouse</u>		OPERATING MODE <u>MAX</u>	4 0 0 0 0		34 0 0 0 0			
DESCRIBE EMISSION POINT			5 0 0 0 0		35 0 0 0 0			
START <u>Undisturbed</u> STOP <u>Undisturbed</u>			6 0 0 0 0		36 0 0 0 0			
HEIGHT ABOVE GROUND LEVEL <u>40 ft</u> STOP <u>40 ft</u>		HEIGHT RELATIVE TO OBSERVER <u>35 ft</u> STOP <u>35 ft</u>	7 0 0 0 0		37 0 0 0 0			
DISTANCE FROM OBSERVER <u>200 ft</u> STOP <u>200 ft</u>		DIRECTION FROM OBSERVER <u>START NW STOP NW</u>	8 0 0 0 0		38 0 0 0 0			
DESCRIBE EMISSIONS			9 0 0 0 0		39 0 0 0 0			
START <u>Water Vapor</u> STOP <u>Water Vapor</u>			10 0 0 0 0		40 0 0 0 0			
EMISSION COLOR <u>START N/A STOP N/A</u>		PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/> FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>	11 0 0 0 0		41 0 0 0 0			
WATER DROPLETS PRESENT: NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>		IF WATER DROPLET PLUME: ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>	12 0 0 0 0		42 0 0 0 0			
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED			13 0 0 0 0		43 0 0 0 0			
START <u>100 ft E of Plume</u> STOP <u>100 ft E of Plume</u>			14 0 0 0 0		44 0 0 0 0			
DESCRIBE BACKGROUND			15 0 0 0 0		45 0 0 0 0			
START <u>Clear</u> STOP <u>Clear</u>			16 0 0 0 0		46 0 0 0 0			
BACKGROUND COLOR <u>START Sky Blue STOP Sky Blue</u>		SKY CONDITIONS <u>START Clear STOP Clear</u>	17 0 0 0 0		47 0 0 0 0			
WIND SPEED <u>START 6-8 mph STOP 6-8 mph</u>		WIND DIRECTION <u>START East STOP East</u>	18 0 0 0 0		48 0 0 0 0			
AMBIENT TEMP. <u>START 32°F STOP 32°F</u>		WET BULB TEMP. RH. percent	19 0 0 0 0		49 0 0 0 0			
Source Layout Sketch			20 0 0 0 0		50 0 0 0 0			
Draw North Arrow			21 0 0 0 0		51 0 0 0 0			
			22 0 0 0 0		52 0 0 0 0			
			23 0 0 0 0		53 0 0 0 0			
			24 0 0 0 0		54 0 0 0 0			
			25 0 0 0 0		55 0 0 0 0			
			26 0 0 0 0		56 0 0 0 0			
			27 0 0 0 0		57 0 0 0 0			
			28 0 0 0 0		58 0 0 0 0			
			29 0 0 0 0		59 0 0 0 0			
			30 0 0 0 0		60 0 0 0 0			
AVERAGE OPACITY FOR HIGHEST PERIOD <u>0.6</u>			NUMBER OF READINGS ABOVE % WERE <u>8</u>					
RANGE OF OPACITY READINGS MINIMUM <u>0</u> MAXIMUM <u>5</u>								
OBSERVER'S NAME (PRINT) <u>Alan Morales</u>								
OBSERVER'S SIGNATURE <u>Alan Morales</u>			DATE <u>12-11-2018</u>					
ORGANIZATION <u>Montrose</u>								
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS SIGNATURE			CERTIFIED BY <u>Whitlow Green</u> DATE <u>09-05-2018</u>					
TITLE			VERIFIED BY					
DATE			DATE					



Visible Emission Observation Form

SOURCE NAME <i>Mut asphalt</i>		OBSERVATION DATE <i>12-11-2018</i>		START TIME <i>12:40</i>		STOP TIME <i>1314</i>	
ADDRESS <i>2055 W Pershing Road</i>		SEC MIN 0 15 30 45		SEC MIN 0 15 30 45			
CITY <i>Chicago</i>	STATE <i>IL</i>	ZIP <i>60609</i>					
PHONE		SOURCE ID NUMBER					
PROCESS EQUIPMENT <i>Mix drum</i>		OPERATING MODE <i>MAX</i>					
CONTROL EQUIPMENT <i>Baghouse</i>		OPERATING MODE <i>MAX</i>					
DESCRIBE EMISSION POINT START <i>Undisturbed</i> STOP <i>Undisturbed</i>							
HEIGHT ABOVE GROUND LEVEL START <i>40 ft</i> STOP <i>40 ft</i>		HEIGHT RELATIVE TO OBSERVER START <i>35 ft</i> STOP <i>35 ft</i>					
DISTANCE FROM OBSERVER START <i>250 ft</i> STOP <i>250 ft</i>		DIRECTION FROM OBSERVER START <i>NE</i> STOP <i>NE</i>					
DESCRIBE EMISSIONS START <i>Water Vapor</i> STOP <i>Water Vapor</i>							
EMISSION COLOR START <i>N/A</i> STOP <i>N/A</i>		PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/> FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>					
WATER DROPLETS PRESENT: NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>		IF WATER DROPLET PLUME: ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>					
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED START <i>East of Plume</i> STOP <i>East of Plume</i>							
DESCRIBE BACKGROUND START <i>Clear</i> STOP <i>Clear</i>							
BACKGROUND COLOR START <i>Sky Blue</i> STOP <i>Sky Blue</i>		SKY CONDITIONS START <i>Clear</i> STOP <i>Clear</i>					
WIND SPEED START <i>4 mph</i> STOP <i>4 mph</i>		WIND DIRECTION START <i>E</i> STOP <i>E</i>					
AMBIENT TEMP. START <i>30°F</i> STOP <i>30°F</i>		WET BULB TEMP.		RH, percent			
<p>Source Layout Sketch</p>							
AVERAGE OPACITY FOR HIGHEST PERIOD <i>0.2</i>		NUMBER OF READINGS ABOVE % WERE <i>2</i>					
RANGE OF OPACITY READINGS MINIMUM <i>0</i> MAXIMUM <i>5</i>							
OBSERVER'S NAME (PRINT) <i>Alan Morales</i>							
OBSERVER'S SIGNATURE <i>Alan Morales</i>		DATE <i>12-11-2018</i>					
ORGANIZATION <i>Montrose</i>							
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS SIGNATURE		CERTIFIED BY <i>Whitney Green</i>		DATE <i>09-05-2018</i>			
TITLE	DATE	VERIFIED BY		DATE			





IMPINGER RECOVERY DATA SHEET

Company:  
Location:  
Source:  
Run No.:

MAT Asphalt  
Chicago, IL  
Bayhouse Exhaust  
1-4

Date Set-up:  
Test Date:  
Date Recovered:  
USEPA Method:  
Corresponding Filter Wgt:  
Filter Container No.:

12-11-18  
12-11-18  
12-11-18  
5  
NA  
NA

Measurement Method: Weight or Volume

Run Impinger No.	Impinger Contents	Initial wt/vol g/mL	Final wt/vol g/mL	Difference wt/vol g/mL	Sample Container No.
1	Silica Gel (SG)	200.0	222.2	22.2	NA
2	SG	200.0	209.9	9.9	NA
3	SG	200.0	209.3	9.3	NA
4	SG	200.0	212.7	12.7	NA
5					
6					

Balance Calibration Check (Acceptance limit is plus or minus 0.5 grams)

Standard certified weight ID 1000131738 Balance ID Cert.# 01038641A  
Standard certified weight 500.0 grams Operator S. FLAHERTY  
Balance reading 500.0 grams Cal date 10/22/18  
Difference 0.0 grams

## **APPENDIX C LABORATORY DATA**

## ***ANALYTICAL REPORT***

*Project Name:* MAT Asphalt

*Lab Project Number:* 08-1285

*Sample Location:* Baghouse at Chicago, IL

*Sample Date:* 12/11/18

*Analysis Date(s):* 12/11/18 – 12/17/18

*COC Number(s):* 02603

*Analytical Method:* USEPA Method 5

***Prepared For:***

Montrose Air Quality Services  
951 N. Old Rand Road, Unit 106  
Wauconda, IL 60084  
Project Mgr: Steve Flaherty  
Phone: (847) 487-1580 x12417  
Fax: (847) 487-1587  
Email: sflaherty@montrose-env.com

***Prepared By:***

Montrose Air Quality Services  
951 N. Old Rand Road, Unit 106  
Wauconda, IL 60084  
Eric Vogt, Lab Manager  
Phone: (847) 487-1580 Ext 12416  
Fax: (847) 487-1587  
Email: evogt@montrose-env.com

*This analytical report has been made for your exclusive and confidential use. The results and interpretations expressed in this report represent the best judgment of Montrose Air Quality Services. This report shall not be reproduced, except in full, without the expressed written approval of Montrose Air Quality Services.*

## *Project Narrative*

### ***Sample Receipt and Custody***

This report contains the results of analyses performed on samples received under the project name referenced on the cover page. Analytical results reported under this project name apply only to the samples as received and properly identified in the signed chain-of-custody included in this report.

Ten (10) samples were received at ambient temperature on 12/12/18 by J. Ruggaber at the Chicago North laboratory in Wauconda, Illinois. Sample receipt criteria are listed on the Sample Receipt Checklist included in this report.

Upon receipt, the samples were stored in a locked cage with access only to authorized Montrose Air Quality Services personnel except during analysis.

### ***Analysis Procedure***

The samples were analyzed for filterable particulate matter following the general analytical procedures in USEPA Method 5 and MAQS SOP A0005 rev 11.

### ***Analytical Task Schedule***

A chronology of the specific steps of the method analysis is given in the Task Schedule included in this report.

### ***Calibration***

Gravimetric measurements were performed using the Ohaus Adventurer Pro balance with a readability of 0.1 milligrams and an Ohaus Scout balance with a readability of 0.1 grams. The Adventurer Pro balance was calibrated daily using a certified Class 1 200.0 gram weight. Linearity of the Adventurer Pro balance was verified daily with 0.2, 1.0, 100.0 and 200.0 grams which bracketed the range of sample weights measured. Accuracy and linearity of the Scout balance was verified with 1.0, 100.0 and 200.0 gram weights.

### ***QC Notes***

Unless otherwise noted, the analyses met the QC requirements set forth by the test method, applicable method SOP, the TNI Standard and, where applicable, the project test plan. There were no deviations from the test method and no non-standard conditions that may affect the quality of the test data.

### ***Reporting Notes***

Final Method 5 acetone wash net particulate matter (PM) mass values have been acetone blank corrected.

### ***Laboratory Accreditation***

USEPA Method 5 is included in MAQS's current scope of accreditation under TCEQ/NELAP. Analytes not included in MAQS's current scope of accreditation or offered for accreditation under TCEQ/NELAP are identified with a "UA" flag in the notes column of the analytical report.

Report reviewed and approved by:

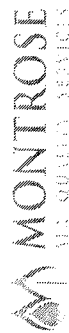


Eric Vogt  
Laboratory Manager  
Chicago North Laboratory  
Montrose Air Quality Services, LLC

12/19/18

Date

# ANALYTICAL SUMMARY



**Client:** MAT Asphalt  
**Location:** Chicago, IL  
**Source:** Baghouse Exhaust  
**Sample Date:** 12/11/2018  
**Analysis:** Filterable PM

**Method:** USEPA Method 5  
**Analysis Date:** 12/11 - 12/17/18  
**Reporting Date:** 12/18/2018  
**Project Number:** 08-1285  
**Analyst:** J. Ruggaber

Page 1 of 1

## Method 5 Filterable PM

Identification	LIMS Number	Solvent Mass (g)	Tare (mg)	Wt 1 (mg)	Wt 2 (mg)	Wt 1 - Wt 2 (mg)	difference (%)	PM (mg)	PM (blank corr.) (mg)	Total M5 PM (mg)
R1 Filter	27361	-	543.7	574.8	574.6	0.20	N/A	31.00	-	46.91
R1 PW	27356	136.4	3807.4	3823.8	3823.5	0.30	N/A	16.25	15.91	
R2 Filter	27362	-	563.6	598.9	598.6	0.30	N/A	35.15	-	52.43
R2 PW	27357	69.3	3913.9	3931.5	3931.2	0.30	N/A	17.45	17.28	
R3 Filter	27363	-	552.6	582.0	582.1	-0.10	N/A	29.45	-	51.85
R3 PW	27358	118.7	3891.0	3913.8	3913.6	0.20	N/A	22.70	22.40	
R4 Filter	27364	-	546.5	569.9	569.6	0.30	N/A	23.25	-	50.14
R4 PW	27359	102.3	4186.6	4213.7	4213.8	-0.10	N/A	27.15	26.89	
Acetone Blank	27360	99.8	3894.5	3894.7	3894.8	-0.10	N/A	0.25	-	-
Filter Blank	27365	-	555.8	555.9	555.9	0.00	N/A	0.10	-	-

## QC

Identification	QC Type	Volume (mL)	Tare (mg)	Wt 1 (mg)	Wt 2 (mg)	Wt 1 - Wt 2 (mg)	PM Wt (mg)	Target PM Wt (mg)	Accuracy (%)	Pass/Fail
LCS	PM	100	61973.1	62073.3	62073.5	0.2	100.3	100.09	100.2	Pass

Template Control ID: USEPA-M5-Template-051T-REV3

MONTEROSE

951 Old Rand Road # 106  
Wauconda, IL 60084



# Montrose Air Quality Services Analytical Report

Texas NELAP ID: T 104704428-17-10

MAT Asphalt  
Chicago, IL  
Baghouse Exhaust

Lab Project #: 08-1285  
Project Manager: Steve Flaherty  
Received: 12/12/2018  
Reported: 12/19/2018

Sample ID:	Run 1 PW	Date Sampled: 12/11/2018				
Lab Sample #:	27356	Field #: 27561				
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	15.91	mg	

Sample ID:	Run 2 PW	Date Sampled: 12/11/2018				
Lab Sample #:	27357	Field #: 27562				
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	17.28	mg	

Sample ID:	Run 3 PW	Date Sampled: 12/11/2018				
Lab Sample #:	27358	Field #: 27558				
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	22.40	mg	

Sample ID:	Run 4 PW	Date Sampled: 12/11/2018				
Lab Sample #:	27359	Field #: 27555				
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	26.89	mg	

Sample ID:	Acetone Blank	Date Sampled: 12/11/2018				
Lab Sample #:	27360	Field #: 27559				
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	0.25	mg	

Sample ID:	Run 1 Filter	Date Sampled: 12/11/2018				
Lab Sample #:	27361	Field #: 26047				
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	31.00	mg	

MON TROSE

951 Old Rand Road # 106  
Wauconda, IL 60084



# Montrose Air Quality Services Analytical Report

Texas NELAP ID: T 104704428-17-10

MAT Asphalt  
Chicago, IL  
Baghouse Exhaust

Lab Project #: 08-1285  
Project Manager: Steve Flaherty  
Received: 12/12/2018  
Reported: 12/19/2018

Sample ID:	Run 2 Filter	Date Sampled:	12/11/2018			
Lab Sample #:	27362	Field #:	27785			
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	35.15	mg	

Sample ID:	Run 3 Filter	Date Sampled:	12/11/2018			
Lab Sample #:	27363	Field #:	27288			
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	29.45	mg	

Sample ID:	Run 4 Filter	Date Sampled:	12/11/2018			
Lab Sample #:	27364	Field #:	26045			
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	23.25	mg	

Sample ID:	Filter Blank	Date Sampled:	12/11/2018			
Lab Sample #:	27365	Field #:	27158			
Analyte	Method	Analyst	Analysis Date	Result	Units	Notes
Particulate	USEPA Method 5	Joel Ruggaber	12/18/2018	0.10	mg	

## Notes:

UA - Unaccredited analyte not within the laboratory's current scope of accreditation or not offered for accreditation under TCEQ/NELAP

NA - Sample not tested for this analyte.

D - Value calculated from dilution.

J - Value less than the low standard but above the Limit of Detection (LOD).

L - Sample leaked before receipt.

H - Value greater than the high standard.

X - Quality control deficiency or failure observed.



## USEPA METHOD 5 TASK SCHEDULE

Client: MAT Asphalt

Location: Chicago, IL

Project Manager: Steve Flaherty

Date Sampled: 12/11/18

Lab Project #: 08-1285

Spreadsheet Template ID: USEPA Method 5/202-Partic-Template-060T-REV4

Analyst: J. Ruggaber

Sodium Chloride Solution QC Sample: 1.0009 g/L NaCl in DI Water, 9/18/18

Acetone Manufacturer and Lot: J.T. Baker, Lot 0000196204

DATE	TIME	EQUIPMENT	TASK
12/11/18	16:30	Desiccator #2	Place labeled beakers with TFE liners in desiccator (store 24 hrs)
12/13/18	10:18	Oven #2	Heat filters in oven at 105°C (min. 2 hours)
12/13/18	12:31	Desiccator #2	Place filters in desiccator (store min. 24 hours)
12/13/18	9:11	Balance #1	Weigh conditioned beaker liners and record tares
12/13 - 12/14/18	-	-	Dry down 100 mL of sodium chloride solution in a beaker using hot plate or oven
12/13 - 12/14/18	-	-	Dry down probe washes in labeled beakers with liners
12/14/18	8:45	Desiccator #2	Place beakers in desiccator (store min. 24 hours)
12/17/18	10:47	Balance #1	Probe Wash (PW) beaker liner weighing #1
12/17/18	16:50	Balance #1	PW beaker liner weighing #2 (min. 6 hrs after Wt. #1)
N/A	N/A	N/A	PW beaker liner weighing #3 (min. 6 hrs after Wt. #2)
N/A	N/A	N/A	PW beaker liner weighing #4 (min. 6 hrs after Wt. #3)
12/17/18	10:51	Balance #1	Sodium Chloride (NaCl) beaker liner weighing #1
12/17/18	16:54	Balance #1	NaCl beaker weighing #2 (min. 6 hrs after Wt. #1)
N/A	N/A	N/A	NaCl beaker weighing #3 (min. 6 hrs after Wt. #2)
12/17/18	10:53	Balance #1	Filter weighing #1 (min. 24 hrs in desiccator)
12/17/18	16:55	Balance #1	Filter weighing #2 (min. 6 hrs after Wt. #1)
N/A	N/A	N/A	Filter weighing #3 (min. 6 hrs after Wt. #2)
N/A	N/A	N/A	Filter weighing #4 (min. 6 hrs after Wt. #3)
12/19/18	-	-	Prepare report
			Report QA review

## Sample Receipt Checklist

Client Name: MAT Asphalt  
Site Location: Chicago, IL  
MAQS Project Manager: Steve Flaherty  
Sample Collection Date(s): 12/11/18  
Chain-of-Custody Number(s): 02603  
Chain-of-Custody Form(s):

Custody release signatures, dates, and times present:	Yes
Preservation code noted:	Yes
Project information clearly identified:	Yes
Sample information clearly identified:	Yes
Analysis request clearly identified:	Yes
Report tier level noted:	Yes

### Sample Containers:

Quantity of samples match number on the COC	Yes
Container label ID numbers and descriptions match COC	Yes
All containers received in good condition	Yes
Liquid levels at marked heights on containers	Yes
All container labels are legible	Yes
All sample IDs are unique	Yes
Samples received in correct container type	Yes
Samples received within the required holding time	Yes
Samples received under the required preservation code	Yes
Sample receipt temperature (°F) <input type="text"/> Meets applicable method limit	N/A

### Non-Conformances and/or Corrective Actions Applied:

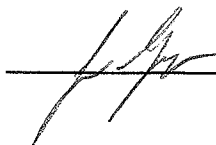
All criteria for sample acceptance met

---

---

---

Samples Received by: Joel Ruggaber



signature

Date and Time received: 12/12/18 16:30

Form LF0002



Chain of Custody Record Number: 02603

024AS-473273-R1-238

Lab Project No. (Lab use only) 08-1285	Client Name MAT Asphalt	Client Location Chicago, IL	Number of Containers		Container Type (Petr, Bottle, Bag, Tube, Summa, Bomb)	Preservation Code	Analysis Request <sup>1</sup>		Preservation Code
MAQS Project Number 024AS-473273	MAQS Test Plan Number 024AS-473273-PP-68	MAQS Project Manager Steve Flaherty							1 = Ambient Temp. 2 = 4°C (Ice Packs) 3 = Dry Ice 4 = Other (Noted)
MAQS Sample Name AM, RD, SF	Laboratory (Wauconda or Pasadena) Wauconda	Subcontracted Laboratory (if applicable) N/A							Comments
Engineering or Compliance Test Samples Compliance									
Label Number	Sample Date	Time of Collection <sup>2</sup>	Sample Identification						
27561	12-11-18		Run 1 PW						
27562	12-11-18		Run 2 PW						
27558	12-11-18		Run 3 PW						
27555	12-11-18		Run 4 PW						
27559	12-11-18		Airtone Blank						
26047	12-11-18		R1 Filter						
27785	12-11-18		R2 Filter						
27288	12-11-18		R3 Filter						
26045	12-11-18		R4 Filter						
27158	12-11-18		Filter Blank						
Special Instructions:									
(1) Relinquished By [Signature]			(2) Relinquished By [Signature]			(3) Relinquished By			
(1) Date / Time 12/11/18 1630			(2) Date / Time 12/12/18 @ 1620			(3) Date / Time			
(1) Company MAQS			(2) Company Montrose			(3) Company			
(1) Received By [Signature]			(2) Received By [Signature]			(3) Received By			
(1) Date / Time 12/11/18 @ 1630			(2) Date / Time 12/12/18 16:30			(3) Date / Time			
(1) Company Montrose			(2) Company MAQS			(3) Company			
Date test results needed: 12-25-18									
Reporting level: Engineering			Compliance						
Route results through: S. FLAHERTY									
Project manager signature: [Signature]									
SHIPMENT: Hand Carry FedEx UPS Custody Seal Applied Yes No									

## **APPENDIX D PROCESS DATA**

Company: MAT Asphalt  
Location: Chicago, IL  
Source: Baghouse Exhaust  
Test Date: 12/11/2018

# Production Data

Run 1				Run 2 (Void)				Run 3				Run 4			
Time	Production Rate	Baghouse Pressure		Time	Production Rate	Baghouse Pressure		Time	Production Rate	Baghouse Pressure		Time	Production Rate	Baghouse Pressure	
hh:mm:ss	tons/hr	("wc)		hh:mm:ss	tons/hr	("wc)		hh:mm:ss	tons/hr	("wc)		hh:mm:ss	tons/hr	("wc)	
7:57:57	299	2.810		9:57:57	306	3.036		12:27:57	296	3.039		14:09:57	294	2.946	
8:03:57	292	8.891		10:03:57	299	2.979		12:33:57	297	2.982		14:15:57	296	2.580	
8:09:57	297	2.945		10:09:57	307	3.015		12:39:57	294	2.794		14:21:57	301	2.347	
8:15:57	293	2.939		10:15:57	303	3.015		12:45:57	302	2.922		14:27:57	303	2.539	
8:21:57	299	2.885		10:21:57	305	3.094		12:51:57	302	2.799		14:33:57	296	2.729	
8:27:57	291	2.787		10:27:57	311	3.255		12:57:57	295	2.594		14:39:57	297	2.550	
8:33:57	297	2.811		10:33:57	313	3.097		13:03:57	304	2.545		14:45:57	297	2.618	
8:39:57	302	2.920		10:39:57	305	2.859		13:09:57	296	2.579		14:51:57	302	2.666	
8:45:57	300	2.955		10:45:57	302	2.849		13:15:57	292	2.400		14:57:57	298	2.630	
8:51:57	299	2.803		10:51:57	305	2.932		13:21:57	291	2.688		15:03:57	309	2.431	
8:57:57	297	2.915		10:57:57	299	2.919		13:27:57	297	2.479		15:09:57	294	2.260	
9:03:57	305	2.804		11:03:57	308	2.992		13:33:57	297	2.597		15:15:57	300	2.503	
9:09:57	299	2.872		11:09:57	303	3.055		13:39:57	299	2.523					
9:15:57	308	2.948													
Averages:	298.4	3.306		Averages:	305.1	3.007		Averages:	297.1	2.688		Averages:	298.9	2.567	

# STACK TEST #

Good 10/30/18

1pm

Daily Totals Report for 12/11/18

Gencor

Manual

Material Name	Material Description	Mix To Silo	Mix To Reject
		0 Ton	106.5 Ton
Antistrip	Antistrip	0 Ton	0 Ton
Virgin Scale	Virgin Scale	86.2 Ton	25.6 Ton
Rap Scale	Rap Scale	47.4 Ton	11.8 Ton
Total		133.5 Ton	37.7 Ton

N70 St.SC

N70 State Surface 231431 (19524R-81BIT006X)

Material Name	Material Description	Mix To Silo	Mix To Reject
AC		142.7 Ton	0.4 Ton
Antistrip	Antistrip	0.395 Ton	0.002 Ton
FRAP	3/16 Minus Rap	519.4 Ton	3.8 Ton
FM20	Hanson 028FM20	843.5 Ton	6.1 Ton
CM13	Hanson 022CM13	503.1 Ton	3.7 Ton
FM22	Hanson 038FM22	758.5 Ton	5.6 Ton
CRAP	5/8-3/16 Rap	519.3 Ton	3.8 Ton
MF	Mineral Fill	33.1 Ton	0.2 Ton
Virgin Scale	Virgin Scale	2084.3 Ton	15.3 Ton
Rap Scale	Rap Scale	1045.1 Ton	7.6 Ton
Total		3234.7 Ton	23 Ton

All

Material Name	Material Description	Mix To Silo	Mix To Reject
AC		142.7 Ton	0.4 Ton
Antistrip	Antistrip	0.395 Ton	0.002 Ton
FRAP	3/16 Minus Rap	519.4 Ton	3.8 Ton
FM20	Hanson 028FM20	843.5 Ton	6.1 Ton
CM13	Hanson 022CM13	503.1 Ton	3.7 Ton
FM22	Hanson 038FM22	758.5 Ton	5.6 Ton
CRAP	5/8-3/16 Rap	519.3 Ton	3.8 Ton
MF	Mineral Fill	33.1 Ton	0.2 Ton
Virgin Scale	Virgin Scale	2084.3 Ton	15.3 Ton
Rap Scale	Rap Scale	1045.1 Ton	7.6 Ton
Total		3234.7 Ton	23 Ton

TOTAL TONS

PRODUCED

12-11-18

GRAS  
410421  
419357

67cc  
4398  
4425

11 hrs.

14/2018

: DFLive :: Live Plant Data :: Chicago

# MAT Asphalt

## Customer ticket list broken by product type and unit

Friday, December 14, 2018 4:05:04 PM

Chicago Plant  
Report Parameters:  
Time out: 12/11/2018 8:00:00 AM - 12/11/2018 9:15:59 AM

(24) TRUCKS LOADED

Chicago Plant  
Report Parameters:  
Time out: 12/11/2018 8:00:00 AM - 12/11/2018 9:15:35 PM

12/11/2018 Tuesday										Qty	Taxable
Product Type: Produced Unit: Tons											
Ticket Number	Customer Name	Customer Number	Job Name	Job Number	Location	Formula (mix)	Product Code	Product Description			
309244	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.78	Yes	
309245	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	14.45	Yes	
309246	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.15	No	
309247	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.09	Yes	
309248	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.85	Yes	
309249	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.93	Yes	
309250	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.49	Yes	
309251	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.76	Yes	
309252	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.42	Yes	
309253	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.00	Yes	
309254	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	12.86	Yes	
309255	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.79	Yes	
309256	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.03	Yes	
AT		50000	Marina	Marina	Marina	231431	M-	N-70	20.46		

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http://reports/customerTicketListByProductTypeAndUnit.asp?LDR=1&plantId1=MAT-Chicago&tPits=1&t1

	Construction Leasing Inc.				Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	N70 SURFACE	231431TW	Surface(81BIT006X)		
15	309258 Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	12.57	Yes
16	309259 Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	20.69	Yes
17	309260 Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	19.54	Yes
18	309261 Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	13.65	Yes
19	309262 MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.43	Yes
20	309263 Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	13.42	Yes
21	309264 MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.38	Yes
22	309265 MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.00	Yes
23	309266 MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.11	Yes
24	309267 MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.66	Yes
Produced 453.51 Tons										

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# RECORDATION

12-11-2018 07:57:57

Genco

F	B	MIX: N70 St.SC	RATE: 299tph	TEMP: 311.7°F	RUN TOTAL: 744.2Ton	AC CONTENT: 6.1%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.4	190.4	62.5	61.7	471.8 5.5
Rap Scale		9.8	95.2	30.5	32.9	248.7 1.9
+A/C #1		1.328	13.47	6	4.5 (34.6)	32.503
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	196.2 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.8 (47.3)	176 5.1
Virgin Feeder #5		4.6	46.6	15	15.2 (34.9)	116.9 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.9	15	15.8 (32.9)	120.2 2.1
Recycle Feeder #2		4.8	48.1	15.5	15.6 (33.4)	120.6 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	7.7 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0
DUST REMOVAL METER:		0.716	6.2		3.2	16.7

AC STATISTICS: AC Temp: 141°F

RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %

%ANTISTRIP IN AC: 0 %

RCY1: 0.917% RCY2: 0.654% RCY3: 0%

AC% VIRGIN TOTAL% 4.5 %

ANTISTRIP TOTAL% 0.037 %

AC TOTAL% (actual) 6.07 %

AC TOTAL% (required) 6 % Virgin Rate(Wet):201.61tph Rap Rate(Wet):97tph

State ID: 231431

ARB Lot#:

EA Number:

BH INLET: 322°F

BH OUTLET: 266°F

BH PRESSURE: 2.81"W

BlueSmoke PRESS: 0.25"W

DUST DIVERTED TO SILO

AC Tank In Use # 1

Silo Filling # 4

MOTORS INTERLOCKED

# RECORDATION

12-11-2018 08:03:57

Gencor

F	B	MIX: N70 St.SC	RATE: 292tph	TEMP: 315°F	RUN TOTAL: 774.1Ton	AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale			19.2	192.1	62.5	63.2	491 5.6
Rap Scale			9.8	96.1	30.5	31.5	258.6 1.9
+A/C #1			1.315	12.72	6	4.4 (32.8)	33.818
Virgin Feeder #1			0	0.0	0	0 (0)	0 4
Virgin Feeder #2			7.8	77.7	25	25.4 (62.4)	203.9 7
Virgin Feeder #3			0	0.0	0	0 (0)	0 7
Virgin Feeder #4			7	69.9	22.5	22.9 (47.3)	183 5.1
Virgin Feeder #5			4.6	46.4	15	15.2 (34.9)	121.5 3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0 2
Recycle Feeder #1			4.8	47.6	15	15.6 (32.9)	125 2.1
Recycle Feeder #2			4.8	47.8	15.5	15.6 (33.4)	125.4 1.7
RAS Feeder #1			0	0.0	0	0 (0)	0 15.6
Mineral Fill #1			0.3	3.0	1	1 (29.1)	8 0
Antistrip			0	0.111	0	0 (24)	0
UltraFoam GX			0	0	0	0 (0)	0 0
DUST REMOVAL METER:			0.691	7.9		4.1	17.39
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIIP IN AC: 0 %							
RCY1: RCY2: RCY3:							
AC%: 0.96% 0.684% 0%							
AC% VIRGIN TOTAL% 4.37 %							
ANTISTRIIP TOTAL% 0.038 %							
AC TOTAL% (actual) 6.02 %							
AC TOTAL% (required) 6 % Virgin Rate(Wet):203.4tph Rap Rate(Wet):97.92tph							
BH INLET: 323°F							
BH OUTLET: 267°F							
BH PRESSURE: 2.891"W							
BlueSmoke PRESS: -0.018"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 4							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 08:09:57

Genco

12-11-2018 06:09:57

Genco

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 319.8°F	RUN TOTAL: 803.5Ton		AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale			18.6	187	62.5	62.6	509.6	5.5
Rap Scale			9.9	98.2	30.5	32	268.4	1.9
+A/C #1			1.28	13.23	6	4.5 (34.4)	35.098	
Virgin Feeder #1			0	0.0	0	0 (0)	0	4
Virgin Feeder #2			7.8	77.6	25	25.4 (62.4)	211.7	7
Virgin Feeder #3			0	0.0	0	0 (0)	0	7
Virgin Feeder #4			7	69.8	22.5	22.9 (47.3)	190	5.1
Virgin Feeder #5			4.6	46.6	15	15.2 (34.9)	126.1	3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0	2
Recycle Feeder #1			4.8	47.3	15	15.5 (32.9)	129.7	2.1
Recycle Feeder #2			4.8	47.8	15.5	15.7 (33.4)	130.2	1.7
RAS Feeder #1			0	0.0	0	0 (0)	0	15.6
Mineral Fill #1			0.3	3.0	1	1 (29.1)	8.3	0
Antistrip			0	0.111	0	0 (24)	0	
UltraFoam GX			0	0	0	0 (0)	0	0
DUST REMOVAL METER:			0.661	5.6		3	18.05	
AC STATISTICS:			AC Temp: 141°F					
RECYCLE AC CONTENTS(%)			RCY1: 5.8 %	RCY2: 4 %	RCY3: 25.8 %	BH INLET: 321°F		
%ANTISTRIP IN AC: 0 %							BH OUTLET: 268°F	
RCY1: 0.909%			RCY2: 0.648%	RCY3: 0%	BH PRESSURE: 2.945"W			
AC% VIRGIN TOTAL%			4.46 %	State ID: 231431		BlueSmoke PRESS: 0.369"W		
ANTISTRIP TOTAL%			0.037 %	ARB Lot#:		DUST DIVERTED To SILO		
AC TOTAL% (actual)			6.02 %	EA Number:		AC Tank In Use # 1		
AC TOTAL% (required)			6 %	Virgin Rate(Wet): 197.95tph		Silo Filling # 4		
			Rap Rate(Wet): 100.11tph		MOTORS INTERLOCKED			

# RECORDATION

12-11-2018 08:15:57

Gencor

F	B	MIX: N70 St.SC	RATE: 293tph	TEMP: 325.8°F	RUN TOTAL: 833.2Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19	195.9	62.5	63.6	528.5 5.6
Rap Scale		9.8	97	30.5	31.2	278.2 1.9
+A/C #1		1.305	13.05	6	4.4 (33.9)	36.403
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.6	25	25.4 (62.4)	219.5 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.9 (47.3)	197 5.1
Virgin Feeder #5		4.6	46.6	15	15.3 (34.9)	130.8 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.2	15	15.5 (32.9)	134.5 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.7 (33.4)	135 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	8.6 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.684	8.2		4.2	18.73
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RY1: 5.8 % RY2: 4 % RY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RY1: RY2: RY3:						
AC%: 0.92% 0.656% 0%						
AC% VIRGIN TOTAL% 4.45 % State ID: 231431						
ANTISTRIP TOTAL% 0.038 % ARB Lot#:						
AC TOTAL% (actual) 6.02 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):207.37tph Rap Rate(Wet):98.91tph						
BH INLET: 321°F						
BH OUTLET: 266°F						
BH PRESSURE: 2.939"W						
BlueSmoke PRESS: 0.138"W						
DUST DIVERTED TO SILO						
AC Tank In Use # 1						
Silo Filling # 4						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 08:21:57

Gencor

F	B	MIX: N70 St.SC	RATE: 299tph	TEMP: 320.5°F	RUN TOTAL: 862.9Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19	188.6	62.5	62.2	547.5 5.6
Rap Scale		9.7	98.5	30.5	32.4	287.9 1.9
+A/C #1		1.31	13.08	6	4.4 (34)	37.713
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	227.3 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.3	22.5	23 (47.3)	204 5.1
Virgin Feeder #5		4.6	46.4	15	15.2 (34.9)	135.4 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.3	15	15.5 (32.9)	139.2 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	139.7 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	8.9 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.596	6		3.2	19.33
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RCY1: RCY2: RCY3:						
AC%: 0.927% 0.66% 0%						
AC% VIRGIN TOTAL% 4.38 % State ID: 231431						
ANTISTRIP TOTAL% 0.037 % ARB Lot#:						
AC TOTAL% (actual) 5.96 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):199.65tph Rap Rate(Wet):100.42tph						
BH INLET: 321°F						
BH OUTLET: 267°F						
BH PRESSURE: 2.885"W						
BlueSmoke PRESS: 0.302"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 3						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 08:27:57

Gencor

F	B	MIX: N70 St.SC	RATE: 291tph	TEMP: 324.6°F	RUN TOTAL: 892.7Ton	AC CONTENT: 6.1%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.2	191.1	62.5	61.9	566.7 5.5
Rap Scale		9.7	100.9	30.5	32.9	297.6 1.9
+A/C #1		1.311	12.87	6	4.5 (33.1)	39.023
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.7	25	25.5 (62.4)	235 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.9 (47.3)	211 5.1
Virgin Feeder #5		4.6	46.2	15	15.2 (34.9)	140 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.5	15	15.5 (32.9)	144 2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	144.5 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	9.2 0
<hr/>						
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
<hr/>						
DUST REMOVAL METER:		0.672	5.7		3	20
<hr/>						
AC STATISTICS:		AC Temp: 141°F			BH INLET: 321°F	
RECYCLE AC CONTENTS(%)		RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %			BH OUTLET: 267°F	
%ANTISTRIP IN AC: 0 %					BH PRESSURE: 2.787"W	
RCY1: RCY2: RCY3:					BlueSmoke PRESS: 0.067"W	
AC%:	0.942% 0.671% 0%				DUST DIVERTED To SILO	
AC% VIRGIN TOTAL%	4.46 %	State ID: 231431			AC Tank In Use # 1	
ANTISTRIP TOTAL%	0.038 %	ARB Lot#:			Silo Filling # 3	
AC TOTAL% (actual)	6.07 %	EA Number:			MOTORS INTERLOCKED	
AC TOTAL% (required)	6 %	Virgin Rate(Wet):202.31tph Rap Rate(Wet):102.86tph				

# RECORDATION

12-11-2018 08:33:57

Gencor

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 326°F	RUN TOTAL: 922.4Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19	188.7	62.5	61.4	585.7 5.6
Rap Scale		9.7	101.2	30.5	33.3	307.4 1.9
+A/C #1		1.302	13.17	6	4.4 (34.3)	40.325
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	242.8 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.2	22.5	23 (47.3)	218 5.1
Virgin Feeder #5		4.7	46.4	15	15.2 (34.9)	144.7 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.9	15	15.7 (32.9)	148.8 2.1
Recycle Feeder #2		4.8	47.4	15.5	15.5 (33.4)	149.3 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	9.5 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.716	7.9		4.2	20.72
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RCY1: 0.94% RCY2: 0.67% RCY3: 0%						
AC% VIRGIN TOTAL% 4.43 %						
ANTISTRIP TOTAL% 0.037 %						
AC TOTAL% (actual) 6.04 %						
AC TOTAL% (required) 6 %						
Virgin Rate(Wet): 199.82tph Rap Rate(Wet): 103.18tph						
BH INLET: 321°F						
BH OUTLET: 266°F						
BH PRESSURE: 2.811"W						
BlueSmoke PRESS: 0.008"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 3						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 08:39:57

Gencor

F	B	MIX: N70 St.SC	RATE: 302tph	TEMP: 322.1°F	RUN TOTAL: 951.9Ton	AC CONTENT: 5.9%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		18.9	174.2	62.5	60.1	604.5 5.6
Rap Scale		9.8	101.4	30.5	34.4	317.2 1.9
+A/C #1		1.295	13.08	6	4.3 (34.1)	41.621
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.9	25	25.5 (62.4)	250.6 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.8	22.5	22.8 (47.3)	225 5.1
Virgin Feeder #5		4.6	46.3	15	15.2 (34.9)	149.3 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.3	15	15.5 (32.9)	153.5 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	154.1 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	9.8 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.613	3.4		1.9	21.33
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RCY1: RCY2: RCY3:						
AC%: 0.938% 0.668% 0%						
AC% VIRGIN TOTAL% 4.33 % State ID: 231431						
ANTISTRIP TOTAL% 0.037 % ARB Lot#:						
AC TOTAL% (actual) 5.94 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):184.44tph Rap Rate(Wet):103.32tph						
BH INLET: 320°F						
BH OUTLET: 267°F						
BH PRESSURE: 2.92"W						
BlueSmoke PRESS: 0.242"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 3						
MOTORS INTERLOCKED						



# RECORDATION

12-11-2018 08:45:57

Gencor

F	B	MIX: N70 St.SC	RATE: 300tph	TEMP: 321.3°F	RUN TOTAL: 981.8Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19	181.1	62.5	60.8	623.5 5.5
Rap Scale		9.8	95	30.5	33.7	327 1.9
+A/C #1		1.313	13.23	6	4.4 (34.5)	42.933
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	78.3	25	25.5 (62.4)	258.4 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.2	22.5	22.9 (47.3)	232 5.1
Virgin Feeder #5		4.6	46.4	15	15.1 (34.9)	154 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.7	15	15.5 (32.9)	158.3 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	158.9 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	10.1 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.561	2.5		1.4	21.89
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RCY1: RCY2: RCY3:						
AC%: 0.923% 0.658% 0%						
AC% VIRGIN TOTAL% 4.42 % State ID: 231431						
ANTISTRIP TOTAL% 0.037 % ARB Lot#:						
AC TOTAL% (actual) 6 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):191.7tph Rap Rate(Wet):96.84tph						
BH INLET: 323°F						
BH OUTLET: 268°F						
BH PRESSURE: 2.955"W						
BlueSmoke PRESS: -0.07"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 3						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 08:51:57

Gencor

F	B	MIX: N70 St.SC	RATE: 299tph	TEMP: 319.4°F	RUN TOTAL: 1011.3Ton	AC CONTENT: 6.1%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		18.8	199.6	62.5	63.9	642.4	5.6
Rap Scale		9.7	96.5	30.5	30.8	336.7	1.9
+A/C #1		1.293	13.47	6	4.5 (35)	44.227	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.8	25	25.5 (62.4)	266.2	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.7	22.5	22.8 (47.3)	239	5.1
Virgin Feeder #5		4.6	46.3	15	15.2 (34.9)	158.6	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.0	15	15.4 (32.9)	163.1	2.1
Recycle Feeder #2		4.8	47.8	15.5	15.7 (33.4)	163.6	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	10.4	0
Antistrip		0	0.111	0	0 (24)	0	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.659	9		4.5	22.55	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0 %							
RCY1: RCY2: RCY3:							
AC%: 0.925% 0.659% 0%							
AC% VIRGIN TOTAL% 4.5 % State ID: 231431							
ANTISTRIP TOTAL% 0.037 % ARB Lot#:							
AC TOTAL% (actual) 6.09 % EA Number:							
AC TOTAL% (required) 6 % Virgin Rate(Wet):211.36tph Rap Rate(Wet):98.33tph							
BH INLET: 325°F							
BH OUTLET: 270°F							
BH PRESSURE: 2.803"W							
BlueSmoke PRESS: 0.118"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 5							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 08:57:57

Gencor

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 316.3°F	RUN TOTAL: 1041Ton	AC CONTENT: 6.1%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19	197.8	62.5	64.2	661.4 5.5
Rap Scale		9.7	94.8	30.5	30.5	346.4 1.9
+A/C #1		1.311	13.44	6	4.5 (35)	45.538
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.7	25	25.5 (62.4)	274 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.4	22.5	22.7 (47.3)	246 5.1
Virgin Feeder #5		4.7	46.2	15	15.1 (34.9)	163.2 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.3	15	15.5 (32.9)	167.9 2.1
Recycle Feeder #2		4.8	47.7	15.5	15.6 (33.4)	168.4 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	10.7 0
Antistrip		0	0.112	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.706	6.1		3.1	23.26
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RCY1: RCY2: RCY3:						
AC%: 0.923% 0.658% 0%						
AC% VIRGIN TOTAL% 4.52 % State ID: 231431						
ANTISTRIP TOTAL% 0.038 % ARB Lot#:						
AC TOTAL% (actual) 6.11 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):209.41tph Rap Rate(Wet):96.65tph						
BH INLET: 321°F						
BH OUTLET: 270°F						
BH PRESSURE: 2.915"W						
BlueSmoke PRESS: 0.068"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 5						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 09:03:57

Gencor

F	B	MIX: N70 St.SC	RATE: 305tph	TEMP: 317.2°F	RUN TOTAL: 1071.2Ton	AC CONTENT: 5.9%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.5	196	62.5	63.4	680.9 5.5
Rap Scale		9.6	97.3	30.5	31.4	356.1 1.9
+A/C #1		1.335	13.38	6	4.3 (34.9)	46.873
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	78.9	25	25.7 (62.4)	281.7 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.8 (47.3)	253 5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	167.9 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.7	15	15.6 (32.9)	172.6 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	173.2 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	11 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.631	8.3		4.2	23.89
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
		RCY1:	RCY2:	RCY3:	BH INLET: 319°F	
AC%:		0.904%	0.644%	0%	BH OUTLET: 268°F	
AC% VIRGIN TOTAL%		4.33 %			BH PRESSURE: 2.804"W	
ANTISTRIP TOTAL%		0.036 %			BlueSmoke PRESS: 0.464"W	
AC TOTAL% (actual)		5.88 %			DUST DIVERTED To SILO	
AC TOTAL% (required)		6 %			AC Tank In Use # 1	
		Virgin Rate(Wet):207.51tph			Silo Filling # 5	
		Rap Rate(Wet):99.18tph			MOTORS INTERLOCKED	

# RECORDATION

12-11-2018 09:09:57

Gencor

F	B	MIX: N70 St.SC	RATE: 299tph	TEMP: 316.3°F	RUN TOTAL: 1101.3Ton	AC CONTENT: 6%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.4	201.4	62.5	63.6	700.3	5.5
Rap Scale		9.7	96.1	30.5	31.1	365.8	1.9
+A/C #1		1.334	13.29	6	4.5 (33.8)	48.208	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.3	25	25.3 (62.4)	289.5	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.9	22.5	22.9 (47.3)	260	5.1
Virgin Feeder #5		4.6	46.1	15	15.1 (34.9)	172.5	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	48.1	15	15.7 (32.9)	177.4	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	178	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	11.3	0
Antistrip		0	0.111	0	0 (24)	0	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.612	7.4		3.8	24.5	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0 %							
RCY1: RCY2: RCY3:							
AC%: 0.932% 0.664% 0%							
AC% VIRGIN TOTAL% 4.44 % State ID: 231431							
ANTISTRIP TOTAL% 0.037 % ARB Lot#:							
AC TOTAL% (actual) 6.04 % EA Number:							
AC TOTAL% (required) 6 % Virgin Rate(Wet):213.21tph Rap Rate(Wet):97.92tph							
BH INLET: 320°F							
BH OUTLET: 267°F							
BH PRESSURE: 2.872"W							
BlueSmoke PRESS: 0.086"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 5							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 09:15:57

Genco

12-11-2016 09:15:57

Genco

F	B	MIX: N70 St.SC	RATE: 308tph	TEMP: 312.7°F	RUN TOTAL: 1131.5Ton		AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale			19.6	195.3	62.5	63.5	719.9	5.5
Rap Scale			9.7	95.4	30.5	31	375.4	1.9
+A/C #1			1.341	13.81	6	4.5 (35.8)	49.549	
Virgin Feeder #1			0	0.0	0	0 (0)	0	4
Virgin Feeder #2			7.8	77.9	25	25.3 (62.4)	297.3	7
Virgin Feeder #3			0	0.0	0	0 (0)	0	7
Virgin Feeder #4			7	70.1	22.5	22.7 (47.3)	267	5.1
Virgin Feeder #5			4.6	46.2	15	15 (34.9)	177.2	3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0	2
Recycle Feeder #1			4.8	49.2	15	15.9 (32.9)	182.2	2.1
Recycle Feeder #2			4.8	47.9	15.5	15.6 (33.4)	182.7	1.7
RAS Feeder #1			0	0.0	0	0 (0)	0	15.6
Mineral Fill #1			0.3	3.1	1	1 (29.1)	11.6	0
Antistrip			0	0.109	0	0 (24)	0	
UltraFoam GX			0	0	0	0 (0)	0	0
DUST REMOVAL METER:			0.594	2.1		1.1	25.1	
AC STATISTICS: AC Temp: 141°F								
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %								
%ANTISTRIP IN AC: 0 %								
			RCY1:	RCY2:	RCY3:			
AC%:			0.912%	0.65%	0%			
AC% VIRGIN TOTAL%			4.45 %					
ANTISTRIP TOTAL%			0.035 %					
AC TOTAL% (actual)			6.01 %					
AC TOTAL% (required)			6 %					
Virgin Rate(Wet):206.75tph Rap Rate(Wet):97.25tph								
BH INLET: 319°F								
BH OUTLET: 267°F								
BH PRESSURE: 2.948"W								
BlueSmoke PRESS: 0.281"W								
DUST DIVERTED To SILO								
AC Tank In Use # 1								
Silo Filling # 5								
MOTORS INTERLOCKED								

State ID: 231431

ARB Lot#:

EA Number:

**MAT Asphalt****Customer ticket list broken by product type and unit**

Chicago Plant

Friday, December 14, 2018 4:05:40 PM

Report Parameters:

Time out: 12/11/2018 10:00:00 AM - 12/11/2018 11:05:59 AM

(31) TRUCKS LOADED

12/11/2018 Tuesday										
Product Type: Produced Unit: Tons										
Ticket Number	Customer Name	Customer Number	Job Name	Job Number	Location	Formula (mix)	Product Code	Product Description	Qty	Taxable
309280	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	12.48	Yes
309281	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.22	No
309282	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	13.00	Yes
309283	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.62	No
309284	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.22	No
309285	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	13.86	Yes
309286	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.47	Yes
309287	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.77	No
309288	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	13.58	Yes
309289	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.63	Yes
309290	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	19.79	Yes
309291	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.25	Yes
309292	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.67	Yes
309293	Illinois Paving	39950			Illinois & Rush	231431 N70	M-231431TW	N-70 Surface(81BIT006X)	15.30	Yes

							SURFACE					
15	309294	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.82	No	
16	309295	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.18	Yes	
17	309296	Illinois Paving	39950			Illinois & Rush	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	13.75	Yes	
18	309297	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.97	Yes	
19	309298	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	20.42	Yes	
20	309299	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.88	No	
21	309300	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.20	Yes	
22	309301	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.38	No	
23	309302	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.26	No	
24	309303	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.36	Yes	
25	309304	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	14.15	Yes	
26	309305	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.32	No	
27	309306	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	12.84	Yes	
28	309307	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.63	No	
29	309308	Sanchez Construction Services	72820	Patching	Cable	Loomis & Roosevelt	231431 N70 SURFACE	M-232521	N-70 Surface	12.63	Yes	
30	309309	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.68	Yes	



12/14/2018

.: DFLive :: Live Plant Data :: Chicago Plant : Customer ticket list broken by product type and unit .:

					43rd\\nM18410 (EvothermWMA)					
21 309310	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\\n2075 W 43rd\\nM18410 (EvothermWMA)	231431 N70 SURFACE	M- 231431TW	N-70 Surface(81BIT006X)	21.01	Yes
Produced 564.34 Tons										

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# RECORDATION

12-11-2018 09:57:57

Gencor

F	B	MIX:N70 St.SC	RATE: 306tph	TEMP: 321.5°F	RUN TOTAL: 1342.9Ton	AC CONTENT: 6%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.6	199.6	62.5	64.1	857	5.6
Rap Scale		9.6	95.4	30.5	30.6	442.8	1.9
+A/C #1		1.348	13.59	6	4.4 (35.3)	58.95	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	351.7	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.8	22.5	22.8 (47.3)	316	5.1
Virgin Feeder #5		4.6	46.6	15	15.2 (34.9)	209.6	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.2	15	15.4 (32.9)	215.8	2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	216.2	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	13.8	0
Antistrip		0	0.111	0	0 (24)	0	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.649	9.1		4.5	29.77	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0 %							
RCY1: RCY2: RCY3:							
AC%:		0.911%	0.649%	0%			
AC% VIRGIN TOTAL%		4.45 %		State ID: 231431			
ANTISTRIP TOTAL%		0.036 %		ARB Lot#:			
AC TOTAL% (actual)		6.01 %		EA Number:			
AC TOTAL% (required)		6 %	Virgin Rate(Wet):211.31tph	Rap Rate(Wet):97.24tph			
BH INLET: 324°F							
BH OUTLET: 272°F							
BH PRESSURE: 3.036"W							
BlueSmoke PRESS: -0.017"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 4							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 10:03:57

Gencor

F	B	MIX: N70 St.SC	RATE: 299tph	TEMP: 323.3°F	RUN TOTAL: 1373.2Ton	AC CONTENT: 6.1%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.9	196.6	62.5	64.5	876.9 5.6
Rap Scale		9.5	95.3	30.5	30	452.3 1.9
+A/C #1		1.352	13.65	6	4.5 (34.9)	60.302
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.7	25	25.4 (62.4)	359.5 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.2	22.5	22.9 (47.3)	323 5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	214.3 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.2	15	15.4 (32.9)	220.5 2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	221 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	14.1 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.766	4.4		2.3	30.54
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RCY1: 0.895% RCY2: 0.638% RCY3: 0%						
AC% VIRGIN TOTAL% 4.61 % State ID: 231431						
ANTISTRIP TOTAL% 0.037 % ARB Lot#:						
AC TOTAL% (actual) 6.14 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):208.16tph Rap Rate(Wet):97.15tph						
BH INLET: 325°F						
BH OUTLET: 272°F						
BH PRESSURE: 2.979"W						
BlueSmoke PRESS: 0.128"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 4						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 10:09:57

Gencor

F	B	MIX: N70 St.SC	RATE: 307tph	TEMP: 325.2°F	RUN TOTAL: 1403.7Ton	AC CONTENT: 6.1%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.9	201.1	62.5	64.8	896.8 5.6
Rap Scale		9.6	91.4	30.5	29.7	461.9 1.9
+A/C #1		1.36	13.96	6	4.5 (36.2)	61.662
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	367.3 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.3	22.5	23 (47.3)	330 5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	218.9 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.2	15	15.5 (32.9)	225.3 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	225.8 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	14.4 0
Antistrip		0	0.111	0	0 (24)	0
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.659	6.8		3.4	31.19
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0 %						
RCY1: RCY2: RCY3:						
AC%: 0.885% 0.63% 0%						
AC% VIRGIN TOTAL% 4.55 % State ID: 231431						
ANTISTRIP TOTAL% 0.036 % ARB Lot#:						
AC TOTAL% (actual) 6.06 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):212.95tph Rap Rate(Wet):93.19tph						
BH INLET: 327°F						
BH OUTLET: 272°F						
BH PRESSURE: 3.015"W						
BlueSmoke PRESS: 0.406"W						
DUST DIVERTED TO SILO						
AC Tank In Use # 1						
Silo Filling # 4						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 10:15:57

Gencor

F	B	MIX: N70 St.SC	RATE: 303tph	TEMP: 320.2°F	RUN TOTAL: 1434.3Ton	AC CONTENT: 5.9%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.9	195.6	62.5	63.4	916.7	5.5
Rap Scale		9.5	95.1	30.5	31.3	471.4	1.9
+A/C #1		1.368	13.26	6	4.4 (34.7)	63.03	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.7	25	25.4 (62.4)	375.1	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.9	22.5	22.9 (47.3)	337	5.1
Virgin Feeder #5		4.6	46.6	15	15.2 (34.9)	223.6	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	49.5	15	15.6 (32.9)	230.2	2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	230.6	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	14.7	0
Antistrip		0	0.111	0	0 (24)	0	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.537	3.4		1.8	31.73	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0 %							
RCY1: 0.878% RCY2: 0.626% RCY3: 0%							
AC% VIRGIN TOTAL% 4.38 % State ID: 231431							
ANTISTRIP TOTAL% 0.037 % ARB Lot#:							
AC TOTAL% (actual) 5.89 % EA Number:							
AC TOTAL% (required) 6 % Virgin Rate(Wet):207.04tph Rap Rate(Wet):96.96tph							
BH INLET: 322°F							
BH OUTLET: 273°F							
BH PRESSURE: 3.015"W							
BlueSmoke PRESS: 0.116"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 4							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 10:21:57

Gencor

F	B	MIX:N70 St.SC	RATE:305tph	TEMP:328.6°F	RUN TOTAL: 1464.8Ton	AC CONTENT: 6%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		20	199	62.5	63.2	936.6	5.5
Rap Scale		9.6	97.3	30.5	31.4	481	1.9
+A/C #1		1.363	13.65	6	4.4 (35.7)	64.393	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.8	25	25.3 (62.4)	382.9	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	70.1	22.5	22.8 (47.3)	344	5.1
Virgin Feeder #5		4.6	46.6	15	15.2 (34.9)	228.2	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.9	15	15.5 (32.9)	235	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.6 (33.4)	235.3	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	15	0
<hr/>							
Antistrip		0	0.111	0	0 (24)	0	
UltraFoam GX		0	0	0	0 (0)	0	0
<hr/>							
DUST REMOVAL METER:		0.671	6.8		3.5	32.4	
<hr/>							
AC STATISTICS:		AC Temp: 141°F			BH INLET: 323°F		
RECYCLE AC CONTENTS(%)		RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %			BH OUTLET: 271°F		
%ANTISTRIP IN AC: 0 %					BH PRESSURE: 3.094"W		
	RCY1:	RCY2:	RCY3:		BlueSmoke PRESS: 0.332"W		
AC%:	0.892%	0.636%	0%		DUST DIVERTED To SILO		
AC% VIRGIN TOTAL%	4.47 %			State ID: 231431	AC Tank In Use # 1		
ANTISTRIP TOTAL%	0.036 %			ARB Lot#:	Silo Filling # 4		
AC TOTAL% (actual)	6 %			EA Number:	MOTORS INTERLOCKED		
AC TOTAL% (required)	6 %	Virgin Rate(Wet):210.66tph Rap Rate(Wet):99.16tph					

# RECORDATION

12-11-2018 10:27:57

Gencor

F	B MIX:N70 St.SC	RATE:311tph	TEMP:325.4°F	RUN TOTAL: 1495.1Ton	AC CONTENT: 5.9%MIX		
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.8	192	62.5	63.2	956.4	5.5
Rap Scale		9.5	95.6	30.5	31.3	490.5	1.9
+A/C #1		1.351	13.71	6	4.4 (36.5)	65.744	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	78.1	25	25.4 (62.4)	390.6	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	70.2	22.5	22.9 (47.3)	351	5.1
Virgin Feeder #5		4.6	46.7	15	15.2 (34.9)	232.8	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.9	15	15.6 (32.9)	239.8	2.1
Recycle Feeder #2		4.8	47.8	15.5	15.5 (33.4)	240.1	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	15.3	0
Antistrip		0	0.111	0	0 (24)	0	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.55	0.3		0.2	32.95	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RY1: 5.8 % RY2: 4 % RY3: 25.8 %							
%ANTISTRIP IN AC: 0 %							
RY1: RY2: RY3:							
AC%: 0.862% 0.614% 0%							
AC% VIRGIN TOTAL% 4.41 % State ID: 231431							
ANTISTRIP TOTAL% 0.036 % ARB Lot#:							
AC TOTAL% (actual) 5.89 % EA Number:							
AC TOTAL% (required) 6 % Virgin Rate(Wet):203.32tph Rap Rate(Wet):97.49tph							
BH INLET: 323°F							
BH OUTLET: 273°F							
BH PRESSURE: 3.255"W							
BlueSmoke PRESS: 0.246"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 4							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 10:33:57

Gencor

F	B	MIX: N70 St.SC	RATE: 313tph	TEMP: 335.5°F	RUN TOTAL: 1525.1Ton	AC CONTENT: 5.9%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.4	192.6	62.5	63.1	975.8	5.5
Rap Scale		9.5	95.1	30.5	31.3	500	1.9
+A/C #1		1.338	13.84	6	4.3 (37.2)	67.082	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.8	25	25.5 (62.4)	398.4	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.9	22.5	22.9 (47.3)	358	5.1
Virgin Feeder #5		4.7	46.2	15	15.1 (34.9)	237.5	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	46.9	15	15.4 (32.9)	244.6	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	244.9	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	15.6	0
<hr/>							
Antistrip		0	0.111	0	0 (24)	0	
UltraFoam GX		0	0	0	0 (0)	0	0
<hr/>							
DUST REMOVAL METER:		0.661	8.3		4.3	33.61	
<hr/>							
AC STATISTICS:				AC Temp: 141°F		BH INLET: 323°F	
RECYCLE AC CONTENTS(%) RCY1: 5.8 %				RCY2: 4 %		BH OUTLET: 272°F	
%ANTISTRIP IN AC: 0 %				RCY3: 25.8 %		BH PRESSURE: 3.097"W	
RCY1: 0.875%				RCY2: 0.624%		BlueSmoke PRESS: -0.006"W	
RCY3: 0%						DUST DIVERTED To SILO	
AC% VIRGIN TOTAL%				4.42 %		AC Tank In Use # 1	
ANTISTRIP TOTAL%				0.035 %		Silo Filling # 4	
AC TOTAL% (actual)				5.92 %		MOTORS INTERLOCKED	
AC TOTAL% (required)				6 %		Virgin Rate(Wet):203.94tph	
				Rap Rate(Wet):96.93tph			



# RECORDATION

12-11-2018 10:39:57

Gencor

F B MIX:N70 St.SC		RATE: 305tph	TEMP:339.4°F	RUN TOTAL: 1555.1Ton		AC CONTENT: 6%MIX	
	Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture	
Vir Scale	19.6	195.7	62.5	62.6	995.4	5.5	
Rap Scale	9.5	95.6	30.5	32	509.5	1.9	
+A/C #1	1.336	13.5	6	4.5 (34.3)	68.418		
Virgin Feeder #1	0	0.0	0	0 (0)	0	4	
Virgin Feeder #2	7.8	77.6	25	25.4 (62.4)	406.2	7	
Virgin Feeder #3	0	0.0	0	0 (0)	0	7	
Virgin Feeder #4	7	70.2	22.5	22.9 (47.3)	365	5.1	
Virgin Feeder #5	4.6	46.3	15	15.1 (34.9)	242.1	3.8	
Virgin Feeder #6	0	0.0	0	0 (0)	0	2	
Recycle Feeder #1	4.8	47.6	15	15.6 (32.9)	249.3	2.1	
Recycle Feeder #2	4.8	47.8	15.5	15.6 (33.4)	249.7	1.7	
RAS Feeder #1	0	0.0	0	0 (0)	0	15.6	
Mineral Fill #1	0.3	3.0	1	1 (29.1)	15.9	0	
<hr/>							
Antistrip	0	0.111	0	0 (24)	0		
UltraFoam GX	0	0	0	0 (0)	0	0	
<hr/>							
DUST REMOVAL METER:	0.725	3.4		1.7	34.34		
<hr/>							
AC STATISTICS:		AC Temp: 141°F		BH INLET: 323°F			
RECYCLE AC CONTENTS(%)		RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %		BH OUTLET: 271°F			
%ANTISTRIP IN AC: 0 %				BH PRESSURE: 2.859"W			
RCY1: RCY2: RCY3:				BlueSmoke PRESS: 0.238"W			
AC%: 0.902% 0.643% 0%				DUST DIVERTED To SILO			
AC% VIRGIN TOTAL%		4.45 %		AC Tank In Use # 1			
ANTISTRIP TOTAL%		0.036 %		Silo Filling # 4			
AC TOTAL% (actual)		6 %		MOTORS INTERLOCKED			
AC TOTAL% (required)		6 %		Virgin Rate(Wet):207.21tph Rap Rate(Wet):97.44tph			

# RECORDATION

12-11-2018 10:45:57

Gencor

F	B	MIX: N70 St.SC	RATE: 302tph	TEMP: 334.9°F	RUN TOTAL: 1585.4Ton	AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale			19.6	196.4	62.5	64.4	1015 5.5
Rap Scale			9.6	97.6	30.5	30.2	519.2 1.9
+A/C #1			1.344	13.38	6	4.5 (35)	69.762
Virgin Feeder #1			0	0.0	0	0 (0)	0 4
Virgin Feeder #2			7.8	77.8	25	25.4 (62.4)	414 7
Virgin Feeder #3			0	0.0	0	0 (0)	0 7
Virgin Feeder #4			7	70.1	22.5	22.9 (47.3)	372 5.1
Virgin Feeder #5			4.6	46.4	15	15.2 (34.9)	246.8 3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0 2
Recycle Feeder #1			4.8	47.7	15	15.6 (32.9)	254.1 2.1
Recycle Feeder #2			4.8	47.8	15.5	15.6 (33.4)	254.5 1.7
RAS Feeder #1			0	0.0	0	0 (0)	0 15.6
Mineral Fill #1			0.3	3.1	1	1 (29.1)	16.2 0
Antistrip			0	0.073	0.4	0.4 (15.9)	0
UltraFoam GX			0	0	0	0 (0)	0 0
DUST REMOVAL METER:			0.52	4.5		2.3	34.86
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0.4 %							
RCY1: RCY2: RCY3:							
AC%: 0.909% 0.648% 0%							
AC% VIRGIN TOTAL% 4.46 % State ID: 231431							
ANTISTRIP TOTAL% 0.024 % ARB Lot#:							
AC TOTAL% (actual) 6.02 % EA Number:							
AC TOTAL% (required) 6 % Virgin Rate(Wet):207.92tph Rap Rate(Wet):99.49tph							
BH INLET: 322°F							
BH OUTLET: 270°F							
BH PRESSURE: 2.849"W							
BlueSmoke PRESS: 0.212"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 1							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 10:51:57

Gencor

F	B	MIX: N70 St.SC	RATE: 305tph	TEMP: 328.5°F	RUN TOTAL: 1615.6Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.6	195.5	62.5	63.7	1034.5 5.6
Rap Scale		9.6	96.1	30.5	30.9	528.7 1.9
+A/C #1		1.34	13.56	6	4.5 (35.3)	71.102
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.9	25	25.4 (62.4)	421.8 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.7	22.5	22.7 (47.3)	379 5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	251.4 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	48.3	15	15.7 (32.9)	258.9 2.1
Recycle Feeder #2		4.8	48.1	15.5	15.7 (33.4)	259.3 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	16.5 0
Antistrip		0.006	0.074	0.4	0.4 (16.5)	0.006
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.607	5.9		3	35.46
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RY1: 5.8 % RY2: 4 % RY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RY1: RY2: RY3:						
AC%: 0.9% 0.641% 0%						
AC% VIRGIN TOTAL% 4.47 % State ID: 231431						
ANTISTRIP TOTAL% 0.024 % ARB Lot#:						
AC TOTAL% (actual) 6.01 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):206.97tph Rap Rate(Wet):97.96tph						
BH INLET: 320°F						
BH OUTLET: 270°F						
BH PRESSURE: 2.932"W						
BlueSmoke PRESS: 0.386"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 1						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 10:57:57

Gencor

F	B	MIX: N70 St.SC	RATE: 299tph	TEMP: 323.9°F	RUN TOTAL: 1645.5Ton.	AC CONTENT: 6.2%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.4	194.8	62.5	63.7	1053.9	5.6
Rap Scale		9.6	96.7	30.5	30.9	538.3	1.9
+A/C #1		1.324	13.62	6	4.5 (34.7)	72.426	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.5	25	25.3 (62.4)	429.5	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	70.2	22.5	22.8 (47.3)	386	5.1
Virgin Feeder #5		4.6	46.4	15	15.1 (34.9)	256	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.9	15	15.5 (32.9)	263.7	2.1
Recycle Feeder #2		4.8	48.2	15.5	15.7 (33.4)	264.1	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	16.8	0
Antistrip		0.007	0.074	0.4	0.4 (16.5)	0.013	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.693	7.3		3.7	36.16	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0.4 %							
RCY1: RCY2: RCY3:							
AC%: 0.911% 0.649% 0%							
AC% VIRGIN TOTAL% 4.51 % State ID: 231431							
ANTISTRIP TOTAL% 0.025 % ARB Lot#:							
AC TOTAL% (actual) 6.08 % EA Number:							
AC TOTAL% (required) 6 % Virgin Rate(Wet):206.25tph Rap Rate(Wet):98.62tph							
BH INLET: 320°F							
BH OUTLET: 269°F							
BH PRESSURE: 2.919"W							
BlueSmoke PRESS: 0.2"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 1							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 11:03:57

Gencor

F	B	MIX:N70 St.SC	RATE: 308tph	TEMP:322.7°F	RUN TOTAL: 1675.7Ton	AC CONTENT: 5.9%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.5	194.3	62.5	63.2	1073.4	5.6
Rap Scale		9.6	96.4	30.5	31.4	548	1.9
+A/C #1		1.337	13.56	6	4.5 (35.8)	73.763	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.7	25	25.3 (62.4)	437.3	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.9	22.5	22.8 (47.3)	393	5.1
Virgin Feeder #5		4.7	46.6	15	15.2 (34.9)	260.7	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.7	15	15.7 (32.9)	268.5	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.6 (33.4)	268.9	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	17.1	0
Antistrip		0.007	0.071	0.4	0.4 (16.1)	0.021	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.58	6.1		3.1	36.74	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0.4 %							
RCY1: RCY2: RCY3:							
AC%:		0.895%	0.638%	0%			
AC% VIRGIN TOTAL%		4.4 %		State ID: 231431			
ANTISTRIP TOTAL%		0.023 %		ARB Lot#:			
AC TOTAL% (actual)		5.94 %		EA Number:			
AC TOTAL% (required)		6 %	Virgin Rate(Wet):205.77tph	Rap Rate(Wet):98.24tph			
BH INLET: 321°F							
BH OUTLET: 270°F							
BH PRESSURE: 2.992"W							
BlueSmoke PRESS: 0.172"W							
DUST DIVERTED To SILO							
AC Tank In Use # 1							
Silo Filling # 1							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 11:09:57

Gencor

F	B	MIX: N70 St.SC	RATE: 303tph	TEMP: 320.8°F	RUN TOTAL: 1705.8Ton	AC CONTENT: 6%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.6	193.2	62.5	63.2	1093	5.6
Rap Scale		9.6	95.6	30.5	31.3	557.5	1.9
+A/C #1		1.327	13.2	6	4.4 (34.3)	75.09	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	445.1	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.9	22.5	22.9 (47.3)	400	5.1
Virgin Feeder #5		4.6	46.4	15	15.2 (34.9)	265.3	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.7	47.2	15	15.4 (32.9)	273.2	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	273.6	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	17.4	0
Antistrip		0.007	0.071	0.4	0.4 (16.2)	0.028	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.691	4.7		2.4	37.43	
<div> <div> AC STATISTICS: AC Temp: 141°F  RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %  %ANTISTRIP IN AC: 0.4 %  RCY1: RCY2: RCY3:  AC%: 0.913% 0.65% 0%  AC% VIRGIN TOTAL% 4.4 % State ID: 231431  ANTISTRIP TOTAL% 0.023 % ARB Lot#:  AC TOTAL% (actual) 5.96 % EA Number:  AC TOTAL% (required) 6 % Virgin Rate(Wet):204.58tph Rap Rate(Wet):97.44tph </div> <div> BH INLET: 320°F  BH OUTLET: 270°F  BH PRESSURE: 3.055"W  BlueSmoke PRESS: 0.187"W  DUST DIVERTED To SILO  AC Tank In Use # 1  Silo Filling # 1  MOTORS INTERLOCKED </div> </div>							

**MAT Asphalt****Customer ticket list broken by product type and unit**

Chicago Plant

Friday, December 14, 2018 4:06:34 PM

Report Parameters:

Time out: 12/11/2018 12:32:00 PM - 12/11/2018 1:39:59 PM

(27) trucks LOADED

12/11/2018 Tuesday										
Product Type: Produced Unit: Tons										
Ticket Number	Customer Name	Customer Number	Job Name	Job Number	Location	Formula (mix)	Product Code	Product Description	Qty	Taxable
309342	Sanchez Construction Services	72820	Sewer	Sewer	Sewer Structure\r\nAncillary P-N-7226C\r\nSouth Chicago & Ingleside (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	15.21	No
309343	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.34	Yes
309344	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.74	No
309345	B & T Underground	06295			11305 S.Spaulding	231431 N70 SURFACE	M-232521	N-70 Surface	5.07	Yes
309346	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.27	No
309347	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.68	Yes
309348	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.60	No
309349	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.17	Yes
309350	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.94	No
309351	Sanchez Paving Company	72825			Lake & Kedzie	231431 N70 SURFACE	M-232521	N-70 Surface	11.54	Yes
309352	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.12	Yes
309353	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.50	No
309354	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.97	Yes
309355	MAT Construction	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to	231431 N70	M-231431TW	N-70 Surface(81BIT006X)	20.84	No

		Leasing Inc.				Damen)\r\nEvotherm WMA	SURFACE				
15	309356	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.58	Yes
16	309357	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.49	Yes
17	309358	Sanchez Paving Company	72825			Lake & Kedzie	231431 N70 SURFACE	M-232521	N-70 Surface	11.79	Yes
18	309359	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.04	Yes
19	309360	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.08	No
20	309361	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.97	No
21	309362	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.33	Yes
22	309363	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.86	Yes
23	309364	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.80	No
24	309365	Sanchez Paving Company	72825			Lake & Kedzie	231431 N70 SURFACE	M-232521	N-70 Surface	19.52	Yes
25	309366	Sanchez Construction Services	72820	Sewer	Sewer	Sewer Structure\r\nAncillary P-N-7226C\r\nSouthChicago & Ingleside (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	12.59	No
26	309367	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.43	Yes
27	309368	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152 \r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.18	No
Produced 504.65 Tons											

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# RECORDATION

12-11-2018 12:27:57

Gencor

F	B	MIX: N70 St.SC	RATE: 296tph	TEMP: 334.7°F	RUN TOTAL: 2095Ton	AC CONTENT: 6%MIX		
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale			19.3	194.2	62.5	64.4	1346.2	5.5
Rap Scale			9.4	94.6	30.5	30.3	680.7	1.9
+A/C #1			1.317	13.05	6	4.5 (33.5)	92.344	
Virgin Feeder #1			0	0.0	0	0 (0)	0	4
Virgin Feeder #2			7.8	77.9	25	25.4 (62.4)	546.6	7
Virgin Feeder #3			0	0.0	0	0 (0)	0	7
Virgin Feeder #4			7	69.8	22.5	22.7 (47.3)	491.4	5.1
Virgin Feeder #5			4.6	46.3	15	15.1 (34.9)	325.9	3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0	2
Recycle Feeder #1			4.8	47.6	15	15.6 (32.9)	335.6	2.1
Recycle Feeder #2			4.8	48.1	15.5	15.7 (33.4)	336.2	1.7
RAS Feeder #1			0	0.0	0	0 (0)	0	15.6
Mineral Fill #1			0.3	3.0	1	1 (29.1)	21.4	0
<hr/>								
Antistrip			0.007	0.071	0.4	0.4 (15.8)	0.121	
UltraFoam GX			0	0	0	0 (0)	0	0
<hr/>								
DUST REMOVAL METER:			0.57	10.1		5.2	45.92	
<hr/>								
AC STATISTICS:			AC Temp: 141°F			BH INLET: 323°F		
RECYCLE AC CONTENTS(%)			RCY1: 5.8 %	RCY2: 4 %	RCY3: 25.8 %	BH OUTLET: 273°F		
%ANTISTRIP IN AC: 0.4 %						BH PRESSURE: 3.039"W		
RCY1: RCY2: RCY3:						BlueSmoke PRESS: 0.145"W		
AC%:	0.927%	0.66%	0%				DUST DIVERTED To SILO	
AC% VIRGIN TOTAL%			4.44 %	State ID: 231431		AC Tank In Use # 1		
ANTISTRIP TOTAL%			0.024 %	ARB Lot#:		Silo Filling # 3		
AC TOTAL% (actual)			6.03 %	EA Number:		MOTORS INTERLOCKED		
AC TOTAL% (required)			6 % Virgin Rate(Wet):205.59tph Rap Rate(Wet):96.45tph					

# RECORDATION

12-11-2018 12:33:57

Gencor

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 332°F	RUN TOTAL: 2124.7Ton	AC CONTENT: 5.9%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.3	193.8	62.5	64.4	1365.5 5.5
Rap Scale		9.4	93.7	30.5	30.3	690.2 1.9
+A/C #1		1.313	12.96	6	4.3 (33.8)	93.657
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.6	25	25.4 (62.4)	554.4 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.2	22.5	23 (47.3)	498.4 5.1
Virgin Feeder #5		4.6	46.4	15	15.2 (34.9)	330.6 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.0	15	15.4 (32.9)	340.4 2.1
Recycle Feeder #2		4.8	48.2	15.5	15.7 (33.4)	341 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	21.7 0
Antistrip		0.007	0.071	0.4	0.4 (16)	0.129
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.742	10		5.2	46.67
AC STATISTICS: AC Temp: 141°F RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 % %ANTISTRIP IN AC: 0.4 % RCY1: RCY2: RCY3: AC%: 0.919% 0.655% 0% AC% VIRGIN TOTAL% 4.36 % State ID: 231431 ANTISTRIP TOTAL% 0.024 % ARB Lot#: AC TOTAL% (actual) 5.94 % EA Number: AC TOTAL% (required) 6 % Virgin Rate(Wet):205.16tph Rap Rate(Wet):95.56tph						
BH INLET: 323°F BH OUTLET: 273°F BH PRESSURE: 2.982"W BlueSmoke PRESS: 0.249"W DUST DIVERTED TO SILO AC Tank In Use # 1 Silo Filling # 3 MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 12:39:57

Gencor

F	B MIX: N70 St.SC	RATE: 294tph	TEMP: 333.5°F	RUN TOTAL: 2154.2Ton		AC CONTENT: 6%MIX	
	Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture	
Vir Scale	19.2	194.9	62.5	64.4	1384.7	5.6	
Rap Scale	9.4	92.9	30.5	30.3	699.5	1.9	
+A/C #1	1.31	13.08	6	4.4 (34.1)	94.968		
Virgin Feeder #1	0	0.0	0	0 (0)	0	4	
Virgin Feeder #2	7.8	77.8	25	25.5 (62.4)	562.1	7	
Virgin Feeder #3	0	0.0	0	0 (0)	0	7	
Virgin Feeder #4	7	69.7	22.5	22.8 (47.3)	505.4	5.1	
Virgin Feeder #5	4.6	46.4	15	15.2 (34.9)	335.2	3.8	
Virgin Feeder #6	0	0.0	0	0 (0)	0	2	
Recycle Feeder #1	4.8	47.6	15	15.5 (32.9)	345.2	2.1	
Recycle Feeder #2	4.8	48.2	15.5	15.7 (33.4)	345.8	1.7	
RAS Feeder #1	0	0.0	0	0 (0)	0	15.6	
Mineral Fill #1	0.3	3.0	1	1 (29.1)	22	0	
Antistrip	0.007	0.071	0.4	0.4 (15.9)	0.136		
UltraFoam GX	0	0	0	0 (0)	0	0	
DUST REMOVAL METER:	0.607	7.6		3.9	47.27		
AC STATISTICS: AC Temp: 141°F				BH INLET: 324°F			
RECYCLE AC-CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %				BH OUTLET: 274°F			
%ANTISTRIP IN AC: 0.4 %				BH PRESSURE: 2.794"W			
RCY1: RCY2: RCY3:				BlueSmoke PRESS: 0.146"W			
AC%: 0.9% 0.641% 0%				DUST DIVERTED To SILO			
AC% VIRGIN TOTAL% 4.47 %				AC Tank In Use # 1			
ANTISTRIP TOTAL% 0.024 %				Silo Filling # 3			
AC TOTAL% (actual) 6.01 %				MOTORS INTERLOCKED			
AC TOTAL% (required) 6 %				Virgin Rate(Wet):206.32tph Rap Rate(Wet):94.7tph			

# RECORDATION

12-11-2018 12:45:57

Gencor

F	B	MIX: N70 St.SC	RATE: 302tph	TEMP: 331.8°F	RUN TOTAL: 2183.9Ton	AC CONTENT: 5.9%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.3	194.4	62.5	63.6	1404 5.6
Rap Scale		9.4	94.6	30.5	31.1	708.9 1.9
+A/C #1		1.315	13.26	6	4.4 (34.9)	96.283
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.6	25	25.3 (62.4)	569.9 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.8	22.5	22.8 (47.3)	512.4 5.1
Virgin Feeder #5		4.7	46.7	15	15.3 (34.9)	339.9 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	48.1	15	15.6 (32.9)	350 2.1
Recycle Feeder #2		4.8	48.1	15.5	15.7 (33.4)	350.6 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	22.3 0
Antistrip		0.007	0.071	0.4	0.4 (16)	0.143
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.547	1.7		0.9	47.82
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RCY1: RCY2: RCY3:						
AC%: 0.893% 0.636% 0%						
AC% VIRGIN TOTAL% 4.36 % State ID: 231431						
ANTISTRIP TOTAL% 0.024 % ARB Lot#:						
AC TOTAL% (actual) 5.89 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):205.78tph Rap Rate(Wet):96.44tph						
BH INLET: 326°F						
BH OUTLET: 274°F						
BH PRESSURE: 2.922"W						
BlueSmoke PRESS: 0.213"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 3						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 12:51:57

Gencor

F	B	MIX: N70 St.SC	RATE: 302tph	TEMP: 333.2°F	RUN TOTAL: 2213.6Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.3	191.2	62.5	63.7	1423.3 5.6
Rap Scale		9.3	94	30.5	30.9	718.2 1.9
+A/C #1		1.317	13.26	6	4.5 (34.4)	97.601
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.5 (62.4)	577.7 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.3	22.5	23.1 (47.3)	519.4 5.1
Virgin Feeder #5		4.6	46.4	15	15.2 (34.9)	344.5 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	45.8	15	15.8 (32.9)	354.8 2.1
Recycle Feeder #2		4.8	48.1	15.5	15.8 (33.4)	355.4 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (30.1)	22.6 0
Antistrip		0.007	0.071	0.4	0.4 (16)	0.15
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.72	9		4.7	48.54
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RCY1: RCY2: RCY3:						
AC%: 0.904% 0.644% 0%						
AC% VIRGIN TOTAL% 4.42 % State ID: 231431						
ANTISTRIP TOTAL% 0.024 % ARB Lot#:						
AC TOTAL% (actual) 5.97 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):202.43tph Rap Rate(Wet):95.81tph						
BH INLET: 326°F						
BH OUTLET: 275°F						
BH PRESSURE: 2.799"W						
BlueSmoke PRESS: 0.39"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 1						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 12:57:57

Gencor

F	B	MIX: N70 St.SC	RATE: 295tph	TEMP: 330.6°F	RUN TOTAL: 2243.5Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.4	194.9	62.5	63.3	1442.7 5.6
Rap Scale		9.4	97.8	30.5	31.5	727.6 1.9
+A/C #1		1.328	13.11	6	4.4 (34.2)	98.929
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.7	25	25.3 (62.4)	585.5 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.3	22.5	22.9 (47.3)	526.4 5.1
Virgin Feeder #5		4.6	46.6	15	15.2 (34.9)	349.2 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.7	15	15.5 (32.9)	359.6 2.1
Recycle Feeder #2		4.8	48.1	15.5	15.7 (33.4)	360.2 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	22.9 0
Antistrip		0.007	0.070	0.4	0.4 (15.9)	0.157
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.544	5.6		2.8	49.08
AC STATISTICS: AC Temp: 141°F						BH INLET: 323°F
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						BH OUTLET: 274°F
%ANTISTRIP IN AC: 0.4 %						BH PRESSURE: 2.594"W
RCY1: RCY2: RCY3:						BlueSmoke PRESS: 0.21"W
AC%: 0.902% 0.643% 0%						DUST DIVERTED To SILO
AC% VIRGIN TOTAL% 4.46 %						AC Tank In Use # 1
ANTISTRIP TOTAL% 0.024 %						Silo Filling # 1
AC TOTAL% (actual) 6.01 %						MOTORS INTERLOCKED
AC TOTAL% (required) 6 % Virgin Rate(Wet):206.39tph Rap Rate(Wet):99.7tph						

# RECORDATION

12-11-2018 13:03:57

Gencor

F	B	MIX: N70 St.SC	RATE: 304tph	TEMP: 329°F	RUN TOTAL: 2273.1Ton	AC CONTENT: 5.9%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.2	194.8	62.5	64	1462 5.5
Rap Scale		9.4	92.2	30.5	30.5	737 1.9
+A/C #1		1.316	13.47	6	4.4 (35.8)	100.244
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	593.3 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.9	22.5	22.9 (47.3)	533.4 5.1
Virgin Feeder #5		4.6	46.4	15	15.2 (34.9)	353.8 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.2	15	15.4 (32.9)	364.4 2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	365 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	23.2 0
Antistrip		0.007	0.070	0.4	0.4 (15.8)	0.164
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.49	3.8		1.9	49.57
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RCY1: RCY2: RCY3:						
AC%: 0.842% 0.6% 0%						
AC% VIRGIN TOTAL% 4.43 % State ID: 231431						
ANTISTRIP TOTAL% 0.023 % ARB Lot#:						
AC TOTAL% (actual) 5.88 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):206.2tph Rap Rate(Wet):93.96tph						
BH INLET: 324°F						
BH OUTLET: 274°F						
BH PRESSURE: 2.545"W						
BlueSmoke PRESS: 0.376"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 1						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 13:09:57

Gencor

F B MIX: N70 St.SC		RATE: 296tph	TEMP: 325.8°F	RUN TOTAL: 2303.3Ton		AC CONTENT: 6.1%MIX	
	Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture	
Vir Scale	19.7	190.4	62.5	62.7	1481.6	5.6	
Rap Scale	9.4	96.4	30.5	32	746.3	1.9	
+A/C #1	1.35	13.23	6	4.5 (34.5)	101.594		
Virgin Feeder #1	0	0.0	0	0 (0)	0	4	
Virgin Feeder #2	7.8	77.6	25	25.4 (62.4)	601.1	7	
Virgin Feeder #3	0	0.0	0	0 (0)	0	7	
Virgin Feeder #4	7	70.2	22.5	23 (47.3)	540.4	5.1	
Virgin Feeder #5	4.7	46.6	15	15.2 (34.9)	358.5	3.8	
Virgin Feeder #6	0	0.0	0	0 (0)	0	2	
Recycle Feeder #1	4.9	47.2	15	15.4 (32.9)	369.2	2.1	
Recycle Feeder #2	4.8	48.2	15.5	15.8 (33.4)	369.8	1.7	
RAS Feeder #1	0	0.0	0	0 (0)	0	15.6	
Mineral Fill #1	0.3	3.0	1	1 (29.1)	23.6	0	
Antistrip	0.007	0.071	0.4	0.4 (16)	0.171		
UltraFoam GX	0	0	0	0 (0)	0	0	
DUST REMOVAL METER:	0.556	5.7		3	50.13		
AC STATISTICS:		AC Temp: 141°F					
RECYCLE AC CONTENTS(%)		RCY1: 5.8 %	RCY2: 4 %	RCY3: 25.8 %			
%ANTISTRIP IN AC: 0.4 %							
	RCY1:	RCY2:	RCY3:				
AC%:	0.911%	0.649%	0%				
AC% VIRGIN TOTAL%	4.44 %	State ID: 231431					
ANTISTRIP TOTAL%	0.024 %	ARB Lot#:					
AC TOTAL% (actual)	6 %	EA Number:					
AC TOTAL% (required)	6 %	Virgin Rate(Wet):201.54tph Rap Rate(Wet):98.3tph					
				BH INLET: 323°F			
				BH OUTLET: 274°F			
				BH PRESSURE: 2.579"W			
				BlueSmoke PRESS: 0.258"W			
				DUST DIVERTED To SILO			
				AC Tank In Use # 1			
				Silo Filling # 3			
				MOTORS INTERLOCKED			



# RECORDATION

12-11-2018 13:15:57

Gencor

F	B	MIX: N70 St.SC	RATE: 292tph	TEMP: 335.2°F	RUN TOTAL: 2333.1Ton	AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale			19.3	198.5	62.5	64.9	1500.9 5.5
Rap Scale			9.4	95.6	30.5	30	755.7 1.9
+A/C #1			1.322	12.87	6	4.5 (33.4)	102.916
Virgin Feeder #1			0	0.0	0	0 (0)	0 4
Virgin Feeder #2			7.8	77.7	25	25.4 (62.4)	608.8 7
Virgin Feeder #3			0	0.0	0	0 (0)	0 7
Virgin Feeder #4			7	69.9	22.5	22.9 (47.3)	547.4 5.1
Virgin Feeder #5			4.6	46.6	15	15.2 (34.9)	363.1 3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0 2
Recycle Feeder #1			4.9	48.4	15	15.8 (32.9)	374.1 2.1
Recycle Feeder #2			4.8	48.1	15.5	15.7 (33.4)	374.6 1.7
RAS Feeder #1			0	0.0	0	0 (0)	0 15.6
Mineral Fill #1			0.3	3.1	1	1 (29.1)	23.9 0
Antistrip			0.007	0.070	0.4	0.4 (15.5)	0.179
UltraFoam GX			0	0	0	0 (0)	0 0
DUST REMOVAL METER:			0.576	7.2		3.6	50.71
AC STATISTICS: AC Temp: 141°F RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 % %ANTISTRIP IN AC: 0.4 % RCY1: 0.873% RCY2: 0.622% RCY3: 0% AC%: 4.51 % State ID: 231431 AC% VIRGIN TOTAL% 0.024 % ARB Lot#: ANTISTRIP TOTAL% 6.01 % EA Number: AC TOTAL% (actual) 6 % Virgin Rate(Wet):210.18tph Rap Rate(Wet):97.48tph AC TOTAL% (required)							
BH INLET: 325°F BH OUTLET: 274°F BH PRESSURE: 2.4"W BlueSmoke PRESS: 0.417"W DUST DIVERTED To SILO AC Tank In Use # 1 Silo Filling # 3 MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 13:21:57

Gencor

F	B	MIX: N70 St.SC	RATE: 291tph	TEMP: 325.6°F	RUN TOTAL: 2362.5Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.3	193.5	62.5	63.8	1520.2 5.5
Rap Scale		9.2	92.9	30.5	30.8	765 1.9
+A/C #1		1.305	13.2	6	4.6 (34.3)	104.221
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	78.8	25	25.7 (62.4)	616.6 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.8	22.5	22.8 (47.3)	554.4 5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	367.7 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.7	15	15.6 (32.9)	378.9 2.1
Recycle Feeder #2		4.8	47.9	15.5	15.6 (33.4)	379.4 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	24.2 0
Antistrip		0.007	0.071	0.4	0.4 (16)	0.186
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.769	6.8		3.5	51.48
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RCY1: RCY2: RCY3:						
AC%: 0.866% 0.617% 0%						
AC% VIRGIN TOTAL% 4.56 % State ID: 231431						
ANTISTRIP TOTAL% 0.024 % ARB Lot#:						
AC TOTAL% (actual) 6.04 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):204.83tph Rap Rate(Wet):94.73tph						
BH INLET: 326°F						
BH OUTLET: 275°F						
BH PRESSURE: 2.688"W						
BlueSmoke PRESS: 0.266"W						
DUST DIVERTED TO SILO						
AC Tank In Use # 1						
Silo Filling # 3						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 13:27:57

Gencor

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 324.6°F	RUN TOTAL: 2392Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.3	191.3	62.5	63.4	1539.5 5.6
Rap Scale		9.3	94	30.5	31.2	774.3 1.9
+A/C #1		1.311	13.23	6	4.5 (34.3)	105.532
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.9	25	24.8 (62.4)	624.4 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.2	22.5	22.4 (47.3)	561.4 5.1
Virgin Feeder #5		4.6	46.0	15	14.7 (34.9)	372.4 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	54.8	15	16.3 (32.9)	383.7 2.1
Recycle Feeder #2		4.8	48.1	15.5	15.3 (33.4)	384.2 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	24.5 0
Antistrip		0.007	0.070	0.4	0.4 (15.7)	0.193
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.626	3.8		2	52.1
<div> <div> AC STATISTICS: AC Temp: 141°F  RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %  %ANTISTRIP IN AC: 0.4 %  RCY1: RCY2: RCY3:  AC%: 0.897% 0.639% 0%  AC% VIRGIN TOTAL% 4.48 %  ANTISTRIP TOTAL% 0.024 %  AC TOTAL% (actual) 6.01 %  AC TOTAL% (required) 6 % Virgin Rate(Wet):202.5tph Rap Rate(Wet):95.78tph </div> <div> State ID: 231431  ARB Lot#:  EA Number: </div> <div> BH INLET: 325°F  BH OUTLET: 276°F  BH PRESSURE: 2.479"W  BlueSmoke PRESS: 0.244"W  DUST DIVERTED To SILO  AC Tank In Use # 1  Silo Filling # 1  MOTORS INTERLOCKED </div> </div>						

# RECORDATION

12-11-2018 13:33:57

Gencor

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 325°F	RUN TOTAL: 2421.6Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.3	190	62.5	63.3	1558.8 5.5
Rap Scale		9.4	93.6	30.5	31.4	783.6 1.9
+A/C #1		1.314	13.11	6	4.5 (34)	106.846
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	632.2 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.9 (47.3)	568.4 5.1
Virgin Feeder #5		4.6	46.3	15	15.1 (34.9)	377 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.7	15	15.5 (32.9)	388.5 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.7 (33.4)	389 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	24.8 0
Antistrip		0.007	0.070	0.4	0.4 (15.7)	0.2
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.714	7.4		3.9	52.82
AC STATISTICS: AC Temp: 141°F RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 % %ANTISTRIP IN AC: 0.4 % RCY1: RCY2: RCY3: AC%: 0.907% 0.646% 0% AC% VIRGIN TOTAL% 4.44 % State ID: 231431 ANTISTRIP TOTAL% 0.024 % ARB Lot#: AC TOTAL% (actual) 5.99 % EA Number: AC TOTAL% (required) 6 % Virgin Rate(Wet):201.11tph Rap Rate(Wet):95.46tph						
BH INLET: 329°F BH OUTLET: 277°F BH PRESSURE: 2.597"W BlueSmoke PRESS: 0.598"W DUST DIVERTED To SILO AC Tank In Use # 1 Silo Filling # 1 MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 13:39:57

Gencor

F	B	MIX: N70 St.SC	RATE: 299tph	TEMP: 321.8°F	RUN TOTAL: 2451.2Ton	AC CONTENT: 5.9%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.3	203.7	62.5	63.3	1578.1 5.6
Rap Scale		9.3	90.6	30.5	31.4	792.9 1.9
+A/C #1		1.315	13.17	6	4.4 (34.1)	108.161
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.9	25	25.5 (62.4)	640 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.9 (47.3)	575.4 5.1
Virgin Feeder #5		4.6	46.3	15	15.1 (34.9)	381.6 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.3	15	15.5 (32.9)	393.3 2.1
Recycle Feeder #2		4.8	47.8	15.5	15.6 (33.4)	393.8 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	25.1 0
Antistrip		0.007	0.071	0.4	0.4 (15.9)	0.207
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.626	3.9		1.9	53.44
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RCY1: RCY2: RCY3:						
AC%: 0.889% 0.633% 0%						
AC% VIRGIN TOTAL% 4.42 % State ID: 231431						
ANTISTRIP TOTAL% 0.024 % ARB Lot#:						
AC TOTAL% (actual) 5.95 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):215.66tph Rap Rate(Wet):92.33tph						
BH INLET: 326°F						
BH OUTLET: 278°F						
BH PRESSURE: 2.523"W						
BlueSmoke PRESS: 0.244"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 1						
MOTORS INTERLOCKED						

**MAT Asphalt****Customer ticket list broken by product type and unit**

Chicago Plant

Friday, December 14, 2018 4:07:34 PM

Report Parameters:

Time out: 12/11/2018 2:10:00 PM - 12/11/2018 3:10:59 PM

(18) TRUCKS LOADED

12/11/2018 Tuesday										
Product Type: Produced Unit: Tons										
Ticket Number	Customer Name	Customer Number	Job Name	Job Number	Location	Formula (mix)	Product Code	Product Description	Qty	Taxable
309377	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.61	Yes
309378	Sanchez Construction Services	72820	Sewer	Sewer	Sewer Structure\r\nAncillary P-N-7226C\r\nSouth Chicago & Ingleside (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	12.62	No
309379	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.63	Yes
309380	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.65	Yes
309381	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.13	No
309382	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.40	No
309383	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.07	Yes
309384	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.89	No
309385	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.91	Yes
309386	Sanchez Paving Company	72825			Lake & Kedzie	231431 N70 SURFACE	M-232521	N-70 Surface	11.94	Yes
309387	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.52	Yes
309388	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.11	Yes
309389	MAT Construction Leasing Inc.	50000	B-4-152	B-4-152-T	Arterial North B-4-152\r\nWilson(LSD to Damen)\r\nEvotherm WMA	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.08	No
309390	Sanchez	72820	Sewer	Sewer	Sewer	231431	M-	N-70	13.36	No

12/14/2018

.: DFLive :: Live Plant Data :: Chicago Plant : Customer ticket list broken by product type and unit .:

	Construction Services				Structure\r\nAncillary P-N-7226C\r\nSouthChicago & Ingleside (EvothermWMA)	N70 SURFACE	231431TW	Surface(81BIT006X)		
309391	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	19.73	Yes
309392	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	21.04	Yes
309393	Sanchez Construction Services	72820	Sewer	Sewer	Sewer Structure\r\nAncillary P-N-7226C\r\nSouthChicago & Ingleside (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	4.09	No
309394	MAT Construction Leasing Inc.	50000	Marina	Marina	Marina Crossing\r\n2075 W 43rd\r\nM18410 (EvothermWMA)	231431 N70 SURFACE	M-231431TW	N-70 Surface(81BIT006X)	20.66	Yes
Produced 326.44 Tons										

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# RECORDATION

12-11-2018 14:09:57

Gencor

F	B	MIX: N70 St.SC	RATE: 294tph	TEMP: 320.4°F	RUN TOTAL: 2600.9Ton	AC CONTENT: 6.1%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.7	190.5	62.5	63.3	1675.4 5.6
Rap Scale		9.5	95.1	30.5	31.3	840.5 1.9
+A/C #1		1.342	13.2	6	4.5 (33.6)	114.788
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	678.9 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.9 (47.3)	610.4 5.1
Virgin Feeder #5		4.6	46.6	15	15.2 (34.9)	404.9 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.2	15	15.4 (32.9)	417.3 2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	417.8 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	26.6 0
Antistrip		0.007	0.073	0.4	0.4 (16.2)	0.243
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.717	9.6		5	56.77
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RY1: 5.8 % RY2: 4 % RY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RY1: RY2: RY3:						
AC%: 0.936% 0.667% 0%						
AC% VIRGIN TOTAL% 4.51 % State ID: 231431						
ANTISTRIP TOTAL% 0.025 % ARB Lot#:						
AC TOTAL% (actual) 6.12 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):201.66tph Rap Rate(Wet):96.93tph						
BH INLET: 320°F						
BH OUTLET: 276°F						
BH PRESSURE: 2.946"W						
BlueSmoke PRESS: 0.286"W						
DUST DIVERTED To SILO						
AC Tank In Use # 1						
Silo Filling # 1						
MOTORS INTERLOCKED						



# RECORDATION

12-11-2018 14:15:57

Gencor

F	B MIX:N70 St.SC	RATE:296tph	TEMP:321.5°F	RUN TOTAL: 2631Ton	AC CONTENT: 6%MIX		
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.6	194.2	62.5	63.4	1695	5.5
Rap Scale		9.6	95.4	30.5	31.3	850	1.9
+A/C #1		1.332	13.17	6	4.5 (34.2)	116.12	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.7	25	25.5 (62.4)	686.6	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.9	22.5	22.9 (47.3)	617.4	5.1
Virgin Feeder #5		4.6	46.3	15	15.2 (34.9)	409.5	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.0	15	15.4 (32.9)	422	2.1
Recycle Feeder #2		4.8	48.2	15.5	15.8 (33.4)	422.6	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	26.9	0
<hr/>							
Antistrip		0.007	0.071	0.4	0.4 (16.2)	0.25	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.791	5.9		3.1	57.56	
<hr/>							
AC STATISTICS: AC Temp: 141°F				BH INLET: 324°F			
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %				BH OUTLET: 275°F			
%ANTISTRIP IN AC: 0.4 %				BH PRESSURE: 2.58"W			
RCY1: RCY2: RCY3:				BlueSmoke PRESS: 0.126"W			
AC%: 0.896% 0.638% 0%				DUST DIVERTED To SILO			
AC% VIRGIN TOTAL% 4.48 %				AC Tank In Use # 1			
ANTISTRIP TOTAL% 0.024 %				Silo Filling # 3			
AC TOTAL% (actual) 6.01 %				MOTORS INTERLOCKED			
AC TOTAL% (required) 6 %							
Virgin Rate(Wet):205.58tph				Rap Rate(Wet):97.27tph			

# RECORDATION

12-11-2018 14:21:57

Gencor

F	B MIX:N70 St.SC	RATE:301tph	TEMP:321.5°F	RUN TOTAL: 2660.9Ton	AC CONTENT: 6%MIX		
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.4	195	62.5	63.5	1714.4	5.6
Rap Scale		9.6	96	30.5	31.2	859.6	1.9
+A/C #1		1.32	13.11	6	4.4 (34.1)	117.44	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.8	25	25.4 (62.4)	694.4	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	70.2	22.5	22.9 (47.3)	624.4	5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	414.2	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.5	15	15.6 (32.9)	426.8	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	427.4	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	27.2	0
Antistrip		0.007	0.071	0.4	0.4 (16)	0.257	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.641	5.5		2.8	58.2	
AC STATISTICS: AC Temp: 141°F							
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							
%ANTISTRIP IN AC: 0.4 %							
RCY1: RCY2: RCY3:							
AC%: 0.928% 0.661% 0%							
AC% VIRGIN TOTAL% 4.37 % State ID: 231431							
ANTISTRIP TOTAL% 0.024 % ARB Lot#:							
AC TOTAL% (actual) 5.96 % EA Number:							
AC TOTAL% (required) 6 % Virgin Rate(Wet):206.41tph Rap Rate(Wet):97.81tph							
BH INLET: 325°F							
BH OUTLET: 275°F							
BH PRESSURE: 2.347"W							
BlueSmoke PRESS: 0.234"W							
DUST DIVERTED TO SILO							
AC Tank In Use # 1							
Silo Filling # 3							
MOTORS INTERLOCKED							

# RECORDATION

12-11-2018 14:27:57

Gencor

F	B	MIX: N70 St.SC	RATE: 303tph	TEMP: 322.3°F	RUN TOTAL: 2691Ton	AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale			19.4	190.6	62.5	63	1733.8 5.6
Rap Scale			9.7	95	30.5	31.5	869.3 1.9
+A/C #1			1.326	13.47	6	4.4 (35.1)	118.766
Virgin Feeder #1			0	0.0	0	0 (0)	0 4
Virgin Feeder #2			7.8	77.7	25	25.4 (62.4)	702.2 7
Virgin Feeder #3			0	0.0	0	0 (0)	0 7
Virgin Feeder #4			7	70.1	22.5	22.9 (47.3)	631.4 5.1
Virgin Feeder #5			4.6	46.3	15	15.1 (34.9)	418.8 3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0 2
Recycle Feeder #1			4.8	47.7	15	15.6 (32.9)	431.6 2.1
Recycle Feeder #2			4.8	47.8	15.5	15.6 (33.4)	432.2 1.7
RAS Feeder #1			0	0.0	0	0 (0)	0 15.6
Mineral Fill #1			0.3	3.1	1	1 (29.1)	27.5 0
<hr/>							
Antistrip			0.007	0.071	0.4	0.4 (15.7)	0.264
UltraFoam GX			0	0	0	0 (0)	0 0
<hr/>							
DUST REMOVAL METER:			0.603	3.5		1.9	58.8
<hr/>							
AC STATISTICS:				AC Temp: 141°F		BH INLET: 322°F	
RECYCLE AC CONTENTS(%)				RCY1: 5.8 %	RCY2: 4 %	RCY3: 25.8 %	BH OUTLET: 274°F
%ANTISTRIP IN AC: 0.4 %				RCY1: RCY2: RCY3:		BH PRESSURE: 2.539"W	
AC%:				0.916%	0.653%	0%	BlueSmoke PRESS: 0.185"W
AC% VIRGIN TOTAL%				4.44 %	State ID: 231431		DUST DIVERTED To SILO
ANTISTRIP TOTAL%				0.023 %	ARB Lot#:		AC Tank In Use # 1
AC TOTAL% (actual)				6.01 %	EA Number:		Silo Filling # 3
AC TOTAL% (required)				6 %	Virgin Rate(Wet):201.83tph		MOTORS INTERLOCKED
				Rap Rate(Wet):96.84tph			

# RECORDATION

12-11-2018 14:33:57

Gencor

F	B	MIX: N70 St.SC	RATE: 296tph	TEMP: 322.6°F	RUN TOTAL: 2720.9Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.4	186.4	62.5	61.8	1753.1 5.5
Rap Scale		9.6	97.4	30.5	32.9	878.9 1.9
+A/C #1		1.317	12.96	6	4.4 (33.7)	120.083
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.7	25	25.3 (62.4)	710 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.9	22.5	22.8 (47.3)	638.4 5.1
Virgin Feeder #5		4.6	46.4	15	15.1 (34.9)	423.4 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	48.4	15	15.8 (32.9)	436.4 2.1
Recycle Feeder #2		4.8	48.1	15.5	15.7 (33.4)	437 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	27.8 0
Antistrip		0.007	0.073	0.4	0.4 (16.1)	0.272
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.794	8.1		4.3	59.59
AC STATISTICS: AC Temp: 141°F						
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %						
%ANTISTRIP IN AC: 0.4 %						
RCY1: RCY2: RCY3:						
AC%: 0.915% 0.652% 0%						
AC% VIRGIN TOTAL% 4.41 % State ID: 231431						
ANTISTRIP TOTAL% 0.025 % ARB Lot#:						
AC TOTAL% (actual) 5.98 % EA Number:						
AC TOTAL% (required) 6 % Virgin Rate(Wet):197.3tph Rap Rate(Wet):99.27tph						
BH INLET: 323°F						
BH OUTLET: 275°F						
BH PRESSURE: 2.729"W						
BlueSmoke PRESS: 0.402"W						
DUST DIVERTED TO SILO						
AC Tank In Use # 1						
Silo Filling # 3						
MOTORS INTERLOCKED						

# RECORDATION

12-11-2018 14:39:57

Gencor

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 327.4°F	RUN TOTAL: 2750.7Ton	AC CONTENT: 6%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.2	191.2	62.5	62.8	1772.4 5.5
Rap Scale		9.7	96.3	30.5	31.9	888.6 1.9
+A/C #1		1.307	13.08	6	4.4 (34.1)	121.39
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.6	25	25.3 (62.4)	717.8 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	70.1	22.5	22.8 (47.3)	645.4 5.1
Virgin Feeder #5		4.6	46.6	15	15.2 (34.9)	428.1 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	48.1	15	15.6 (32.9)	441.2 2.1
Recycle Feeder #2		4.8	47.9	15.5	15.6 (33.4)	441.8 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	28.1 0
Antistrip		0.007	0.071	0.4	0.4 (15.6)	0.279
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.681	5.9		3.1	60.28
<div> <div> AC STATISTICS: AC Temp: 141°F  RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %  %ANTISTRIP IN AC: 0.4 %  RCY1: RCY2: RCY3:  AC%: 0.934% 0.666% 0%  AC% VIRGIN TOTAL% 4.43 % State ID: 231431  ANTISTRIP TOTAL% 0.024 % ARB Lot#:  AC TOTAL% (actual) 6.03 % EA Number:  AC TOTAL% (required) 6 % Virgin Rate(Wet):202.48tph Rap Rate(Wet):98.21tph </div> <div> BH INLET: 324°F  BH OUTLET: 275°F  BH PRESSURE: 2.55"W  BlueSmoke PRESS: 0.384"W  DUST DIVERTED To SILO  AC Tank In Use # 1  Silo Filling # 3  MOTORS INTERLOCKED </div> </div>						

# RECORDATION

12-11-2018 14:45:57

Gencor

F	B	MIX: N70 St.SC	RATE: 297tph	TEMP: 325.7°F	RUN TOTAL: 2780.2Ton	AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale			18.9	193.9	62.5	62.9	1791.3 5.5
Rap Scale			9.7	98.3	30.5	31.9	898.3 1.9
+A/C #1			1.292	12.99	6	4.3 (33.9)	122.682
Virgin Feeder #1			0	0.0	0	0 (0)	0 4
Virgin Feeder #2			7.8	77.6	25	24.9 (62.4)	725.6 7
Virgin Feeder #3			0	0.0	0	0 (0)	0 7
Virgin Feeder #4			7	69.8	22.5	22.4 (47.3)	652.4 5.1
Virgin Feeder #5			4.7	46.4	15	14.9 (34.9)	432.7 3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0 2
Recycle Feeder #1			4.8	53.7	15	17.2 (32.9)	446 2.1
Recycle Feeder #2			4.8	47.9	15.5	15.4 (33.4)	446.6 1.7
RAS Feeder #1			0	0.0	0	0 (0)	0 15.6
Mineral Fill #1			0.3	3.0	1	1 (29.1)	28.4 0
<hr/>							
Antistrip			0.007	0.070	0.4	0.4 (15.7)	0.286
UltraFoam GX			0	0	0	0 (0)	0 0
DUST REMOVAL METER:			0.663	10		5.2	60.94
<hr/>							
AC STATISTICS:				AC Temp: 141°F			
RECYCLE AC CONTENTS(%)				RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %			
%ANTISTRIP IN AC: 0.4 %							
RCY1: RCY2: RCY3:							
AC%: 0.933% 0.665% 0%							
AC% VIRGIN TOTAL%				4.39 %			
ANTISTRIP TOTAL%				0.024 %			
AC TOTAL% (actual)				5.99 %			
AC TOTAL% (required)				6 % Virgin Rate(Wet):205.28tph Rap Rate(Wet):100.23tph			
<hr/>							
				BH INLET: 324°F			
				BH OUTLET: 276°F			
				BH PRESSURE: 2.618"W			
				BlueSmoke PRESS: 0.364"W			
				DUST DIVERTED To SILO			
				AC Tank In Use # 1			
				Silo Filling # 3			
				MOTORS INTERLOCKED			

# RECORDATION

12-11-2018 14:51:57

Gencor

F	B	MIX: N70 St.SC	RATE: 302tph	TEMP: 323.6°F	RUN TOTAL: 2810Ton	AC CONTENT: 6%MIX	
			Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale			19.2	195.1	62.5	62.8	1810.5 5.5
Rap Scale			9.7	95.5	30.5	31.7	908 1.9
+A/C #1			1.308	13.38	6	4.5 (35)	123.99
Virgin Feeder #1			0	0.0	0	0 (0)	0 4
Virgin Feeder #2			7.8	78.1	25	25.5 (62.4)	733.4 7
Virgin Feeder #3			0	0.0	0	0 (0)	0 7
Virgin Feeder #4			7	70.3	22.5	23 (47.3)	659.4 5.1
Virgin Feeder #5			4.6	46.6	15	15.2 (34.9)	437.4 3.8
Virgin Feeder #6			0	0.0	0	0 (0)	0 2
Recycle Feeder #1			4.8	47.3	15	15.3 (32.9)	450.8 2.1
Recycle Feeder #2			4.8	48.2	15.5	15.7 (33.4)	451.4 1.7
RAS Feeder #1			0	0.0	0	0 (0)	0 15.6
Mineral Fill #1			0.3	3.0	1	1 (29.1)	28.8 0
Antistrip			0.007	0.073	0.4	0.4 (15.9)	0.293
UltraFoam GX			0	0	0	0 (0)	0 0
DUST REMOVAL METER:			0.742	6.2		3.2	61.68
AC STATISTICS: AC Temp: 141°F							BH INLET: 322°F
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %							BH OUTLET: 275°F
%ANTISTRIP IN AC: 0.4 %							BH PRESSURE: 2.666"W
RCY1: RCY2: RCY3:							BlueSmoke PRESS: 0.303"W
AC%: 0.908% 0.647% 0%							DUST DIVERTED To SILO
AC% VIRGIN TOTAL% 4.48 % State ID: 231431							AC Tank In Use # 1
ANTISTRIP TOTAL% 0.024 % ARB Lot#:							Silo Filling # 3
AC TOTAL% (actual) 6.04 % EA Number:							MOTORS INTERLOCKED
AC TOTAL% (required) 6 % Virgin Rate(Wet):206.53tph Rap Rate(Wet):97.37tph							

# RECORDATION

12-11-2018 14:57:57

Gencor

F	B	MIX: N70 St.SC	RATE: 298tph	TEMP: 325.8°F	RUN TOTAL: 2840.2Ton	AC CONTENT: 5.9%MIX
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals %Moisture
Vir Scale		19.5	191.2	62.5	63.1	1830 5.6
Rap Scale		9.8	94.6	30.5	31.6	917.7 1.9
+A/C #1		1.33	12.96	6	4.4 (33.8)	125.319
Virgin Feeder #1		0	0.0	0	0 (0)	0 4
Virgin Feeder #2		7.8	77.9	25	25.5 (62.4)	741.1 7
Virgin Feeder #3		0	0.0	0	0 (0)	0 7
Virgin Feeder #4		7	69.7	22.5	22.8 (47.3)	666.4 5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	442 3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0 2
Recycle Feeder #1		4.8	47.5	15	15.6 (32.9)	455.7 2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	456.2 1.7
RAS Feeder #1		0	0.0	0	0 (0)	0 15.6
Mineral Fill #1		0.3	3.0	1	1 (29.1)	29.1 0
Antistrip		0.007	0.071	0.4	0.4 (15.7)	0.3
UltraFoam GX		0	0	0	0 (0)	0 0
DUST REMOVAL METER:		0.674	6.1		3.2	62.36
AC STATISTICS: AC Temp: 141°F RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 % %ANTISTRIP IN AC: 0.4 % RCY1: RCY2: RCY3: AC%: 0.924% 0.658% 0% AC% VIRGIN TOTAL% 4.37 % State ID: 231431 ANTISTRIP TOTAL% 0.024 % ARB Lot#: AC TOTAL% (actual) 5.95 % EA Number: AC TOTAL% (required) 6 % Virgin Rate(Wet):202.4tph Rap Rate(Wet):96.39tph						
BH INLET: 324°F BH OUTLET: 276°F BH PRESSURE: 2.63"W BlueSmoke PRESS: 0.239"W DUST DIVERTED TO SILO AC Tank In Use # 1 Silo Filling # 3 MOTORS INTERLOCKED						



# RECORDATION

12-11-2018 15:03:57

Gencor

F	B MIX:N70 St.SC	RATE: 309tph	TEMP:326.5°F	RUN TOTAL: 2870.5Ton		AC CONTENT: 5.9%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.5	192.6	62.5	63	1849.5	5.6
Rap Scale		9.7	96.6	30.5	31.6	927.4	1.9
+A/C #1		1.338	13.2	6	4.3 (34.6)	126.657	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.9	25	25.4 (62.4)	748.9	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	70.2	22.5	22.8 (47.3)	673.4	5.1
Virgin Feeder #5		4.6	46.7	15	15.2 (34.9)	446.7	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	49.1	15	16 (32.9)	460.5	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.6 (33.4)	461	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	29.4	0
<hr/>							
Antistrip		0.007	0.073	0.4	0.4 (16.1)	0.308	
UltraFoam GX		0	0	0	0 (0)	0	0
<hr/>							
DUST REMOVAL METER:		0.562	6.4		3.4	62.92	
<hr/>							
AC STATISTICS: AC Temp: 141°F				BH INLET: 324°F			
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %				BH OUTLET: 276°F			
%ANTISTRIP IN AC: 0.4 %				BH PRESSURE: 2.431"W			
RCY1: RCY2: RCY3:				BlueSmoke PRESS: 0.184"W			
AC%: 0.921% 0.657% 0%				DUST DIVERTED To SILO			
AC% VIRGIN TOTAL% 4.31 %				AC Tank In Use # 1			
ANTISTRIP TOTAL% 0.024 %				Silo Filling # 3			
AC TOTAL% (actual) 5.89 %				MOTORS INTERLOCKED			
AC TOTAL% (required) 6 %							
Virgin Rate(Wet):201.76tph				Rap Rate(Wet):98.49tph			

# RECORDATION

12-11-2018 15:09:57

Gencor

F	B	MIX: N70 St.SC	RATE: 294tph	TEMP: 328°F	RUN TOTAL: 2900.5Ton	AC CONTENT: 6%MIX	
		Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
Vir Scale		19.4	190.5	62.5	63	1868.9	5.6
Rap Scale		9.7	95.9	30.5	31.7	937.1	1.9
+A/C #1		1.318	12.87	6	4.3 (33.7)	127.976	
Virgin Feeder #1		0	0.0	0	0 (0)	0	4
Virgin Feeder #2		7.8	77.6	25	25.4 (62.4)	756.7	7
Virgin Feeder #3		0	0.0	0	0 (0)	0	7
Virgin Feeder #4		7	69.9	22.5	22.9 (47.3)	680.4	5.1
Virgin Feeder #5		4.6	46.2	15	15.1 (34.9)	451.3	3.8
Virgin Feeder #6		0	0.0	0	0 (0)	0	2
Recycle Feeder #1		4.8	47.9	15	15.7 (32.9)	465.3	2.1
Recycle Feeder #2		4.8	47.9	15.5	15.7 (33.4)	465.8	1.7
RAS Feeder #1		0	0.0	0	0 (0)	0	15.6
Mineral Fill #1		0.3	3.1	1	1 (29.1)	29.7	0
Antistrip		0.007	0.073	0.4	0.4 (15.8)	0.315	
UltraFoam GX		0	0	0	0 (0)	0	0
DUST REMOVAL METER:		0.801	10		5.3	63.72	
AC STATISTICS: AC Temp: 141°F				BH INLET: 326°F			
RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %				BH OUTLET: 277°F			
%ANTISTRIP IN AC: 0.4 %				BH PRESSURE: 2.26"W			
RCY1: 0.929% RCY2: 0.662% RCY3: 0%				BlueSmoke PRESS: 0.101"W			
AC% VIRGIN TOTAL% 4.4 %				DUST DIVERTED To SILO			
ANTISTRIP TOTAL% 0.025 %				AC Tank In Use # 1			
AC TOTAL% (actual) 5.99 %				Silo Filling # 3			
AC TOTAL% (required) 6 %				MOTORS INTERLOCKED			
Virgin Rate(Wet): 201.7tph				Rap Rate(Wet): 97.72tph			

12-11-2018 15:15:57

## RECORDATION

B MIX:N70 St.SC	RATE:300tph	TEMP:331.4°F	RUN TOTAL: 2930.2Ton		AC CONTENT: 6%MIX	
	Material Delta	TPH Rate	%Req	%Act (%Cmd)	Material Totals	%Moisture
/ir Scale	19.3	190.3	62.5	62.3	1888.2	5.6
Rap Scale	9.6	97.9	30.5	32.4	946.7	1.9
H/C #1	1.306	13.11	6	4.5 (33.8)	129.282	
Virgin Feeder #1	0	0.0	0	0 (0)	0	4
Virgin Feeder #2	7.8	77.6	25	25.5 (62.4)	764.5	7
Virgin Feeder #3	0	0.0	0	0 (0)	0	7
Virgin Feeder #4	7	69.7	22.5	22.8 (47.3)	687.4	5.1
Virgin Feeder #5	4.6	46.4	15	15.2 (34.9)	456	3.8
Virgin Feeder #6	0	0.0	0	0 (0)	0	2
Recycle Feeder #1	4.8	47.7	15	15.6 (32.9)	470.1	2.1
Recycle Feeder #2	4.8	47.9	15.5	15.7 (33.4)	470.6	1.7
RAS Feeder #1	0	0.0	0	0 (0)	0	15.6
Mineral Fill #1	0.3	3.1	1	1 (29.1)	30	0
Antistrip	0.007	0.071	0.4	0.4 (15.8)	0.322	
UltraFoam GX	0	0	0	0 (0)	0	0
DUST REMOVAL METER:	0.71	2.8		1.5	64.43	

AC STATISTICS: AC Temp: 141°F  
 RECYCLE AC CONTENTS(%) RCY1: 5.8 % RCY2: 4 % RCY3: 25.8 %  
 %ANTISTRIP IN AC: 0.4 %

RCY1: 0.933% RCY2: 0.665% RCY3: 0%

AC% VIRGIN TOTAL% 4.41 %

ANTISTRIP TOTAL% 0.024 %

AC TOTAL% (actual) 6.01 %

AC TOTAL% (required) 6 %

State ID: 231431

ARB Lot#:

EA Number:

Virgin Rate(Wet):201.53tph Rap Rate(Wet):99.85tph

BH INLET: 328°F

BH OUTLET: 278°F

BH PRESSURE: 2.503"W

BlueSmoke PRESS: 0.323"W

DUST DIVERTED TO SILO

AC Tank In Use # 1

Silo Filling # 3

MOTORS INTERLOCKED

## **APPENDIX E CALIBRATION DATA**

# METHOD 5 PRE-TEST CONSOLE CALIBRATION USING CALIBRATED CRITICAL ORIFICES 5-POINT ENGLISH UNITS

Meter Console Information		Calibration Conditions		Factors/Conversions	
Console Model Number	MC522	Date	4-Oct-18	Std Temp	528 °R
Console Serial Number	808023	Barometric Pressure	29.1 in Hg	Std Press	29.92 in Hg
DGM Model Number	MS4	Theoretical Critical Vacuum <sup>1</sup>	13.7 in Hg	K <sub>c</sub>	17.647 or/in Hg
DGM Serial Number	979751	Calibration Technician	NS		

<sup>1</sup>For valid test results, the Actual Vacuum should be 1 to 2 in. Hg greater than the Theoretical Critical Vacuum shown above.

<sup>2</sup>The Critical Orifice Coefficient, K', must be entered in English units, (ft<sup>3</sup>·R<sup>1/2</sup>)/(in. Hg·min).

Calibration Data				
Metering Console			Critical Orifice	
Run Time	DGM Orifice ΔH	Volume Initial	Volume Final	Actual Vacuum
Elapsed (e)	(P <sub>m</sub> )	(V <sub>m</sub> )	(V <sub>m</sub> )	
min	in H <sub>2</sub> O	cubic feet	cubic feet	in Hg
10.0	3.1	144.830	154.980	14
10.0	1.8	117.510	125.160	16
10.0	1.1	125.160	131.010	19
18.0	0.7	131.010	139.120	21
19.0	0.3	139.120	144.830	23

Results				
Standardized Data			Dry Gas Meter	
(V <sub>meas</sub> ) cubic feet	(Q <sub>meas</sub> ) cfm	Critical Orifice		ΔH @ 0.75 SCFM (ΔH@) in H <sub>2</sub> O
		(V <sub>crit</sub> ) cubic feet	(Q <sub>crit</sub> ) cfm	
9.794	0.979	9.941	0.994	-0.098
7.351	0.735	7.462	0.746	-0.059
5.606	0.561	5.668	0.567	0.037
7.770	0.432	7.846	0.436	0.032
5.466	0.288	5.539	0.292	0.088
			Y Average	ΔH@ Average
			1.013	1.816

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Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, acceptable tolerance of individual values from the average is +0.02

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Signature

Date

10/12/18

**Meter Console Thermometer Pretest Calibration Data Form**


**Meter Box:** 808023  
**Calibrator:** NS  
**Date:** 10/4/2018  
**Barometric:** 29.08  
**Ambient Temp:** 70

**Reference Thermometer: Altek Thermocouple Source**

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Reference Temperature Altek	Thermometer Temperature Inlet	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0		0.00	0	0.00	0	0.00
100		-17.86	100	0.00	100	0.00
200		-30.30	202	0.30	202	0.30
300		-39.47	302	0.26	302	0.26
400		-46.51	398	-0.23	398	-0.23
500		-52.08	500	0.00	500	0.00

Reference Temperature Altek	Thermometer Temperature Filter	Difference (%) mean Filter	Thermometer Temperature Exit	Difference (%) mean Exit	Thermometer Temperature Aux	Difference (%) mean Aux
0	0	0.00	0	0.00	0	0.00
100	100	0.00	100	0.00	100	0.00
200	202	0.30	202	0.30	202	0.30
300	302	0.26	302	0.26	302	0.26
400	398	-0.23	398	-0.23	398	-0.23
500	500	0.00	500	0.00	500	0.00

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
0	1	0.22
200	202	0.30
400	398	-0.23
600	602	0.19
800	803	0.24
1000	1003	0.21

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1201	0.06
1400	1400	0.00
1600	1605	0.24
1800	1802	0.09

Revised 10/03

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Factors/Conversions		
Std Temp	528	°R
Std Press	29.92	in Hg
K <sub>1</sub>	17.647	ccR/in Hg

<sup>2</sup>The Critical Orifice Coefficient,  $K$ , must be entered in English units,  $(ft^3 \cdot oR^{1/2}) / (in \cdot Hg \cdot min)$ .

Standardized Data				Results			
Dry Gas Meter		Critical Orifice		Dry Gas Meter			
$(V_{std})$	$(Q_{std})$	$(V_{crit})$	$(Q_{crit})$	Value	Calibration Factor	Flowrate	$\Delta H @$
cubic feet	cfm	cubic feet	cfm	(Y)	Variation ( $\Delta Y$ )	Std & Corr ( $Q_{stdcorr}$ )	0.75 SCFM ( $\Delta H @$ )
						cfm	in H <sub>2</sub> O
9.912	0.762	9.641	0.742	0.973	0.001	0.742	1.799
9.932	0.764	9.637	0.741	0.970	-0.001	0.741	1.799
9.913	0.763	9.632	0.741	0.972	0.000	0.741	1.796
Pretest Gamma	1.013	% Deviation	4.1	0.972	Y Average		1.798
							$\Delta H @$ Average

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Date \_\_\_\_\_

**Meter Console Thermometer Post-Test Calibration Data Form**


**Meter Box:** 808023  
**Calibrator:** NS  
**Date:** 12/28/2018  
**Barometric:** 28.82  
**Ambient Temp:** 68

**Reference Thermometer: Altek Thermocouple Source**

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Reference Temperature Altek	Thermometer Temperature Oven	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0		0.00	1	0.22	1	0.22
100		-17.86	100	0.00	100	0.00
200		-30.30	203	0.45	203	0.45
300		-39.47	304	0.53	304	0.53
400		-46.51	401	0.12	401	0.12
500		-52.08	502	0.21	502	0.21

Reference Temperature Altek	Thermometer Temperature Filter	Difference (%) mean Filter	Thermometer Temperature Exit	Difference (%) mean Exit	Thermometer Temperature Aux	Difference (%) mean Aux
0	1	0.22	1	0.22	1	0.22
100	100	0.00	101	0.18	101	0.18
200	203	0.45	204	0.61	204	0.61
300	304	0.53	304	0.53	304	0.53
400	401	0.12	401	0.12	402	0.23
500	502	0.21	503	0.31	503	0.31

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
0	1	0.22
200	203	0.45
400	401	0.12
600	606	0.57
800	809	0.71
1000	1010	0.68

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1209	0.54
1400	1409	0.48
1600	1613	0.63
1800	1813	0.58



100-100000

Factors/Conversions	
Std Temp	528
Std Press	29.92 in Hg
K <sub>1</sub>	17.647 oR/in Hg

<sup>2</sup>The Critical Orifice Coefficient,  $K'$ , must be entered in English units,  $(ft^{3.0}R^{12})/(in.Hg^{4}min)$ .

Run Time		Calibration Data									
		Metering Console				Critical Orifice					
Elapsed (e)		DGM Orifice $\Delta H$ ( $P_m$ ) in H <sub>2</sub> O	Volume Initial ( $V_m$ ) cubic feet	Volume Final ( $V_m$ ) cubic feet	Outlet Temp Initial ( $t_{amb}$ ) °F	Outlet Temp Final ( $t_{amb}$ ) °F	Serial Number	Coefficient	Amb Temp Initial ( $t_{amb}$ ) °F	Amb Temp Final ( $t_{amb}$ ) °F	Actual Vacuum in Hg
min											
11.0		3.5	736.400	747.790	72	73	OX73	0.7870	67	67	18
10.0		2.0	747.790	755.580	73	74	OX63	0.5902	67	70	20
12.0		1.2	755.580	762.680	74	74	OX55	0.4487	70	69	22
13.0		0.7	762.680	768.580	74	74	OX48	0.3451	69	68	23
20.0		0.3	768.580	774.645	74	73	OX40	0.2307	69	67	24

Standardized Data										Results			
Dry Gas Meter				Critical Orifice		Calibration Factor				Dry Gas Meter			
(V <sub>meter</sub> )	(Q <sub>meter</sub> )	(V <sub>criso</sub> )	(Q <sub>criso</sub> )	Value	Variation	Std & Corr	0.75 SCFM		ΔH @				
cubic feet	cfm	cubic feet	cfm	(Y)	(ΔY)	(Q <sub>measured</sub> )	(ΔH@)	in H <sub>2</sub> O	(ΔΔH@)				
11.221	1.020	11.113	1.010	0.990	-0.005	1.010	1.918	1.918	-0.025				
7.632	0.763	7.566	0.757	0.991	-0.004	0.757	1.937	1.937	-0.007				
6.935	0.578	6.896	0.575	0.994	-0.001	0.575	2.004	2.004	0.061				
5.756	0.443	5.751	0.442	0.999	0.004	0.442	1.911	1.911	-0.032				
5.917	0.296	5.918	0.296	1.000	0.005	0.296	1.946	1.946	0.003				
				0.995	Y Average		1.943		ΔH@ Average				

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Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, acceptable tolerance of individual values from the average is  $\pm 0.02$ .

certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Signature \_\_\_\_\_

Date \_\_\_\_\_

11/13/18

**Meter Console Thermometer Pretest Calibration Data Form**


**Meter Box:** 808024  
**Calibrator:** NS  
**Date:** 11/13/2018  
**Barometric:** 29.47  
**Ambient Temp:** 67

**Reference Thermometer: Altek Thermocouple Source**

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Reference Temperature Altek	Thermometer Temperature Inlet	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0		0.00	0	0.00	0	0.00
100		-17.86	99	-0.18	99	-0.18
200		-30.30	200	0.00	200	0.00
300		-39.47	299	-0.13	299	-0.13
400		-46.51	397	-0.35	397	-0.35
500		-52.08	498	-0.21	498	-0.21

Reference Temperature Altek	Thermometer Temperature Filter	Difference (%) mean Filter	Thermometer Temperature Exit	Difference (%) mean Exit	Thermometer Temperature Aux	Difference (%) mean Aux
0	0	0.00	0	0.00	0	0.00
100	99	-0.18	99	-0.18	99	-0.18
200	200	0.00	200	0.00	200	0.00
300	299	-0.13	300	0.00	300	0.00
400	397	-0.35	397	-0.35	397	-0.35
500	498	-0.21	498	-0.21	498	-0.21

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
0	0	0.00
200	200	0.00
400	397	-0.35
600	599	-0.09
800	800	0.00
1000	1000	0.00

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1198	-0.12
1400	1397	-0.16
1600	1600	0.00
1800	1798	-0.09

**METHOD 5 POST-TEST CONSOLE CALIBRATION  
USING CALIBRATED CRITICAL ORIFICES  
3-POINT ENGLISH UNITS**

Meter Console Information	
Console Model Number	MC522
Console Serial Number	808024
DGM Model Number	MS-4
DGM Serial Number	1502218

Calibration Conditions		
Date	Time	27-Dec-18
Barometric Pressure		28.9 in Hg
Theoretical Critical Vacuum <sup>1</sup>		13.6 in Hg
Calibration Technician	N Sekulic	

Factors/Conversions		
Std Temp		528 °R
Std Press		29.92 in Hg
K <sub>1</sub>		17.647 or/in Hg

<sup>1</sup>For valid test results, the Actual Vacuum should be 1 to 2 in. Hg greater than the Theoretical Critical Vacuum shown above.

<sup>2</sup>The Critical Orifice Coefficient, K', must be entered in English units, (ft<sup>3</sup>•or/1/2)/(in.Hg•min).

Calibration Data			
Metering Console		Critical Orifice	
Run Time	Volume	Serial Number	Amb Temp Final (t <sub>amb</sub> ) °F
Elapsed (t) min	Initial (V <sub>mi</sub> ) cubic feet		
10.0	997.160	OX63	65
10.0	1004.830	OX63	65
10.0	1012.510	OX63	65

Results			
Standardized Data		Dry Gas Meter	
Dry Gas Meter (V <sub>m(sc)</sub> ) cubic feet	Critical Orifice (Q <sub>cr(sc)</sub> ) cubic feet	Calibration Factor	
		Value (Y)	Variation (ΔY)
7.510	7.435	0.990	0.000
7.499	7.439	0.992	0.002
7.523	7.439	0.989	-0.001
Pretest Gamma	0.995	% Deviation	0.5
		Y Average	0.990
		Flowrate Std & Corr (Q <sub>m(sc)corr</sub> ) cfm	0.744
		0.75 SCFM (ΔH@) in H <sub>2</sub> O	1.904
		Variation (ΔΔH@)	0.006
		1.896	-0.001
		1.893	-0.005
		ΔH@ Average	1.897

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Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, acceptable tolerance of individual values from the average is +0.02.

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Signature

Date

12/27/18

**Meter Console Thermometer Post-Test Calibration Data Form**


**Meter Box:** 808024  
**Calibrator:** NS  
**Date:** 12/27/2018  
**Barometric:** 28.88  
**Ambient Temp:** 65

**Reference Thermometer: Altek Thermocouple Source**

CAL-MASTERMETER-WORKBOOK-203T-REV1

Reference Temperature Altek	Thermometer Temperature Oven	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0			0	0.00	0	0.00
100			99	-0.18	99	-0.18
200			201	0.15	201	0.15
300			301	0.13	301	0.13
400			397	-0.35	397	-0.35
500			498	-0.21	498	-0.21

Reference Temperature Altek	Thermometer Temperature Filter	Difference (%) mean Filter	Thermometer Temperature Exit	Difference (%) mean Exit	Thermometer Temperature Aux	Difference (%) mean Aux
0	1	0.22	1	0.22	1	0.22
100	99	-0.18	99	-0.18	99	-0.18
200	202	0.30	202	0.30	202	0.30
300	301	0.13	301	0.13	301	0.13
400	397	-0.35	397	-0.35	397	-0.35
500	498	-0.21	498	-0.21	498	-0.21

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
0	1	0.22
200	201	0.15
400	398	-0.23
600	600	0.00
800	802	0.16
1000	1001	0.07

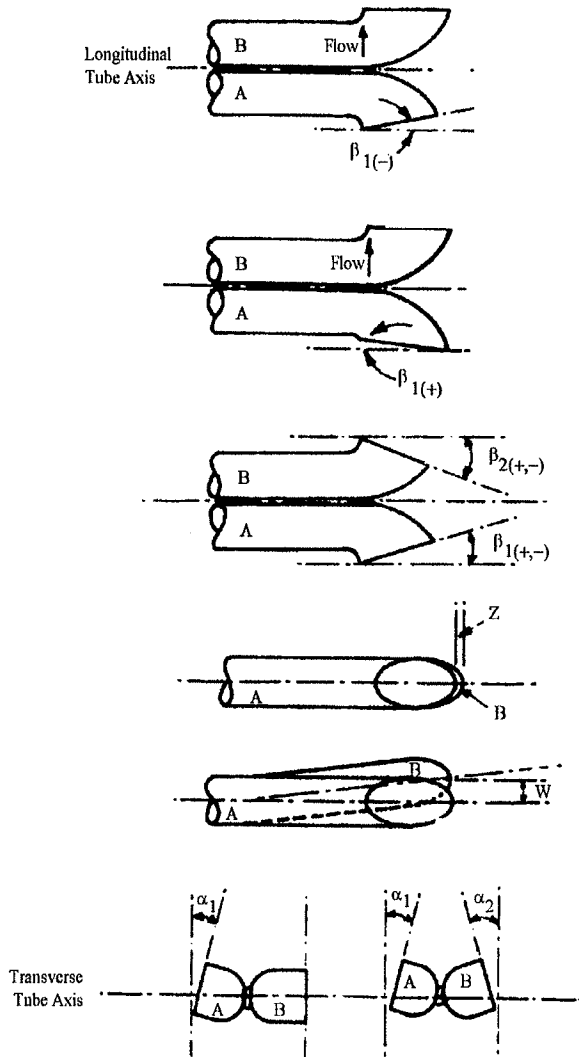
Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1199	-0.06
1400	1397	-0.16
1600	1601	0.05
1800	1799	-0.04

Revised 10/03

# **Pitot Tube Inspection Data**

Client Name: \_\_\_\_\_

 Date: Pre-Test  
9/18/2018

 Date: Post-Test  
12/28/2018


Y	level?	Y
N	obstructions?	N
N	damaged?	N
0	$-10^\circ < a_1 < +10^\circ$	1
0	$-10^\circ < a_2 < +10^\circ$	0
0	$-5^\circ < b_1 < +5^\circ$	1
0	$-5^\circ < b_2 < +5^\circ$	1
1	$\gamma$	2
0	$\theta$	1
0.980	A	0.980
0.490	$0.39375 < P_A < 0.5625$	0.490
0.490	$0.39375 < P_B < 0.5625$	0.490
0.375	$0.1875 \leq D_A \leq 0.375$	0.375
0.017	$A \tan g < 0.125''$	0.034
0.00000	$A \tan q < 0.03125''$	0.01710
TRUE	$P_A = P_B \pm 0.063$	TRUE
PASS	PASS/FAIL	PASS

**Comments:** 6' effective length M5 probe, with 3/8" pitot tips, K-type thermocouple attached to a heated M5 sheath

Pitot tube/probe number 5062 meets or exceeds all specifications and criteria and/or applicable design features (per 40CFR60 Appendix A; Method 2) and is hereby assigned a pitot tube calibration factor of 0.84.

CAL-SPITOT-WORKBOOK-200T-REV1

 Signature: \_\_\_\_\_  
 Date: 12/28/19



## Thermocouple Calibration Data Form

Thermocouple ID: 5062  
Calibrator: M. Krueger  
Reference Thermometer: Fluke 51 SN40430089WS

Date: Pretest 9/18/2018 Post-test 12/28/2018  
Barometric: 29.1 29.77

	NIST				
	Reference Point	Reference Source	Traceable Thermometer Temp. (F)	Working Thermocouple Temp. (F)	Difference (%)
Pre-Test	T.C	Ice Water	33	32.3	0.14
		Ambient	75.8	75.4	0.07
		Heat Source	298.4	299	-0.08

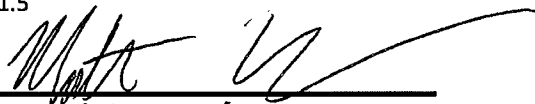
	Reference				
	Reference Point	Reference Source	Thermometer Temp. (F)	Working Thermocouple Temp. (F)	Difference (%)
Post-Test	T.C	Ice Water	33.1	33.1	0.00
		Ambient	61.7	62.6	-0.17
		Heat Source	296.7	297.1	-0.05

$a \text{ (temp. diff.)} = (\text{ref. temp} + 460) - (\text{Thermo. temp.} + 460) / (\text{ref. temp.} + 460) \times 100$

Where  $-1.5 < a < 1.5$

Signature

Date

  
12/28/18

CAL-T/C-TEMPLATE-201T-REV2

## **APPENDIX F**

### **TEST PROGRAM QUALIFICATIONS**

## **Test Program Qualifications**

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Montrose operates as a diversified environmental company that provides premier nationwide environmental testing services including analytical laboratory services, emission source testing, regulatory affairs support, and sustainability services. We provide reliable and timely environmental data, collected using the highest technical and ethical standards, and with the least interruption to our client's business goals. With more than 40 regional offices located across the country and nearly 1,000 employees, Montrose can easily staff the largest programs without delays or logistical problems.

Montrose has established a quality management system that led to accreditation with ASTM Standard D-7036 (Standard Practice for Competence of Air Emission Testing Bodies). Montrose completed multiple functional assessments for ASTM D7036-04 which were conducted by the American Association for Laboratory Accreditation (A2LA). A2LA granted accreditation for the Montrose quality management system in February 2016. Montrose quality management system performance data is available upon request.

We are also certified to conduct regional emissions testing by the Virginia Environmental Laboratory Accreditation Program (VELAP), the California Air Resources Board under their Independent Contractor program, the South Coast Air Quality Management District (Laboratory Approval Program), and the Louisiana Environmental Laboratory Accreditation Program (LELAP).

Our project managers have been certified under the qualified source testing individual (QSTI) program instituted by the Source Evaluation Society (SES). All testing is overseen and supervised on site by at least one Qualified Individual (QI), as defined in 40 CFR 72.2 and pursuant to the requirements of ASTM D7036.

Our analytical laboratories within our Environmental Testing division include six laboratories across the country servicing air, water, soil, and tobacco testing under the brands Enthalpy Analytical, Curtis & Tompkins, and Nautilus Environmental. Among others, our laboratories hold accreditations from National Environmental Laboratory Accreditation (NELAC); Environmental Laboratory Accreditation Program for California (CAELAP), Louisiana (LELAP), Nevada (NVELAP), Oregon (ORELAP), and Virginia (VELAP); New Jersey Department of Environmental Protection (NJDEP); Texas Commission on Environmental Quality (TCEQ); and Pennsylvania Department of Environmental Protection (PADEP).

Finally, our Sustainability Services division operates under the brand of ES Engineering and through this division, we work with governments and industry to create biogas (renewable energy), treat and reuse water, remediate soil, and manage waste for clients across the country.

The key personnel involved in the test program were as follows:



## Test Program Qualifications

---

### Steven Flaherty

**Title:** District Manager, Chicago North Office

**Education:** University of Illinois – B.S. in Environmental Science and Natural Resources

**Background:** Mr. Flaherty's background is in environmental air emissions testing, project management, and administration. During the past 17 years, he has managed emission compliance and CEM certification testing projects for a wide variety of industries with particular emphasis on pollution control systems, process optimization, CEMS performance, and emission compliance testing associated with the petrochemical industry.

**Experience:** 17 years of experience in environmental consulting, field testing, project management, and administration.

**Qualifications:** Certified as a QSTI by the SES pursuant to the requirements of ASTM D7036-04.

### Robert Burton

**Title:** Client Project Manager, Chicago North Office

**Education:** Northern Illinois University – Liberal Arts major

**Background:** Mr. Burton's background is in environmental air testing and project management. During the past 12 years, he has managed emission compliance and CEM certification testing projects for a wide variety of industries with particular emphasis on pollution control systems, process optimization, CEMS performance, and emission compliance testing associated with the ethanol and biodiesel industries.

**Experience:** 12 years of experience in environmental field testing and project management.

**Qualifications:** Certified as a QI by the SES pursuant to the requirements of ASTM D7036-04.

### Alan Morales

**Title:** Field Technician, Chicago North Office

**Education:** Illinois State University – B.S. in Physics and Geology

**Experience:** Experience specializing in stack sampling equipment preparation, set-up, calibration, and maintenance as well as field sampling for a wide variety of manufacturing facilities located throughout the U.S.

### Henry Taylor

**Title:** Quality Assurance Manager, Source Testing - Chicago North Office

**Education:** University of Oklahoma – Double major in Chemistry and Mathematics

**Background:** Mr. Taylor's background is in research, fine particle technology, emissions testing, analytical services, and quality system management. During his 33-year career in environmental testing, he has served as an administrator, project manager, analytical services, and quality assurance manager. Currently, he provides independent review of source testing and laboratory test data and reporting as well as managing the quality system and accreditation status of the source testing and analytical groups.

**Experience:** 25 years of experience in environmental consulting, field testing, and project management, and 8 years in quality system management and laboratory accreditation.

**Qualifications:** Certified as a qualified source testing observer (QSTO) by the SES pursuant to the requirements of ASTM D7036-04.



American Association for Laboratory Accreditation

# Accredited Air Emission Testing Body

A2LA has accredited

## MONTROSE AIR QUALITY SERVICES

In recognition of the successful completion of the joint A2LA and Stack Testing Accreditation Council (STAC) evaluation process, this laboratory is accredited to perform testing activities in compliance with ASTM D7036:2004 - Standard Practice for Competence of Air Emission Testing Bodies.

Presented this 5<sup>th</sup> day of March 2018.



President and CEO  
For the Accreditation Council  
Certificate Number 3925.01  
Valid to February 29, 2020

*This accreditation program is not included under the A2LA ILAC Mutual Recognition Arrangement.*

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

LET IT BE KNOWN THAT

**STEVEN M. FLAHERTY**

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED  
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES  
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

**MANUAL GAS VOLUME MEASUREMENTS AND ISOKINETIC PARTICULATE  
SAMPLING METHODS**

ISSUED THIS 15<sup>TH</sup> DAY OF JULY 2017 AND EFFECTIVE UNTIL JULY 14<sup>TH</sup>, 2022

Peter R. Westlin, QSTI/QSTO Review Board

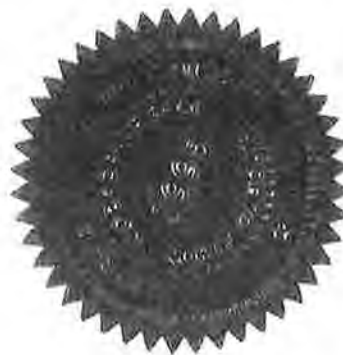
Peter S. Pakalnis, QSTI/QSTO Review Board

Theresa Lowe, QSTI/QSTO Review Board

J. Wade Bice, QSTI/QSTO Review Board

Karen D. Kallie-Mills, QSTI/QSTO Review Board

Bruce Randall, QSTI/QSTO Review Board



CERTIFICATE  
NO.  
2008-237

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

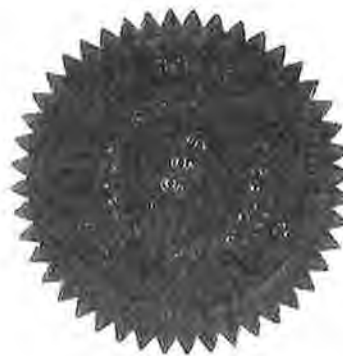
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### MANUAL GASEOUS POLLUTANTS SOURCE SAMPLING METHODS

ISSUED THIS 15<sup>TH</sup> DAY OF JULY 2017 AND EFFECTIVE UNTIL JULY 14<sup>TH</sup>, 2022



CERTIFICATE  
NO.

2008-237

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J. Wade Bice, QST/QSTO Review Board

*Karen D. Kajiya-Mills*  
Karen D. Kajiya-Mills, QST/QSTO Review Board

*Bruce Randall*  
Bruce Randall, QST/QSTO Review Board

*Peter R. Westlin*  
Peter R. Westlin, QST/QSTO Review Board

*Theresa S. Pakalnis*  
Theresa S. Pakalnis, QST/QSTO Review Board

*Theresa M. Lowe*  
Theresa Lowe, QST/QSTO Review Board

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

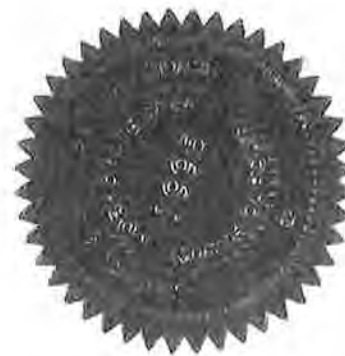
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**GASEOUS POLLUTANTS INSTRUMENTAL SAMPLING METHODS**

ISSUED THIS 15<sup>TH</sup> DAY OF JULY 2017 AND EFFECTIVE UNTIL JULY 14<sup>TH</sup>, 2022



CERTIFICATE  
NO.

2008-237

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Bruce Randall, QSTI/QSTO Review Board

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Peter R. Westlin, QSTI/QSTO Review Board

*Theresa S. Pakalnis*  
Theresa S. Pakalnis, QSTI/QSTO Review Board

*Theresa M. Lowe*  
Theresa Lowe, QSTI/QSTO Review Board



# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Individual

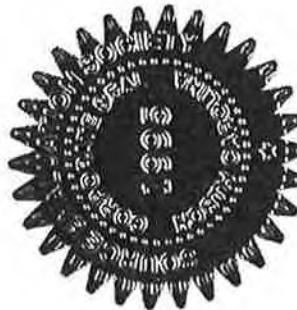
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ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR


### **HAZARDOUS METALS MEASUREMENT SAMPLING METHODS**

ISSUED THIS 13<sup>TH</sup> DAY OF DECEMBER 2014 AND EFFECTIVE UNTIL DECEMBER 12<sup>TH</sup>, 2019



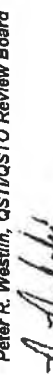
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ID NO.  
2008-237

  
C. David Bagwell, QSTI/QSTO Review Board

  
Karen D. Kajiy-Mills, QSTI/QSTO Review Board

  
Glenn C. England, QSTI/QSTO Review Board

  
Peter R. Westlin, QSTI/QSTO Review Board

  
Peter S. Pakalnis, QSTI/QSTO Review Board

  
Theresa M. Lowe, QSTI/QSTO Review Board

  
Theresa Lowe, QSTI/QSTO Review Board

# CERTIFICATE OF COMPLETION

Robert Burton

This document certifies that this individual has passed a comprehensive examination and is now a Qualified Individual (QI) as defined in Section 8.3 of ASTM D7036-04 for the following method(s):

**Source Evaluation Society Group 1:** *EPA Manual Gas Volume and Flow Measurements and Isokinetic Particulate Sampling Methods*

**Certificate Number:** 024-2017-25

*Tate Strickler*

Tate Strickler, Accreditation Director

DATE OF  
ISSUE:

3/11/17

DATE OF  
EXPIRATION:

3/11/22



# CERTIFICATE OF COMPLETION

Robert Burton

This document certifies that this individual has passed a comprehensive examination and is now a Qualified Individual (QI) as defined in Section 8.3 of ASTM D7036-04 for the following method(s):

Source Evaluation Society Group 3: *EPA Gaseous Pollutants Instrumental Methods*

Certificate Number: 024-2017-27

*Tate Strickler*

Tate Strickler, Accreditation Director

DATE OF ISSUE: 3/11/17

DATE OF  
EXPIRATION: 3/11/22





# CERTIFICATE OF COMPLETION

Robert Burton

This document certifies that this individual has passed a comprehensive examination and is now a Qualified Individual (QI) as defined in Section 8.3 of ASTM D7036-04 for the following method(s):

Source Evaluation Society Group 4: *EPA Hazardous Metals Measurement Methods*

Certificate Number: 024-2017-28

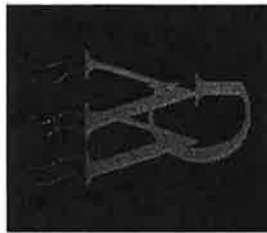
*Tate Strickler*

Tate Strickler, Accreditation Director

DATE OF ISSUE: 12/13/14

DATE OF  
EXPIRATION: 12/13/19





Whitlow Green EPA Smoke School, LLC  
www.smokeschool.net

Certifies that

**Alan Morales – Montrose Environmental**

Has attended the visible emissions evaluator course classroom lecture

Certification Date: **September 5, 2018** Location: **Ottawa, IL**

*Terry Green, George Whitlow, Gary Green*  
Owners



IL90518-AM-MONTROSEENVIRONMENTAL-07

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Observer

LET IT BE KNOWN THAT

**HENRY M. TAYLOR**

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED  
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES  
ISSUED BY THE SES QUALIFIED SOURCE TEST OBSERVER REVIEW BOARD FOR

### **MANUAL GAS VOLUME MEASUREMENTS AND ISOKINETIC PARTICULATE SAMPLING METHODS**

ISSUED THIS 13<sup>TH</sup> DAY OF DECEMBER 2014 AND EFFECTIVE UNTIL DECEMBER 12<sup>TH</sup>, 2019

  
Peter R. Westlin, QSTI/QSTO Review Board

  
Peter S. Pakalnis, QSTI/QSTO Review Board

  
Theresa M. Lowe, QSTI/QSTO Review Board

Theresa Lowe, QSTI/QSTO Review Board

  
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Glenn C. England, QSTI/QSTO Review Board

Glenn C. England, QSTI/QSTO Review Board



CERTIFICATE

NO.

2015-872

# SOURCE EVALUATION SOCIETY



## Qualified Source Testing Observer

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### **MANUAL GASEOUS POLLUTANTS SOURCE SAMPLING METHODS**

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CERTIFICATE  
NO.  
2015-872

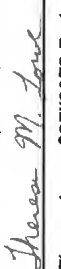
  
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Theresa Lowe, QST/QSTO Review Board

# SOURCE EVALUATION SOCIETY



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### **GASEOUS POLLUTANTS INSTRUMENTAL SAMPLING METHODS**

ISSUED THIS 11<sup>TH</sup> DAY OF MARCH 2017 AND EFFECTIVE UNTIL MARCH 10<sup>TH</sup>, 2022



CERTIFICATE  
NO.

2015-872

*J. Wade Bice*  
J. Wade Bice, QSTI/QSTO Review Board

*Karen D. Kajiyia-Mills*  
Karen D. Kajiyia-Mills, QSTI/QSTO Review Board

*Bruce Randall*  
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# SOURCE EVALUATION SOCIETY



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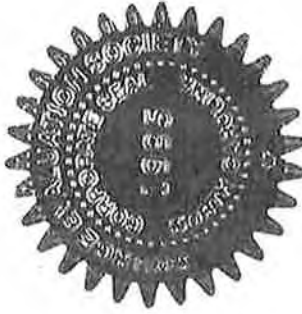
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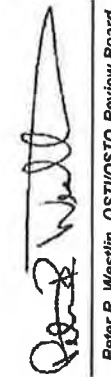


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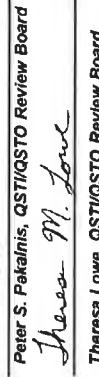
  
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Peter S. Pakalnis, QSTI/QSTO Review Board

  
Theresa M. Lowe, QSTI/QSTO Review Board

## **THIS IS THE LAST PAGE OF THIS DOCUMENT**

If you have any questions, please contact one of the following individuals by email or phone.

Name: Mr. Steve Flaherty  
Title: District Manager  
Region: Midwest  
Email: [sflaherty@montrose-env.com](mailto:sflaherty@montrose-env.com)  
Phone: 847-487-1580 Ext. 12417

Name: Mr. William Craig James  
Title: Regional Vice President  
Region: Midwest  
Email: [wjames@montrose-env.com](mailto:wjames@montrose-env.com)  
Phone: 847-487-1580 Ext. 12419